



Quick Reference Catalog

| Compressors | Valves | Wheel End Solutions | Air Treatment | Integrated Modules | Electronics |

**Some guys use cheap parts and
never have a breakdown.**

**Of course, some guys actually
talk their way out of speeding tickets.**



Some guys are just lucky. For the rest of us, there's Genuine Bendix. Every Genuine Bendix part is rigorously tested, backed by a powerful warranty and engineered to keep your brake system in spec. And, we stand right behind you with our 100% ASE-certified service team and an extensive network ready to respond, whenever and wherever you need us. So the question is: Do you want to be lucky, or do you want to be sure? For more information about Genuine Bendix valves, compressors, air dryers, wheel end components and more, call 1-800-AIR-BRAKE (1-800-247-2725) or visit www.bendix.com.



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Compressor Sizes

BX-2150™ Compressor
9.5 CFM AT 1250 RPM



Tu-Flo® 400 Compressor
7.25 CFM AT 1250 RPM



Tu-Flo® 500 Compressor
12 CFM AT 1250 RPM



Tu-Flo® 501 Compressor
12 CFM AT 1250 RPM



Tu-Flo® 550 Compressor
13.2 CFM AT 1250 RPM



Tu-Flo® 600 Compressor
14.5 CFM AT 1250 RPM



Tu-Flo® 700 Compressor
15.5 CFM AT 1250 RPM



Tu-Flo® 750 Compressor
16.5 CFM AT 1250 RPM



Tu-Flo® 1000 Compressor
24 CFM AT 1250 RPM



Tu-Flo® 1400L Compressor
31 CFM AT 1250 RPM



DuraFlo 596™ Compressor
27 CFM AT 1250 RPM



BA-921® Compressor
15.8 CFM AT 1250 RPM



- Bendix air compressors are designed to meet a wide range of vehicle needs.
 - Several sizes and various mounting configurations are available.
 - Compressors are available remanufactured exchange.
- V.M.R.S. 13-009-000

Unless indicated, inlet & discharge locations are as shown.



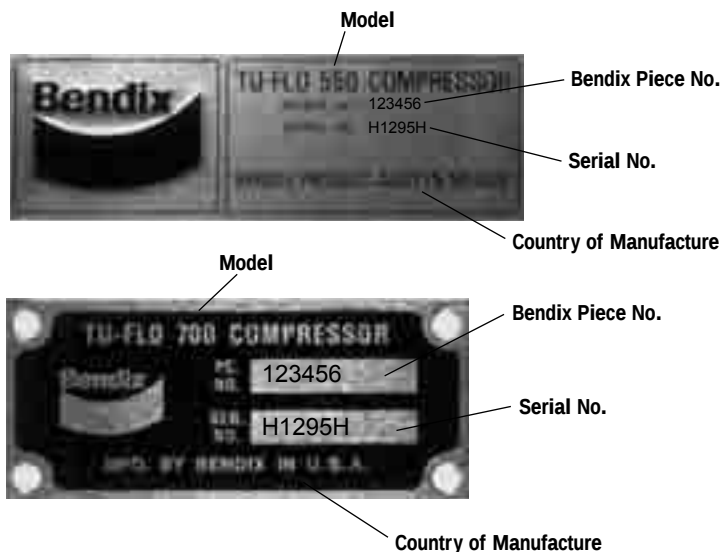
BA-922® Compressor
31.6 CFM AT 1250 RPM



Compressor Nameplates

A nameplate is attached to the crankcase of all compressors. It displays the model, piece number (PC. NO.) and serial number (SER. NO.). When making reference to a particular compressor use the piece number (PC. NO.) stamped on the nameplate.

The serial number is interpreted as follows: First is an alpha character (A through M skipping the letter I) representing January through December. The next four characters are numbers representing the day of the month followed by the year (two digits for each). The sixth and last character represents the manufacturing plant. For example serial number H1295H indicates the product was manufactured on August 12, 1995 in the Huntington, Indiana facility.



Gaskets



Inlet Flange Gasket Pc. No. 243430N

For all Tu-Flo® Compressors
except Tu-Flo® 300 Compressor

Service New Pc. No.	Compressor
5013553	Tu-Flo® 550/750
5016795	Tu-Flo® 501

Base Plate Gasket

For compressors with 1/2" bottom drain port

Phone Numbers:
1-800-AIR BRAKE
(1-800-247-2725)

Fax: 440-329-9556

BA-921® Remanufactured Compressors*w/core group and core class identification*

CAT
Core Group 1K

BA-921®
Air Compressor
(Core Class 2K)
3126, C7, C9
5010806X

**Note: Flange gasket
must be purchased
from Caterpillar.**



CAT
Core Group 1K

BA-921®
Air Compressor
(Core Class 2K)
C11 Acert, C13 Acert
5014428X
external oil return line

C15 Acert, C18 Acert
5012533X

BA-921® Compressor Kits

Part No.	Description
<u>Maintenance Kits</u>	
5008558	Cylinder Head Gasket Kit
5008557	Unloader Kit
5014183	Governor Adapter Kit
5008559	Compressor Seal Kit
5012367	CAT C7/C9 Engine Interface Seal Kit
5012369	CAT C15/C18 Engine Interface Seal Kit
5012371	DDC S60 Engine Interface Seal Kit

BA-922® Remanufactured Compressors

w/core group and core class identification

Caution!
BA-922® air compressors
can not be turbocharged.



CAT
Core Group 1P

BA-922®
Air Compressor
(Core Class 1P)
C11 Acert, C13Acert
5013058X
(42 tooth drive gear)

BA-922®
Air Compressor
(Core Class 1P)
C15 Acert, C18 Acert
5013059X
(40 tooth drive gear)



DDC
Core Group 1L

BA-922®
Air Compressor
(Core Class 1L)
Series 60 non-EGR
& Series 50
5013695X
(69 tooth drive gear with a
21 tooth spline)

Equinox Engine
5012895X

A changeover kit is required
if replacing a Tu-Flo® 750 or
DuraFlo 596™ compressor.
See BW2524 for additional
information.



John Deere
Tier 3 PowerTech Plus
Core Group 1N

BA-922®
Air Compressor
(Core Class 1N)
5016389X
(drive gear not included)

BA-922® Compressor Kits

Part No.	Description
<u>Maintenance Kits</u>	
5014472	Cylinder Head Gasket Kit
5014473	Unloader Kit
5014183	Governor Adapter Kit
5008559	Compressor Seal Kit
K033300	CAT Cylinder Head Assembly Kit
5012369	CAT C11, C13, C15, C18 Engine Interface Kit
5012371	DDC S60 Engine Interface Kit
5018827	John Deere Engine Interface Kit
<u>Changeover Kits</u>	
5015871	Series 50 CNG Kit
5016263	Series 50 Diesel, Series 60 non-EGR (<u>rear</u> mount ECM)
5016728	Series 50 Diesel, Series 60 non-EGR (<u>side</u> mount ECM)

Tu-Flo® 550 & Tu-Flo® 750 Remanufactured Compressors

w/core group and core class identification



CAT
Core Group 1A

Tu-Flo® 550
Air Compressor
(Core Class 1A)
3406, C10, C12, C15, C16
5002984X
(rear end cover studs)
3176, C15, C16
5005790X

107509X
(2 ½° tilt)

Tu-Flo® 750
Air Compressor
(Core Class 2A)
3406, C10, C12, C15, C16
5002713X
(rear end cover studs)

3176, C15, C16
5002983X

107508X
(2 ½° tilt)



CAT
3116, 3126,
C7 Acert, C9 Acert
Core Group 1A

Tu-Flo® 550
Air Compressor
(Core Class 1A)
5011016X

***5008249X**

107981X
(Left Inlet)

Tu-Flo® 750
Air Compressor
(Core Class 2A)
5004118X

Top inlet unless noted.
Removable rear flange cover.

* High torque thru drive.



CAT 3306
Core Group 1A

Tu-Flo® 550
Air Compressor
(Core Class 1A)
109251X

Tu-Flo® 750
Air Compressor
(Core Class 2A)
109287X



Cummins ISB & C
Core Group 1E

37 tooth gear

Tu-Flo® 550
Air Compressor
(Core Class 1E)
108804X
(top air inlet)

109653X
(left air inlet)

Tu-Flo® 750
Air Compressor
(Core Class 2E)
109382X
(top air inlet)



Cummins
ISM, N14, M11
Core Group 1B

Tu-Flo® 550
Air Compressor
(Core Class 1B)
107506X

Tu-Flo® 750
Air Compressor
(Core Class 2B)
107507X

Optional Tu-Flo® 550 & 750 compressors available with premium crankshafts for severe duty applications. See Bendix bulletin TCH-001-054.



DDC
Core Group 1D

Tu-Flo® 550
Air Compressor
(Core Class 1D)
Series 60 non-EGR
5004188X
(69 tooth gear w/
21 tooth spline)

Tu-Flo® 750
Air Compressor
(Core Class 2D)
**Series 60 non-EGR &
Series 50**
5004187X
(69 tooth gear w/
21 tooth spline)

BA-922® air compressor upgrade available.



DDC
Core Group 1C

Tu-Flo® 550
Air Compressor
(Core Class 1C)
Series 60 non-EGR
107622X
(21 tooth spline)

Tu-Flo® 750
Air Compressor
(Core Class 2C)
**Series 60 non-EGR &
Series 50**
107623X
(21 tooth spline)

BA-922® air compressor upgrade available.



International V8
Pre-2004
Core Group 1I

Tu-Flo® 550
Air Compressor
(Core Class 60)
T444E
107514X

NPT Ports



International V8
2004 - 2006
Core Group 1I

Tu-Flo® 550
Air Compressor
(Core Class 60)
VT365
5015314X
(M18 water port &
M10 oil port.)

*Engines built before 6/05 may
require kit pc. no. 5016415
for oil and water port adapters
- see Bendix Bulletin
TCH-001-055.*



International V8
2007
Core Group 1I

Tu-Flo® 550
Air Compressor
(Core Class 60)
VT365
5019445X
(M18 water port &
M10 oil port.)



Volvo
Core Group 1H

Tu-Flo® 550
Air Compressor
(Core Class 1H)
108937X

Tu-Flo® 750
Air Compressor
(Core Class 2H)
108935X



NPT Ports

International I-6
Pre-2004
Core Group 1G

Tu-Flo® 550
Air Compressor
(Core Class 1G)
DT466, HT530
5004613X

Tu-Flo® 750
Air Compressor
(Core Class 2G)
HT530
5004614X

Optional Tu-Flo® 550 & 750 compressors available with premium crankshafts for severe duty applications. See Bendix bulletin TCH-001-054.



Bottom drain & metric ports

International I-6
2004 - 2006
Core Group 1G

Tu-Flo® 550
Air Compressor
(Core Class 1G)
DT466
5014144X

HT570
***5014488X**

Tu-Flo® 750
Air Compressor
(Core Class 2G)
HT570
***5014489X**

* Premium crankshaft for severe duty applications.



Bottom drain & metric ports

International I-6
2007
Core Group 1G

Tu-Flo® 550
Air Compressor
(Core Class 1G)
DT466
5019320X

HT570
***5019321X**

Tu-Flo® 750
Air Compressor
(Core Class 2G)
HT570
***5019322X**

* Premium crankshaft for severe duty applications.



Tu-Flo® 550
Air Compressor
(Core Class 1F)
***108866X**
(Pre -1997)
5002865X

Mack Extended
Core Group 1F

Tu-Flo® 750
Air Compressor
(Core Class 2F)
***5003729X**
(Pre -1997)
5002868X

* Head contoured for special clearance applications.

Other Common Bendix® Compressors

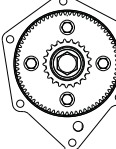
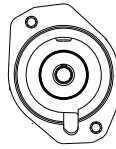
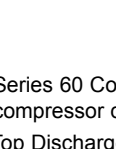
Model	Piece Number	Core Class
<u>Flange Mount</u>		
BX-2150™, CAT	108223X	26
DuraFlo 596™, CAT	5006570X	97
DuraFlo 596™, DDC	5005875X	97
Tu-Flo® 501, CAT/Mack	108213X	14
Tu-Flo® 501, CAT/Mack	103274X	14
Tu-Flo® 700, CAT	103278X	05
Tu-Flo® 700, DDC	289925X	05
Tu-Flo® 1000, CAT	108221X	64
<u>Base Mount</u>		
Tu-Flo® 501	286528X	59
Tu-Flo® 700	289350X	61

Don't see your compressor?

Please contact your Bendix Account Representative or call
1-800-AIR BRAKE (1-800-247-2725)
to talk with our Tech Team for a service replacement.



Engine Application

Flanges	Engines	Tu-Flo® 500 Compressor	Tu-Flo® 501 Compressor	Tu-Flo® 700 Compressor	Tu-Flo® 1400 Compressor	Tu-Flo® 550 Compressor	Tu-Flo® 750 Compressor	BA-921® Compressor	BA-922® Compressor
	CAT 3406	—	286546X	289349X	—	—	—	—	—
	CAT 3406B	—	103274X	103278X	104583X	107509X	107508X	—	—
	CAT 3408	—	286552X	—	—	—	—	—	—
	CAT 3116	—	—	—	—	—	—	—	—
	CAT C11/C13	—	—	—	—	—	—	5014428X	5013058X
	CAT C15/C18	—	—	—	—	—	—	5012533X	5013059X
	Mack 6 cylinder	284662X	286544X	289340X	—	107511X	—	—	—
	Mack (other)	—	286620X	—	104584	—	107510X	—	—
	Cummins NH, NTC, KT, KTA Series Engines (See bulletin PRO-01-2)	284718X* 284699X	286618X* 286554X	289339RX	—	107506X	107507X	—	—
	Detroit Diesel 0° Tilt	276962RX 285252X	286539X —	289941X 101158X	108779X —	107513X —	107512X —	— —	— —
	45° Tilt								
	Series 60 0° Tilt	—	286619X❶	106780X❶	—	107622X❶	107623X❶	—	—
	Detroit Diesel	—	—	—	—	—	—	—	5013695X
	International DT466	—	—	—	—	5014144X	—	—	—
	MT530	—	—	—	—	5004613X	5004614X	—	—
	MT	—	—	—	—	5014488X	5014489X	—	—
	I-6	—	—	—	—	5019320X	5019322X	—	—
						5019321X			

❶ Series 60 Compressors must be replaced with Series 60 Compressors only. Failure to do so will result in compressor damage.

*Top Discharge - Cylinder Head

**Tu-Flo® 700 Compressor Cylinder Head incorporates both side & top discharge

Compressor Maintenance and Service Kits

	U-7 $\frac{1}{4}$ Compressor	E-12™ & F-12™ Compressor	BX-2150™ Compressor	Tu-Flo® 300 Compressor	Tu-Flo® 400 Compressor	Tu-Flo® 500 Compressor	Tu-Flo® 501 Compressor
NUMBER OF CYLINDERS	2	2	1	2	2	2	2
FIELD MAINT. KIT	NA	NA	108848N 109356 (CAT)	229415N	229416	229417N	287043N
UNLOADER KIT	NA	NA	108847N	279613N	279614	279615N	279615N
GASKET SET	NA	NA	NA	NA	280511	280512N	101558
PISTON RING SETS (3) = 3 ring piston (4) = 4 ring piston (5) = 5 ring piston Unless otherwise indicated one piston ring set services the entire compressor.							
Standard Size	226721N	225514	104045	226778N	226721N (4) 289603N (3)	225514	106105N (5)
.010 O.S.	226722N	225515N	104046	226779	226722N (4) 289604 (3)	225515N	106106 (5)
.020 O.S.	226723N	225516N	104047	226780	226723N (4) 289605 (3)	225516N	106107 (5)
.030 O.S.	226724	225517N	104048	226781	226724 (4) 289606 (3)	225517N	106108 (5)
.040 O.S.	NA	NA	NA	NA	NA	NA	5005216
PISTON AND WRIST PIN KITS (5) = 5 ring piston * These piston and wrist pin kits have a selected fit. A set contains one piston & one pin. All other piston & wrist pin kits have a non-selected fit and each kit contains one piston, one wrist pin & two wrist pin buttons.							
Standard Size	NA	NA	104049	225704N*	289438N	289928N	106109N (5)
.010 O.S.	NA	NA	104050N	226630*	289439N	289929N	106110N (5)
.020 O.S.	NA	NA	104051	226631*	289440N	289930N	106111N (5)
.030 O.S.	NA	NA	104052	226632*	289441	289931N	106112N (5)
.040 O.S.	NA	NA	NA	NA	NA	NA	5005217
ALUMINUM CONNECTING RODS (services 1 connecting rod)							
Without Inserts	229083	NA	NA	NA	229083	NA	NA
With Std. Inserts	229082N	NA	102398RX (Std.) 107465RX (.010 O.S.) 107466RX (.020 O.S.)	227479 (Std.)	229082N	NA	NA
STEEL CONNECTING RODS (services 1 connecting rod)							
Without Inserts	NA	229085	NA	NA	NA	229085	286258
With Std. Inserts	NA	NA	NA	NA	NA	NA	286259
CONNECTING ROD INSERT KIT (services 1 connecting rod)							
Standard Size	282763N	282767N	NA	NA	282763N	282767N 287062N(M)	286254N 287058N(M)
.010 O.S.	282764N	282768N	NA	NA	282764N	282768N 287063(M)	286255N 287059N(M)
.020 O.S.	282765N	282769N	NA	NA	282765N	282769N 287064(M)	286256N 287060N(M)
.030 O.S.	282766N	282770N	NA	NA	282766N	282770N	286257N 287061N(M)
.040 O.S.	NA	NA	NA	NA	NA	NA	5005218 5005219(M)
PISTON, RINGS & CONN. ROD KIT (services the entire compressor)	NA	NA	NA	NA	NA	NA	NA
CRANKSHAFT BEARING KIT	NA	NA	NA	NA	NA	NA	NA

(M) For Mack style compressors with power steering driven by the compressor crankshaft.

NA - Not Available

See pages 6 and 7 for BA-921® and BA-922® compressor kits.

Compressor Maintenance and Service Kits

	Tu-Flo® 550 Compressor	Tu-Flo® 600 Compressor	Tu-Flo® 700 Compressor	Tu-Flo® 750 Compressor	Tu-Flo® 1000 Compressor	Tu-Flo® 1400 Compressor
NUMBER OF CYLINDERS	2	2	2	2	4	4
FIELD MAINT. KIT	107516N	229417N	289998N	107516N	229417N (2 req'd.)	104592
UNLOADER KIT	107515N	279615N	279615N	107515N	279615N (2 req'd.)	279615N (2 req'd.)
GASKET SET	NA	101559	101559	NA	NA	NA
PISTON RING SETS (3) = 3 ring piston (4) = 4 ring piston (5) = 5 ring piston Unless otherwise indicated one piston ring set services the entire compressor.						
Standard Size	107639N	282525N (5)	282525N	5005361	288646	282525N (2 req'd.)
.010 O.S.	107640	282526N (5)	282526N	5005362	288647N	282526N (2 req'd.)
.020 O.S.	107641	282527N (5)	282527N	5005363	288648	282527N (2 req'd.)
.030 O.S.	107642	282528N (5)	282528N	5005364	288649	282528N (2 req'd.)
PISTON AND WRIST PIN KITS (5) = 5 ring piston * These piston and wrist pin kits have a selected fit. A set contains one piston & one pin. All other piston & wrist pin kits have a non-selected fit and each kit contains one piston, one wrist pin & two wrist pin buttons.						
Standard Size	107647	289891N	289891N	107643	289928N	289891N
.010 O.S.	107648	289892N	289892N	107644	289929N	289892N
.020 O.S.	107649	289893	289893N	107645	289930N	289893N
.030 O.S.	107650	289894	289894N	107646	289931N	289894N
ALUMINUM CONNECTING RODS (services 1 connecting rod)						
Without Inserts	NA	NA	NA	NA	NA	NA
With Std. Inserts	NA	NA	NA	NA	NA	NA
STEEL CONNECTING RODS (services 1 connecting rod unless otherwise noted)						
Without Inserts	108841 (serv. 2)	229085	229085	108841 (serv. 2)	289029	229085
With Std. Inserts	NA	NA	NA	NA	NA	NA
CONNECTING ROD INSERT KIT (services 1 connecting rod unless otherwise noted)						
Standard Size	107651 (serv. 2)	282767N 287062N(M)	282767N	107651 (serv. 2)	282751N	282767N
.010 O.S.	107652 (serv. 2)	282768N 287063(M)	282768N 287063(M)	107652 (serv. 2)	282752N	282768N
.020 O.S.	107653 (serv. 2)	282769N 287064(M)	282769N 287064(M)	107653 (serv. 2)	282753N	282769N
.030 O.S.	107654 (serv. 2)	282770N	282770N	107654 (serv. 2)	282754N	282770N
PISTON, RINGS & CONN. ROD KIT (services the entire compressor)	108843 (std.) 5000334 (.010 O.S.) 5000333 (.020 O.S.) 5000332 (.030 O.S.)	NA	NA	108842N (std.) 5000331 (.010 O.S.) 5000330 (.020 O.S.) 5000329 (.030 O.S.)	NA	NA
CRANKSHAFT BEARING KIT	107969N	NA	NA	107969N	NA	NA

(M) For Mack style compressors with power steering driven by the compressor crankshaft.

NA - Not Available

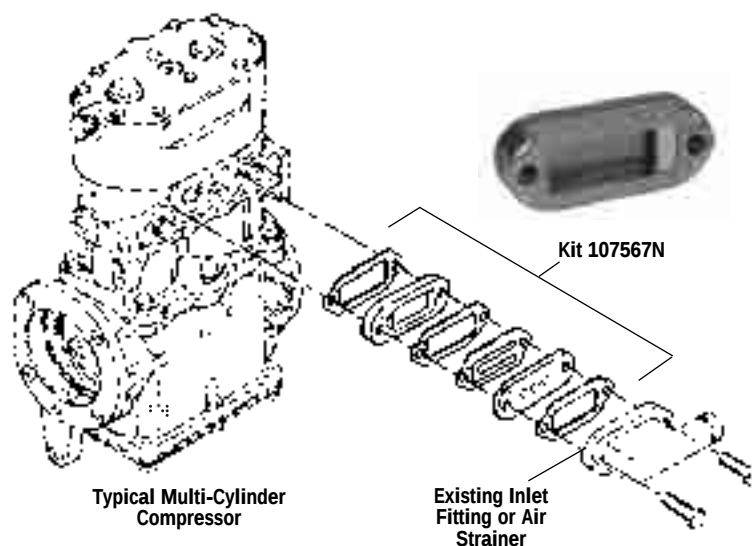
Inlet Check Valve

The inlet check valve may be used on naturally aspirated compressors to prevent oil misting during the unloaded cycle. **Do Not** use the inlet check valve if the compressor inlet is connected to the pressure side of the supercharger or turbocharger.

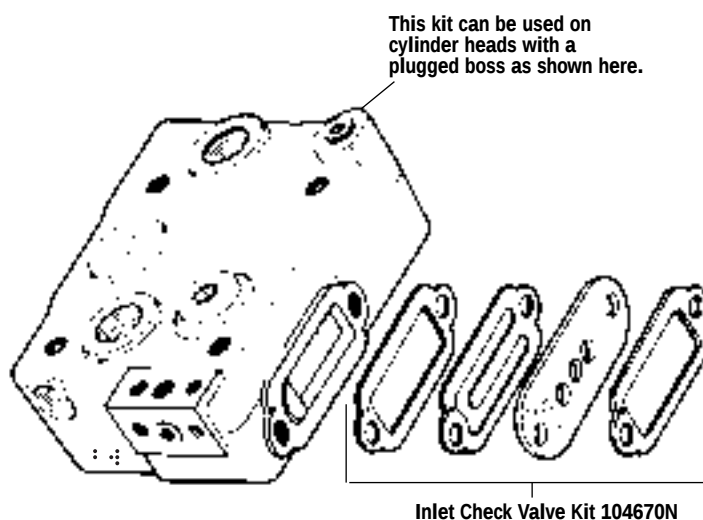
Important: Installation of the inlet check valve assembly *must* be as shown in all illustrations.

Applications & Kits

Compressor	Kit	Comments
Tu-Flo® 300 Compressor	—	Not available for Tu-Flo® 300 Compressor
Tu-Flo® 400 Compressor	107567N	
BX-2150™ Compressor	See Illustration & Notes Below	
Tu-Flo® 500 Compressor	107567N	
Tu-Flo® 501 Compressor	107567N	
Tu-Flo® 550 Compressor	107567N	
Tu-Flo® 700 Compressor	107567N	
Tu-Flo® 750 Compressor	107567N	
Tu-Flo® 1000 Compressor	107567N	Two kits required
Tu-Flo® 1400 Compressor	107567N	Two kits required



Inlet Check Valve Kit 104670N for BX-2150™ Compressor Cylinder Heads



ST-4™ Safety Valve

V.M.R.S. 13-010-073

ST-4™ Safety Valve Pc. No.	Used in Conjunction with	Pressure Setting	Thread	No. of Holes
131081		250 psi	1/2-14 NPT	2
800019		150 psi	1/2-14 NPT	2
800154		250 psi	1/2-14 NPT	2
800155		200 psi	1/4-18 NPT	1
800350	Dryer Reservoir Module	150 psi	1/4-18 NPT	1
800533		250 psi	3/4-16 UNF-2A	2
800534		250 psi	M16 x 1.5-6H	2
801116		250 psi	7/8-14 UNF-2A	2



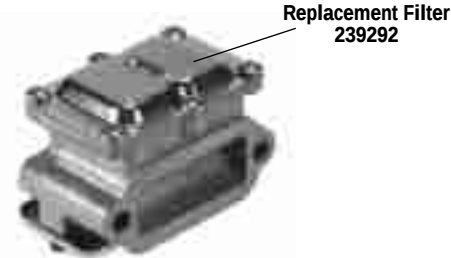
See the valve section of this catalog for additional safety valves.

Air Strainers

Kit includes air strainer
& hardware.
Can not be used on a
Tu-Flo® 300 compressor.

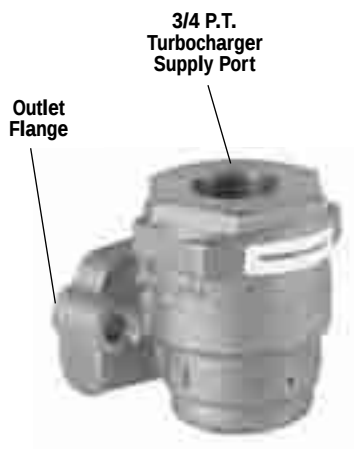


Air Strainer Kit Pc. No.	Service New Pc. No.
278500N	279901N



Air Strainer Kit Pc. No.	Service New Pc. No.
227785N	226469N

Inlet Regulating Valve



Service New Pc. No.
104171N

Do not use on a
BX-2150™ Compressor.
Can not be used on a
Tu-Flo® 300 Compressor.

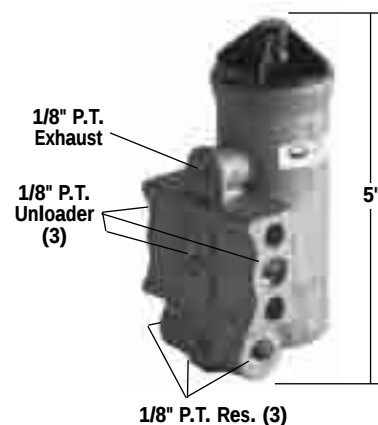
D-2® Governor

- Available Remanufactured Exchange
- Maintenance Kit With High Temperature O-Rings Pc. No. 280915
- Maintenance Kit With Standard O-Rings 276121N
- Mounting gasket 5007834
- Governor Check Valve Kit 5004049
- Operating cut-in and cut-out pressures are adjustable to O.E. equivalent pressures except non-adjustable

V.M.R.S. 13-010-018

Reman. Exch. Pc. No.	Service New Pc. No.	Pressure Range P.S.I.	Comments
—	065018	100-120	Non-Adjustable
—	275200N	90-105	—
275491RX	275491N	100-120	—
—	275508N	95-110	—
—	275530N	120-150	—
275707RX	275707N	105-125	—
—	277486N	110-130	—
—	283657N	115-135	—
284358RX	284358N	105-125	See Note 1
—	800361N	105-130	Non-Adjustable

1 Governor supplied with high temperature o-rings and waterproof cover



D-2® Governor



D-2A™ Governor
(Non-Adjustable)

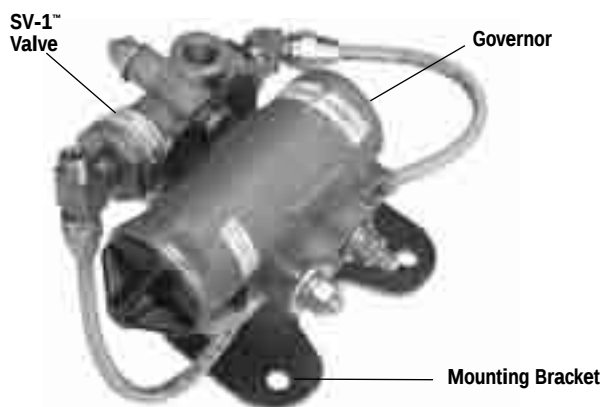
Governor Maintenance Kit Contents
276121N and 280915



D-2®/SV-1™ Module

Used in conjunction with the DuraFlo 596™ Compressor.

Service New Pc. No.	Type
5005365	130 PSI D-2® Governor
5007116	Standard D-2®/SV-1™ Module
5007404N	(High Temperature) w/unloader hose D-2®/SV-1™ Module
5007801	Steel Piston SV-1™ Valve



[illegible]

	Tu-Flo® 400 Compressor	Tu-Flo® 500 Compressor	Tu-Flo® 501 Compressor	Tu-Flo® 700 Compressor
N5309	227404X	227320X	286526X	289350X
N5309A	227403X	227322X	286527X	101256X
N5310 Series	227404X	227320X	286526X	289350X
N5502 A,B,F	289444X	276961RX	286538X	289925X
N5502 H		276962RX	286539X	289941X
N5504 A		276962RX	286539X	289941X
N5504 B	289444X	276961RX	286538X	289925X
N5601 B,C,D,F,G, K,M,P,V		228344X		
N5601,E,J,L,R, S,W	227407X			
N5603 A,B,C	227407X			
N5603, D		228344X		
N6300 Series	227404X	227320X	286526X	289350X
N7002,A,C,F,G,H, K,L,M,N,P,R,S, T,V,W,X		283690X		
N7004,A,B,C,D,F		284718X		289339RX
N7005,A,B,C,D,E, G,H,J,K,L,M,P, V,W		280962X		289925X
N7006,B,C		283690X		
N7009C,D,E,F,G		281042X	286542X	289342X
N7010A,B,C,D,E, F,N		281042X	286542X	289342X
N7011,A,B		284662X	286544X	289340X
N7012A,B		285131X	286546X	289349X
N7015,A	289541X	284790RX		289336X
NT7011 Series		284662X	286544X	289340X
MIDLAND SERVICE				
KN7000(L,L)	227406X	228344X		
KN7000(R,R)	227407X			
KN7010(L,L)		228344X		
KN7030(L,L)			286526X	289350X
KN7030(R,R)	283429X			
KN7040			286526X	289350X
KN7050	283429X		286527X	101256X
KN7070	289444X	276961RX	286538X	289925X
KN7080		276962RX	286539X	289941X
KN7170	227404X	227331X	286526X	289350X
KN7180	227403X	227322X	286527X	101256X
KNX12031(R,R)			286527X	
KNX12031(L,L)			286526X	
KN13040		284718X		289339RX
KN13050(R,T)			286541X	
KN13060		283690X		
KN13070(R,T)			286541X	
KN13090		281042X	286542X	289342X
KN13100(L,T)		281042X	286542X	289342X
KN13100(R,T)		285252X		
KN13110		284662X	286544X	289340X
KNT13110		284662X	286544X	289340X
KNT13120		285131X	286546X	289349X
KNT13150	289541X	284790RX		289336X
KNX7000(R,R)	227407X			
KNX7010(L,L)		228344X		
KNX7030(L,L)			286526X	289350X
KNX7030(R,R)	283429X			
KNX7040			286526X	289350X
KNX7050	283429X		286527X	101256X
KNX7060	289444X	276961RX	286538X	
KNX7070	289444X	276961RX	286538X	289925X
KNX7080		276962RX	286539X	289941X
KNX7170	227404X	227331X	286526X	289350X
KNX7180	227403X	227322X	286527X	101256X
KNX13020		283690X		
KNX13040		284718X		289339RX
KNX13050(R,T)			286541X	
KNX13060		283690X		
KNX13070(R,T)			286541X	
KNX13090		281042X	286542X	289342X
KNX13100(L,T)		281042X	286542X	289342X
KNX13100(R,T)		285252X		
KNX13110		284662X	286544X	289340X
KNX13120		285131X	286546X	289349X
KNX13150	289541X	284790RX		289336X
KNX13160		281042X	286542X	289342X
KTX13110		284662X	286544X	289340X

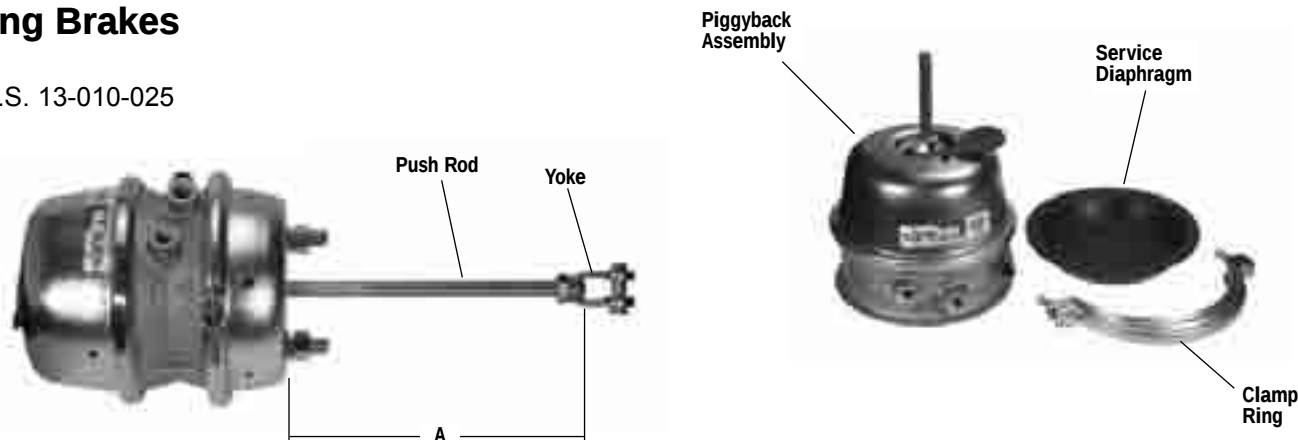
R=Right, L=Left, T=Top for (Inlet, Discharge) designation



For additional application or changeover information contact your Bendix Account Representative or the Tech Team at 1-800-AIR BRAKE (1-800-247-2725).

Spring Brakes

V.M.R.S. 13-010-025



Type	Stroke	A Push Rod Length ¹	Spring Brake Service New Pc. No.		Piggyback Kit ^a	Piggyback	Rubber Service Diaphragm	Clamp Band	Dust Plug	Service Return Spring
			w/Out Yoke	w/Yoke ²						
20/24	2.25"	8.20"	800828	5007129	K027229	5007123	802488	800908	800925	800919
24/24	2.50"	8.00"	800829	5007130	K027230	5007124	802489	800909		
		9.75"	K026559							
24/30	2.50"	8.00"	800830	5007131	K027231	5007125				
		9.75"	K026561							
24/30 ELS	3.00"	7.80"	5010434	5010402	5011593	801376N	801378			
30/30	2.50"	5.88"	801130	802708	5007610	5007126	802490	800910		
		7.80"	800831	5007132N						
		9.75"	802547							
		12.00"	801300							
30/30 ELS	3.00"	8.00"	K022884	K022883	5011594	801377N	801379			
		9.75"	802541							
30/36	2.50"	7.80"	800832	5007133	K024654	5007127	802490	800910	802067	800919
36/36 ELS	3.00"	8.50"	800833	5007134N	K027243	5007128	802491	800911	802067	800920

¹ Push rod length measured in the fully retracted, zero stroke position.

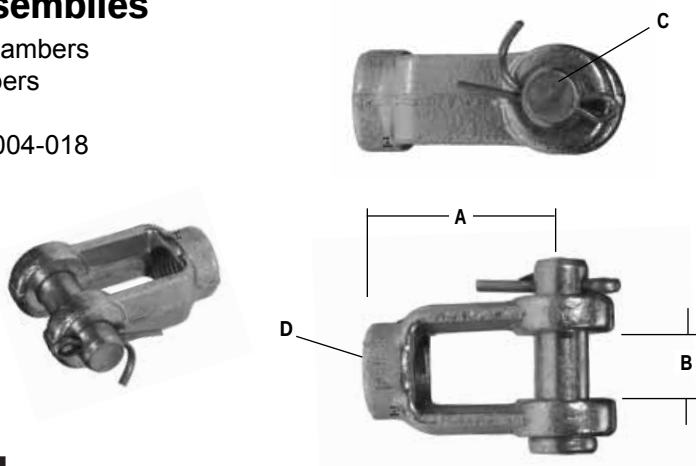
² Yoke part number 228790N is included. See yoke information below.

³ Piggyback kit includes: Piggyback assembly, clamp bands with hardware, and a rubber service diaphragm.

Yoke Assemblies

For Brake Chambers
& Rotochambers

V.M.R.S. 13-004-018

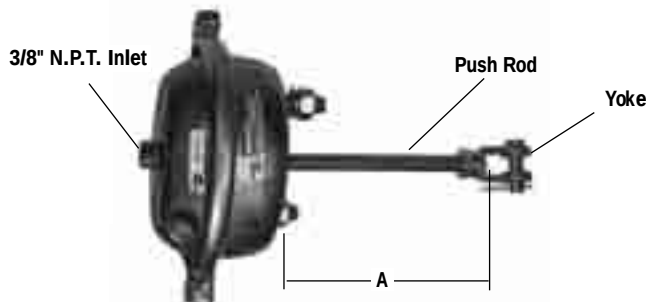


Yoke Assembly Pc. No.	A End to Pin	B Slot Width	C Pin Dia.	D Thread Size
205948N	1-3/4"	9/16"	1/2"	1/2-20
228790N	1-3/4"	9/16"	1/2"	5/8-18
228798N	1-3/4"	9/16"	5/8"	5/8-18
229496N	1-7/8"	13/16"	3/4"	5/8-18
282592N	2"	13/16"	3/4"	3/4-16

Brake Chambers

Fully Threaded Push Rod

V.M.R.S. 13-010-034



Brake Chamber Type	Stroke	Service New Pc. No. w/Out Yoke	A Push Rod Length	Service New Pc. No. w/Yoke	A Push Rod Length	Rubber Diaphragm	Clamp Band	Spring
12	1.75"	800822	8.60"	5007117N	8.60"	802486	800906	800918
16	2.25"	800823	8.60"	5007118N	8.60"	802487	800907	
20	2.50"	802990	8.20"	800824	8.20"	802488	800908	800919
24	2.50"	802986	8.00"	800825	7.80"	802489	800909	
30	2.50"	800826	7.60"	5007121N	8.60"	802490	800910	
36 ELS	3.00"	800827	8.40"	5007122N	8.40"	802491	800911	800920



Diaphragm

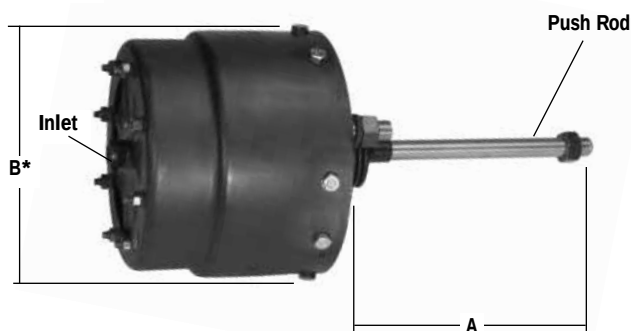


Spring

Rotochambers

V.M.R.S. 13-010-034

Fully Threaded Push Rod



Spring



Diaphragm

Type	Service New Pc. No.	Port Size (NPT)	A Push Rod Length	Push Rod Thread	B Diameter*	Diaphragm Material and Size			Spring
						Rubber	Neoprene	C Diameter	
9	229814	1/4"-18	13"	1/2"-20	4-3/4"	231472	236524	4-5/16"	231481
12	229815	3/8"-18	11"	1/2"-20	5-9/32"	231506	236525	4-27/32"	231513
16	229816	3/8"-18	7-7/8"	1/2"-20	5-7/8"	231525	236526	5-7/16"	231531
20	229817	3/8"-18	6-7/8"	1/2"-20	6-13/32"	231982	236527	5-31/32"	231933
24	229818	1/4"-18	5-13/16"	1/2"-20	6-15/16"	231516	236528	6-7/16"	231522
30	229819	1/4"-18	9-1/16"	5/8"-18	7-17/32"	231543	236529	7-3/32"	231549
36	229820	1/4"-18	8-1/16"	5/8"-18	8-5/32"	231534	236530	7-21/32"	231540
50	229821	3/8"-18	10-15/16"	3/4"-16	9-13/32"	231491	236531	8-29/32"	231498

* Diameter "B" measurement includes the bolt heads.

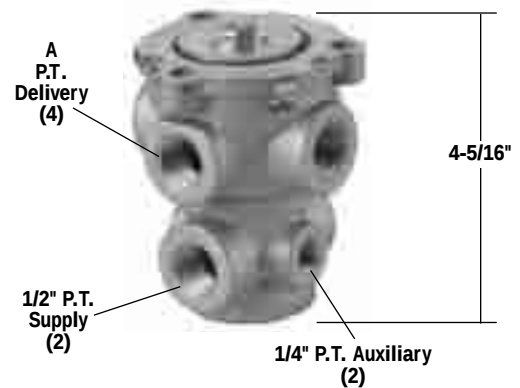
E-2™ Brake Valve (Basic)

- Available Remanufactured Exchange
- Maintenance Kits
 - Pc. No. 276119N Minor Repair
 - Pc. No. 289324N Major Repair

Treadle and Mounting Plate
Not Furnished. If Required, Refer To
Master Parts Catalog.

V.M.R.S. 13-010-019

Reman. Exch. Pc. No.	Service New Pc. No.	A Pipe Thread (Delivery)
229500RX	229500N	3/8"
229501RX	229501N	1/2"

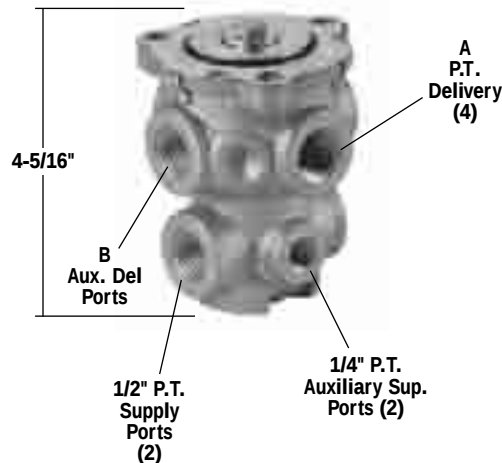


E-3™ Brake Valve (Basic)

- Available Remanufactured Exchange
- Maintenance Kits
 - Pc. No. 276119N Minor Repair
 - Pc. No. 289329N Major Repair

Treadle and Mounting Plate
Not Furnished. If Required Refer To
Master Parts Catalog.

V.M.R.S. 13-010-019



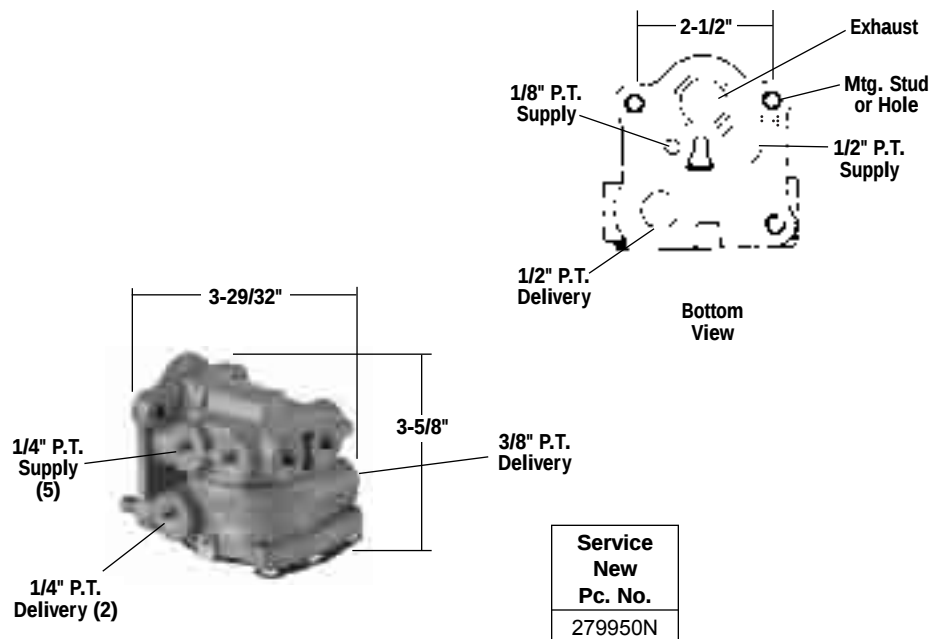
Reman. Exch. Pc. No.	Service New Pc. No.	A Pipe Thread (Delivery)	B Auxiliary Ports
277863RX	277863N	1/2"	NONE
278998RX	278998	1/2"	2-1/4"

E-5™ Brake Valve (Basic)

- Available Remanufactured Exchange
- Maintenance Kits
 - Pc. No. 281084N Minor Repair
 - Pc. No. 289334N Major Repair

Pedal and Mounting Plate Not
Furnished. If Required Refer To Master
Parts Catalog.

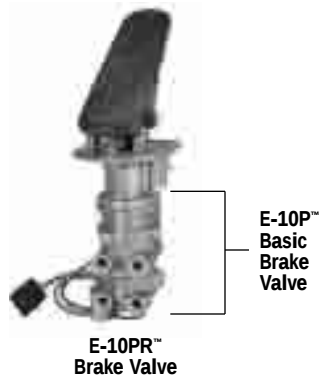
V.M.R.S. 13-010-019



E-8P®, E-10P™ & E-10PR™ Dual Brake Valves

V.M.R.S. 13-010-051

Service New E-8P® Brake Valve	Replaces E-12™ Brake Valve	Comments
800629	065313, 800583	Lower Body Rotated 90°
800630	065458	Lower Body Rotated 90°
800631	065460, 800407	1/2" NPT Exhaust



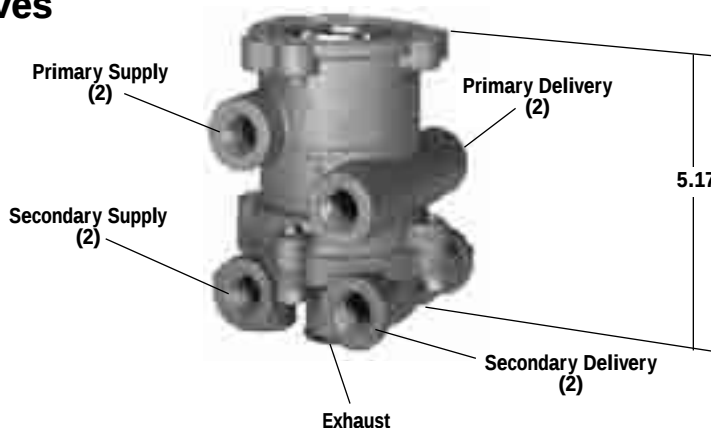
Service New E-10P™ Brake Valve	Replaces E-15™ Brake Valve
800632	065315 800318

Service New E-10P™ Brake Valve	Replaces E-15R™ Brake Valve
800632	800319

E-12™ & E-15™ Dual Brake Valves

- Maintenance Kit
Pc. No. 108367 Minor

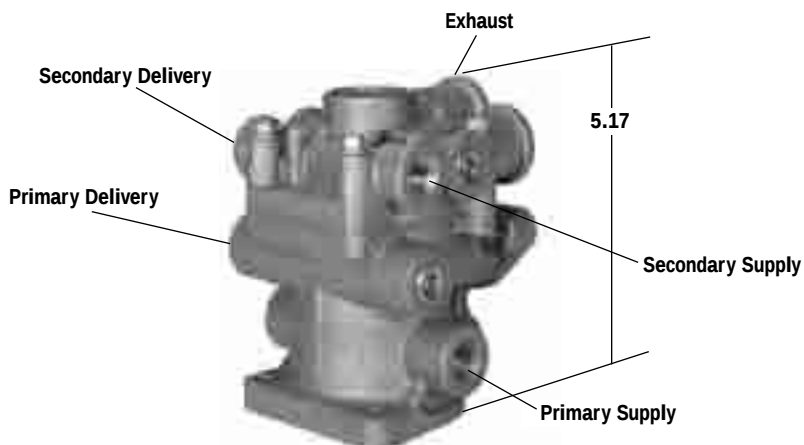
V.M.R.S. 13-010-051



E-14™ Dual Brake Valve (Basic)

- Maintenance Kit
Pc. No. 108367 Minor

V.M.R.S. 13-010-051

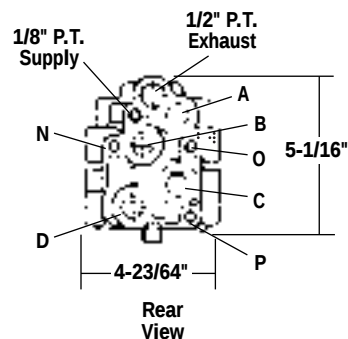
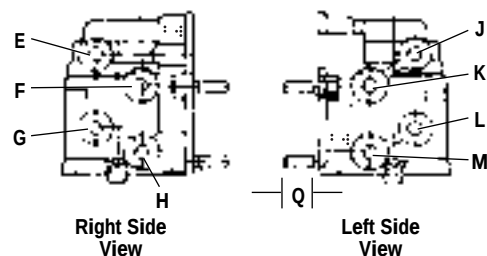


E-7™ Dual Brake Valve (Basic)

- Available Remanufactured Exchange
- Maintenance Kits
 - Pc. No. 289352N Minor Repair
 - Pc. No. 289353 Major Repair

Pedal and Mounting Plate Not
Furnished. If Required Refer To
Master Parts Catalog.

V.M.R.S. 13-010-051



Reman. Exch. Pc. No.	Service New Pc. No.	Port Thread Sizes & Locations												Mtg. Studs in Positions "N", "O" "P" Above	Stud Length Q	Stud Thread Size
		A	B	C	D	E	F	G	H	J	K	L	M			
†284760RX	†284760N	No Thd	No Thd	No Thd	No Thd	1/4	—	1/4	—	—	—	—	—	No	—	—
286773RX	286773	1/2	1/2	1/2	1/2	1/4	1/4	1/4	1/4	1/4	1/4	1/4	1/4	Yes	1-1/2"	3/8"-24
286775RX	—	1/2	1/2	1/2	1/2	1/4	1/4	1/4	1/4	1/4	1/4	1/4	1/4	Yes	3/4"	3/8"-16
284711RX	287411N	1/2	1/2	1/2	1/2	1/4	1/4	1/4	1/4	3/8	3/8	3/8	3/8	No	—	—
*287564RX	*287564N	1/2	1/2	1/2	1/2	1/4	3/8	1/4	3/8	1/4	1/4	1/4	1/4	Yes	15/16"	3/8"-16
*288383RX	*288383N	1/2	1/2	1/2	1/2	1/4	1/4	1/4	1/4	1/4	1/4	1/4	1/4	No	—	—

† Ford Basic Valve Kit: INCLUDES BASIC VALVE & 10 SEALING RINGS

* EXHAUST PORT CONTAINS DIAPHRAGM

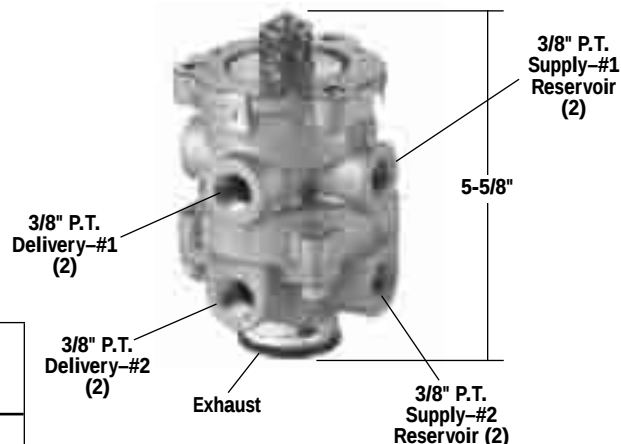
E-6® Dual Brake Valve (Basic)

- Available Remanufactured Exchange
- Maintenance Kits
 - Pc. No. 287368N Minor Repair
 - Pc. No. 289335N Major Repair

Treadle and Mounting Plate Not Furnished.
If Required Refer To Master Parts Catalog.

V.M.R.S. 13-010-051

Reman. Exch. Pc. No.	Service New Pc. No.	Notes
286171RX	286171N	
—	802911	High Temp.

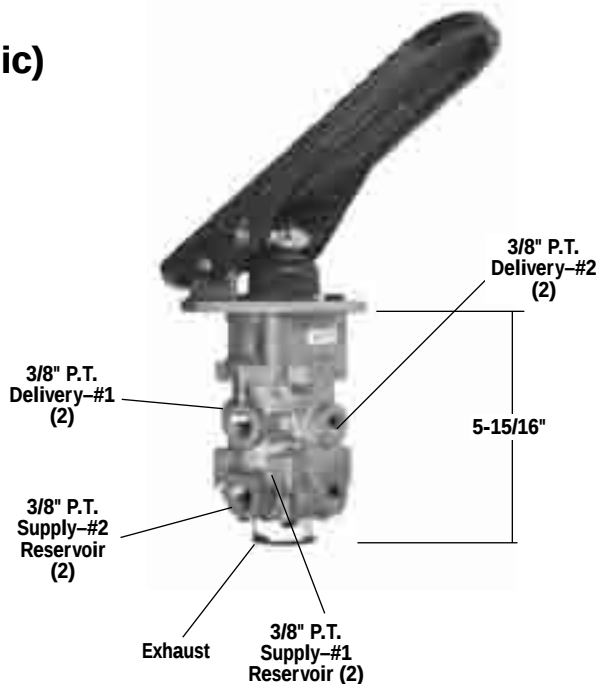


E-10™ Dual Brake Valves (Basic)

- Maintenance Kit
 - Pc. No. 102100

Treadle and Mounting Plate Not Furnished.
If Required, Refer to Master Parts Catalog.

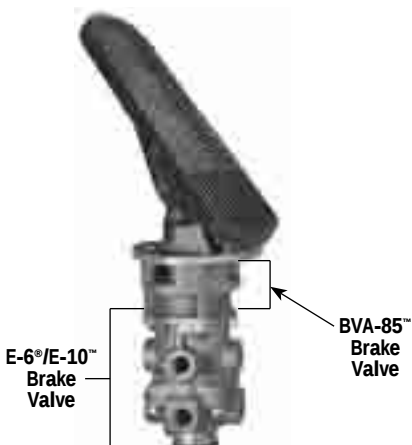
V.M.R.S. 13-010-051



Reman Exch. Pc. No.	Service New Pc. No.
101100RX	101100N

BVA-85™ Brake Valve Actuator

Service New Pc. No.	Comments
5009593	Push to connect fittings
5009594	NPT Ports



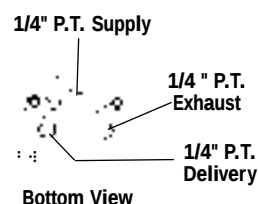
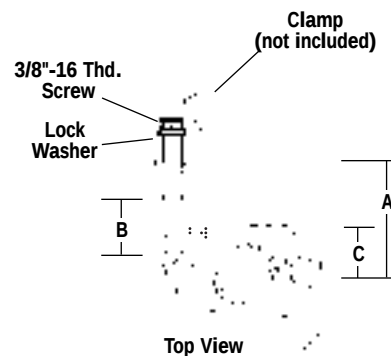
TC-2™ Brake Valve (Basic)

- Available Remanufactured Exchange
- Maintenance Kit
- Pc. No. 276122

Handle - Not Furnished. If Required
Refer To Master Parts Catalog.

V.M.R.S. 13-010-014

Reman. Exch. Pc. No.	Service New Pc. No.	Grad. Range Pressure (p.s.i.)	Final Delivery Pressure (p.s.i.)	A	B Thd./Drill Depth	C
—	101460	5-125	125	2.35"	1.4	.97"
276270RX	276270N	5-80	Reservoir	3.44"	1.1	2.1"
—	800172	5-125	Reservoir	1.25"	Through	.09"
—	800173	5-80	80	1.25"	Through	.09"

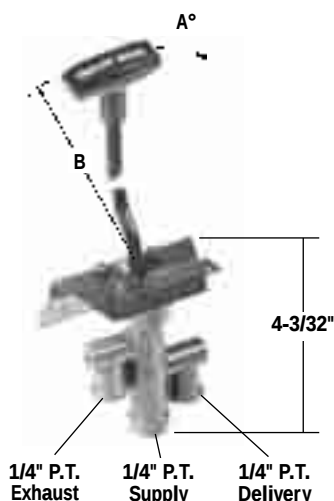


TC-6™ Brake Valve

- Maintenance Kit
- Pc. No. 289890

Mounting Plate Not Furnished. If
Required Refer To Master Parts
Catalog.

V.M.R.S. 13-010-159



Service New Pc. No.	Handle		Final Delivery Pressure (p.s.i.)
	A°	B	
065512	55	7.03"	85
106385	55	8.93" Self Returning	85
101786N	75	8.52"	120
289884N	75	4.5"	120
289885N	75	4.5"	50
5003601N	55	8.9"	85

TC-7™ Brake Valve

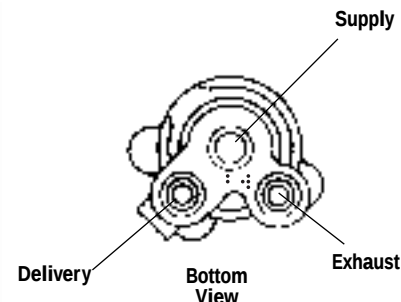
- Maintenance Kit
- Pc. No. 102145

Handle and Mounting Bracket Not Furnished.
If Required Refer To Master Parts Catalog.

V.M.R.S. 13-010-159

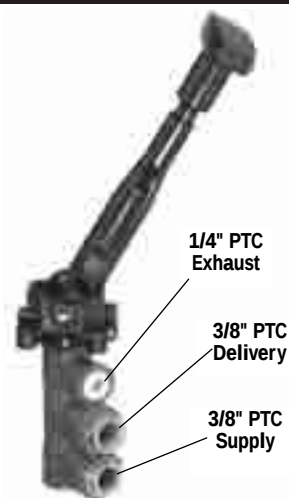
Service New Pc. No.	Remarks	Handle Travel	Final Delivery Pressure	Ports*
101860	Positioning	71° CW	Reservoir	1/4" PT
102394N	Self returning	71° CW	Reservoir	1/4" PT
102707	Positioning	50° CW	80 psi	1/4" PT
108233N	Self returning	50° CW	80 psi	1/4" PT
800960	Positioning	71° CW	Reservoir	3/8" PTC
802672	Self returning	71° CW	Reservoir	3/8" PTC

*PTC - Push To Connect



TCS-9000™ Control Valve

Service New Pc. No.
802033

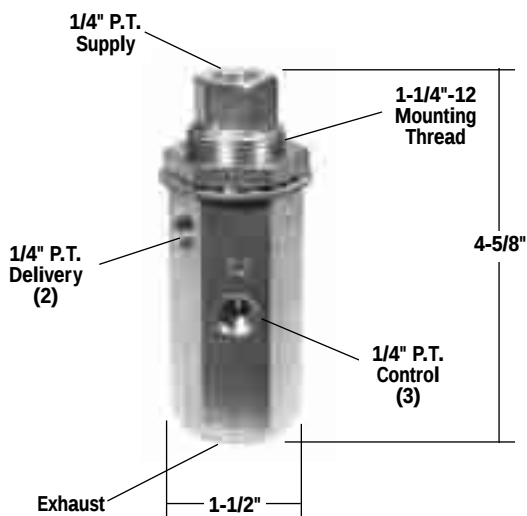


TR-2™ Inversion Valve

- Available Remanufactured Exchange
- Maintenance Kit 281138N

V.M.R.S. 13-010-047

NOTE: With 125 P.S.I. supply pressure, valve must begin to exhaust at 65 P.S.I. nominal ascending control pressure. Valve must deliver full supply pressure with 40 P.S.I. nominal descending control pressure.



Reman. Exch. Pc. No.	Service New Pc. No.
277340RX	277340N

TR-3™ Inversion Valve

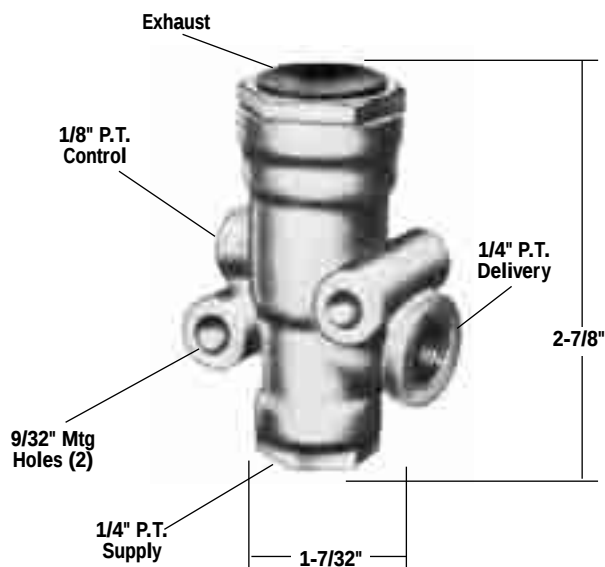
- Available Remanufactured Exchange

V.M.R.S. 13-010-047

NOTE: With common control & supply pressure, inlet opens at "A" P.S.I. descending pressure and exhaust opens at "B" P.S.I. ascending pressure.

Reman. Exch. Pc. No.	Service New Pc. No.	A PSI	B PSI
--	280758N	45	60
281318RX	281318N	35	70
281459RX	281459N	25	40
*101450RX	*101450N	25	40

*Special Duty-Bus Application

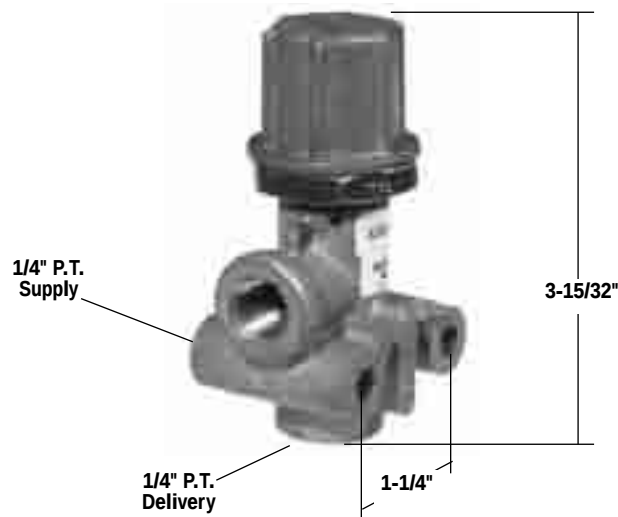


PR-2™ Pressure Protection Valve

V.M.R.S. 13-010-044

With Adjustable Pressure Setting.

Reman. Exch. Pc. No.	Service New Pc. No.	Nominal Closing Pressure P.S.I.	Comments
277147RX	277147N	65	
277148RX	277148N	85	
—	277222N	95	
277226RX	277226N	60	
—	277227N	75	
—	279505N	65	w/lockwire
—	281467N	50	—
—	282517N	60	w/lockwire



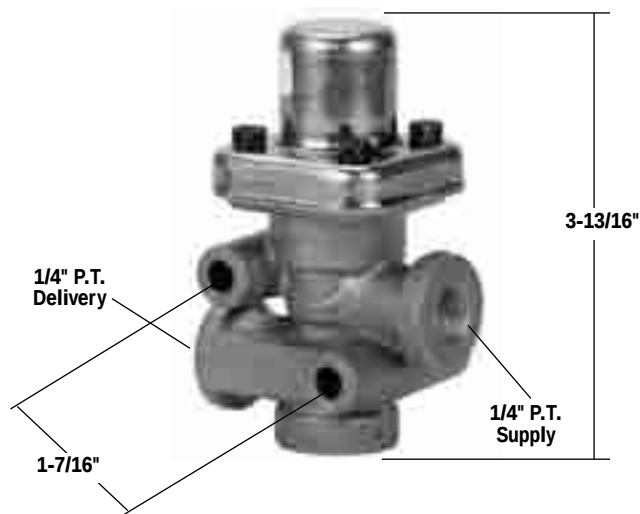
PR-4™ Pressure Protection Valve

• Maintenance Kit Pc. No. 287366 (Note: Not for use with Pc. No. 103976N)

V.M.R.S. 13-010-044

Fixed Pressure Setting.

Reman. Exch. Pc. No.	Service New Pc. No.	Nominal Closing Pressure	Supply & Delivery Ports
286500RX	286500N	85 P.S.I.	1/4"
288323RX	288323N	70 P.S.I.	1/4"

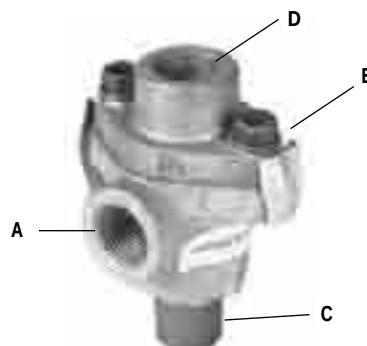


Double Check Valves

V.M.R.S. 13-010-092



Service New Pc. No.	Pipe Thread Dimensions		
	A	B	C
278614N	3/8"	3/8"	3/8"
278615N	1/4"	1/4"	1/4"



Service New Pc. No.	Pipe Thread Dimensions			
	A	B	C	D
278595N	1/4"	1/4"	1/2"	1/4"
278596N	3/8"	3/8"	1/2"	1/4"
278597N	1/4"	1/4"	3/8"	1/4"
278598N	3/8"	3/8"	3/8"	1/4"
280809N	3/8"	3/8"	3/8"	3/8"

Single Check Valves

- SC-3™ valves replace both the SC-1™ and SC-2™ valves

V.M.R.S. 13-010-013



Single Check Valve: Female inlet – Female outlet		
A	B	Service New Pc. No.
1/4"	1/4"	801144
1/2"	1/2"	800370
3/4"	3/4"	800369

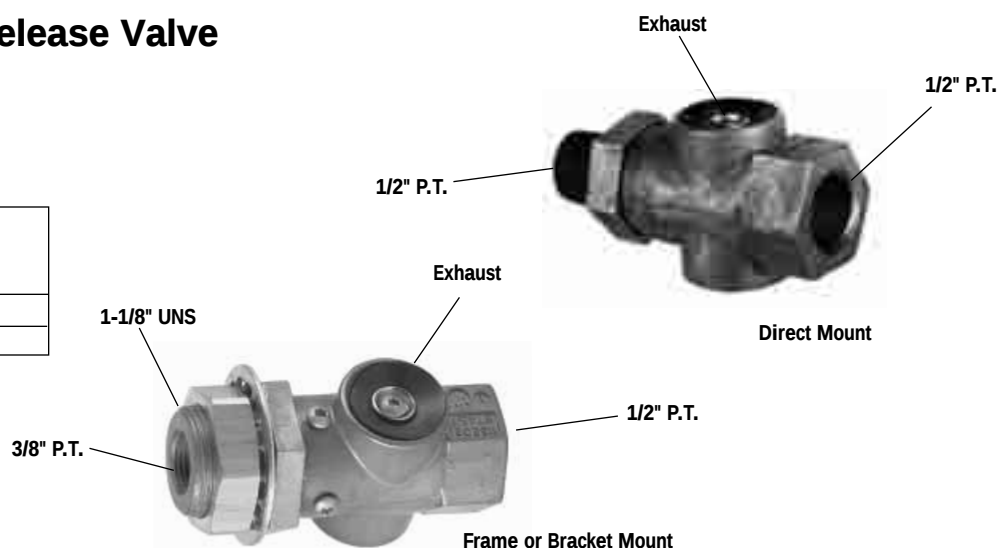
Single Check Valve: Female inlet – Male outlet		
A	B	Service New Pc. No.
1/4"	1/8"	800374
1/4"	1/4"	800375
3/8"	3/8"	800373
1/2"	1/2"	800372

Single Check Valve: Female inlet – Male outlet		
A	B	Service New Pc. No.
1/2"	1/2"	800376

QR-L™ Inline Quick Release Valve

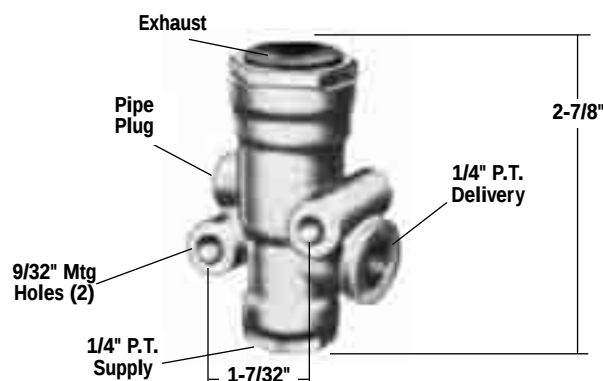
V.M.R.S. 13-010-008

Service New Pc. No.	Description
800332	Frame or Bracket Mount
800333	Direct Mount



RV-3™ Pressure Reducing Valve

Service New Pc. No.	Delivery Pressure
101837N	85 psi
107154N	44 psi



QRN-2™ Quick Release Valve

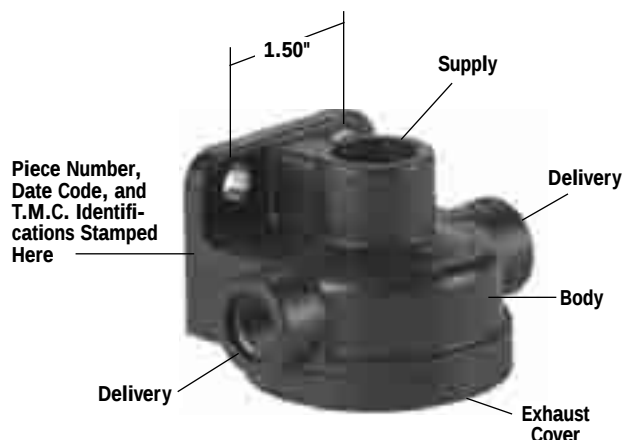
The QRN-2™ quick release valve is a lightweight, nonmetallic quick release valve.

Supply port: 1/2" or 3/8"

V.M.R.S. 13-010-008

Service New Pc. No.	Supply Port	Crack Press.	Delivery Ports
800064	3/8" NPT	0 PSI	3/8" NPT
800063	1/2" NPT	0 PSI	3/8" NPT
800219	1/2" P.T.C.	0 PSI	1/2" P.T.C.

P.T.C. - Push-to-connect fittings



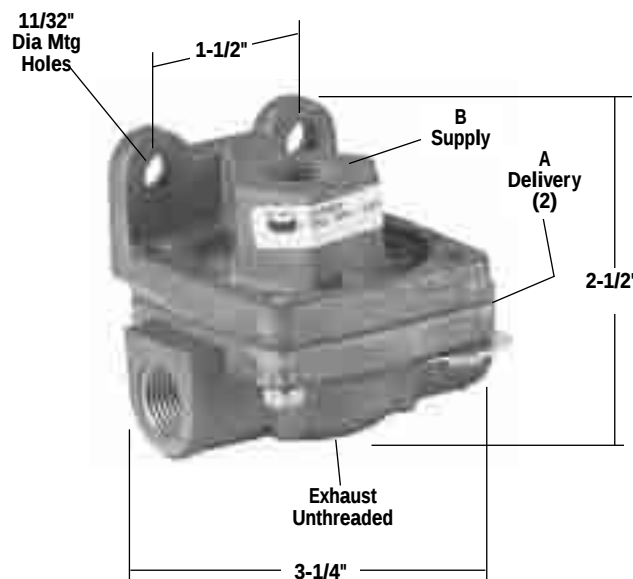
QR-1® Quick Release Valve

- Available Remanufactured Exchange
- Use maintenance kit piece no. 260519 to convert 0 PSI crack pressure valves to 1 PSI

V.M.R.S. 13-010-008

Reman. Exch. Pc. No.	Service New Pc. No.	Port P.T. Size		Crack Press.	Comment
		A	B		
229813RX	229813N	1/4"	3/8"	0 PSI	
229844RX	229844N	1/4"	1/2"	0 PSI	
229859RX	229859N	3/8"	3/8"	0 PSI	
229860RX	229860N	3/8"	1/2"	0 PSI	
281024RX	281024N	1/4"	1/4"	0 PSI	
*288251RX	*288251N	3/8"	3/8"	0 PSI	
278483RX	278483N	3/8"	1/2"	5-8 PSI	
—	102344N	3/8"	3/8"	10-16 PSI	
289525RX	289042N	1/4"	3/8"	1 PSI max	w/insert
289525RX	289525N	3/8"	3/8"	1 PSI max	w/insert

*3/8" P.T. Exhaust Port

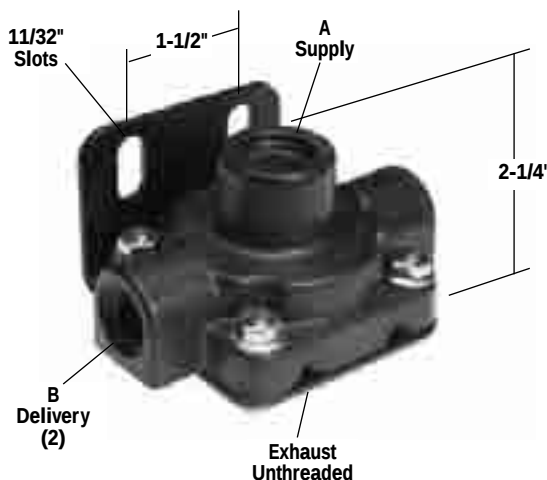


QRN™ Quick Release Valve

- Maintenance Kit 104463

V.M.R.S. 13-010-008

Service New Pc. No.	Port Sizes		Crack Press	Mtg.
	A Supply	B Delivery		
802745	1/2"	3/8"	1 PSI Max	.34 holes
802743	3/8"	3/8"	1 PSI Max	.34 holes
802741	3/8"	3/8"	5-8 PSI	.34 holes
802744	3/8"	3/8"	1 PSI Max	.34 x .75 slots
065213	3/8"	3/8"	4.5-7.5 PSI	.34 x .75 slots
065214	3/8"	3/8"	2-4.5 PSI	.34 x .75 slots
802742	1/2"	3/8"	5-8 PSI	.34 holes
065311	1/2"	3/8"	4.5-7.5 PSI	.34 x .75 slots
065347	1/2"	3/8"	2-4.5 PSI	.34 x .75 slots
800439	1/2"	3/8"	2-4.5 PSI	—

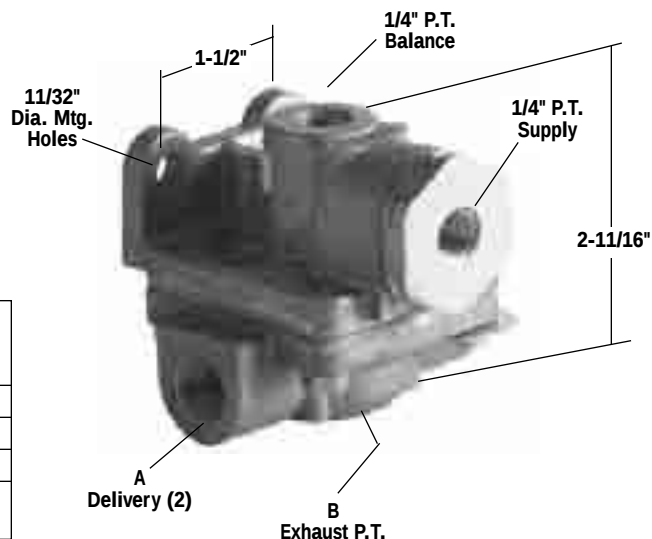


QR-1C® Quick Release Valve

- Available Remanufactured Exchange
- Unless noted otherwise, crack pressure is 0 PSI
- Use maintenance kit piece no. 260519 to convert 0 PSI crack pressure valves to 1 PSI

V.M.R.S. 13-010-008

Reman. Exch. Pc. No.	Service New Pc. No.	A Delivery P.T. Size	B Exhaust P.T. Size	Comments
289182RX	289182N	1/4"	—	—
289714RX	289714N	3/8"	—	—
—	107881N	3/8"	1/2" w/Silencer	—
—	800539	3/8"	—	1 psi max differential

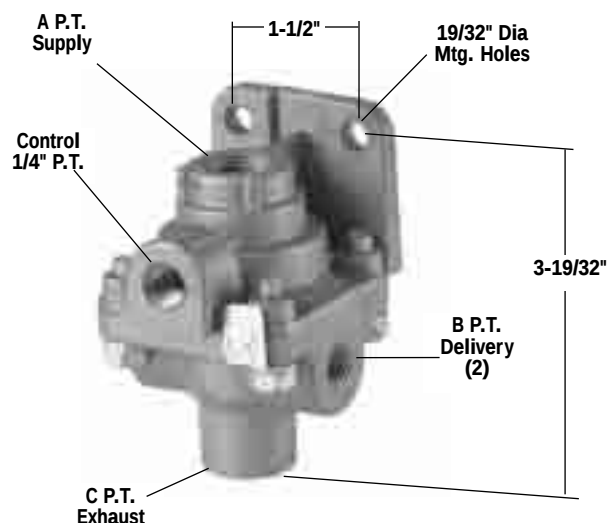


LQ-2™ Limiting and Quick Release Valve

- Available Remanufactured Exchange
- Maintenance Kit 282098N

V.M.R.S. 13-010-008

Reman. Exch. Pc. No.	Service New Pc. No.	A Pipe Thread	B Pipe Thread	C Pipe Thread
229505RX	229505N	3/8"	3/8"	—
229507RX	229507N	1/2"	1/4"	—
229509RX	229509N	3/8"	1/4"	—
288417RX	288417N	3/8"	3/8"	3/8"

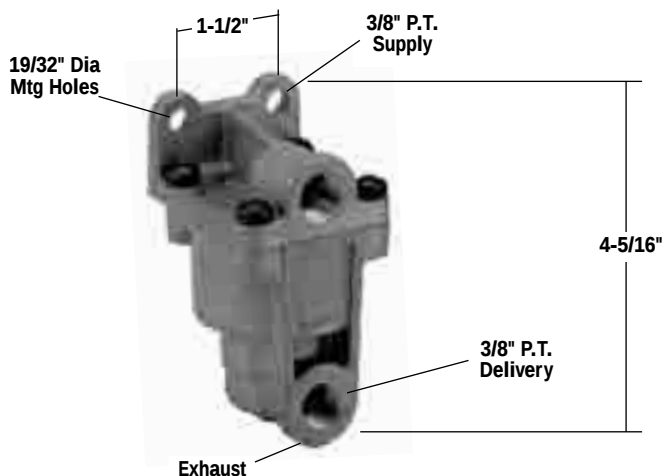


LQ-4™ Front Axle Ratio Valve

- Available Remanufactured Exchange
- Maintenance Kit 289500N

V.M.R.S. 13-010-034

Reman. Exch. Pc. No.	Service New Pc. No.	Nominal Hold Off Pressure	Nominal Equalizing Pressure
101311RX	101311N	20	70
289144RX	289144N	4	60
289148RX	289148N	10	65

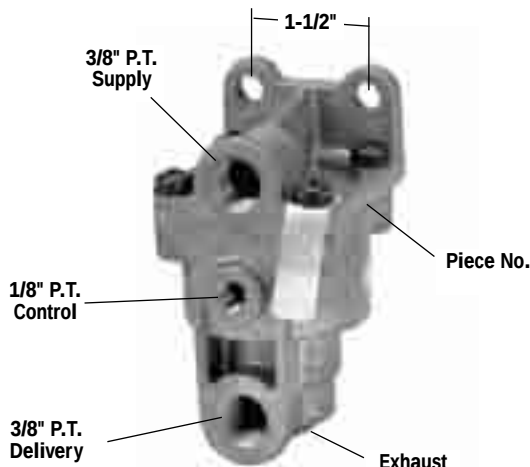


LQ-5™ Bobtail Limiting Valve

- Available Remanufactured Exchange
- Maintenance Kit 107195

V.M.R.S. 13-010-010

Reman. Exch. Pc. No.	Service New Pc. No.
065154RX	065154



BP-1™ Air Brake Proportioning Valve

- BP-1™ Air Brake Proportioning Valve Front Maintenance Kit 104710
- BP-1™ Air Brake Proportioning Valve Rear Maintenance Kit 104711

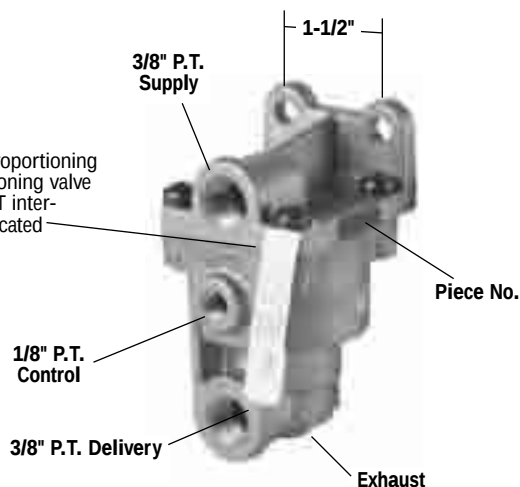
V.M.R.S. 13-010-222

Front Service New Pc. No.	Nominal Hold Off Press (P.S.I.)	Nominal Equalizing Pressure (P.S.I.)
104598N	4	50

V.M.R.S. 13-010-222

Rear Service New Pc. No.	Nominal Inshot Pressure (P.S.I.)	Nominal Equalizing Pressure (P.S.I.)
106284	8	105

Caution: The BP-1™ front air brake proportioning valve & BP-1™ rear air brake proportioning valve are similar in appearance but are NOT interchangeable. Note identification tag located



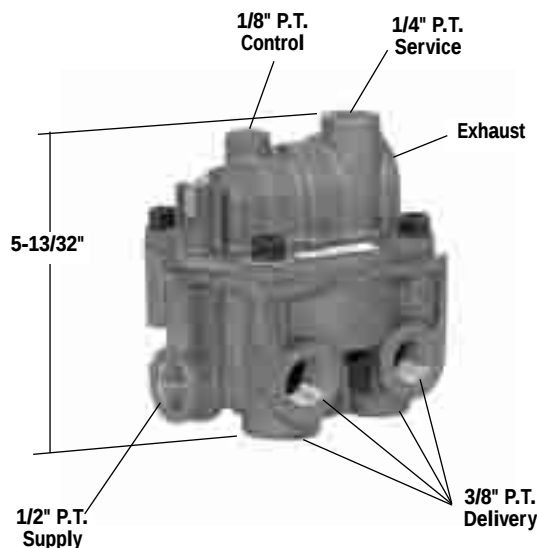
- Field Installation Kit **209924** (vehicles **with** front axle limiting)

BP-R1® Bobtail Brake Proportioning Relay Valve

- Maintenance Kit 106932
- Universal Mounting Bracket 296010N furnished with Exchange Valve

V.M.R.S. 13-010-222

Reman. Exch. Pc. No.	Service New Pc. No.	Crack Pressure
065145RX	065145N	4
065146RX	065146N	5.5



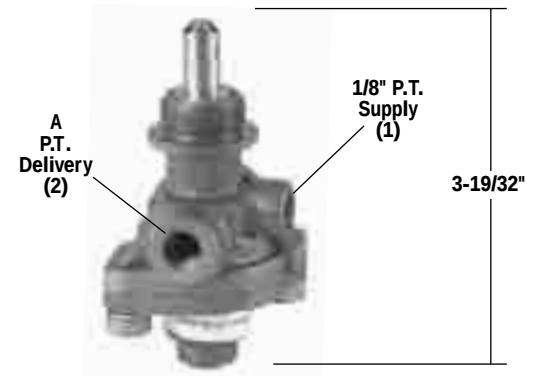
PP-1® Control Valve

- Available Remanufactured Exchange
- Maintenance Kit 281126N
- Button and Mtg. Nut not furnished with Exchange Valve
- Refer to Master Parts Catalog for Button or Dial Plate Pc. No.

V.M.R.S. 13-010-016

Reman. Exch. Pc. No.	Service New Pc. No.	Automatic Release Pressure	A P.T.
276566RX	276566N	20 PSI	1/8"
276567RX	276567N	40 PSI	1/8"
278450RX	278450N	—	1/8"
*281587RX	—	40 PSI	1/8"
283828RX	283828N	60 PSI	1/8"
287417RX	287417N	30 PSI	1/4"
287600RX	287600N	40 PSI	1/4"

*Remote controlled

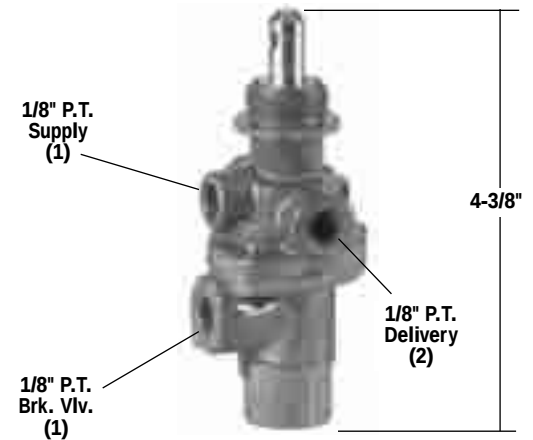


PP-2™ Control Valve (Pressure Balanced)

- Available Remanufactured Exchange
- Maintenance Kit 281127N
- Button and Mtg. Nut not furnished with Exchange Valve
- Refer to Master Parts Catalog for Button or Dial Plate Pc. No.

V.M.R.S. 13-010-104

Reman. Exch. Pc. No.	Service New Pc. No.	Automatic Release Pressure
276462RX	276462N	40 PSI



PP-3™ Control Valve (Automatic Tripper)

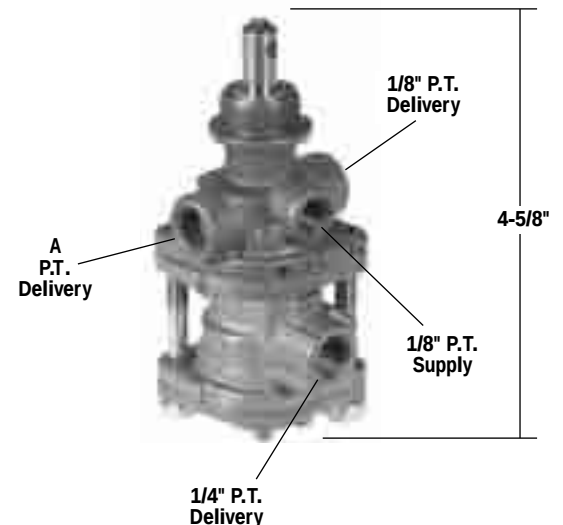
- Available Remanufactured Exchange
- Maintenance Kit 280857N
- Button and Mtg. Nut not furnished with Exchange Valve
- Refer to Master Parts Catalog for Button or Dial Plate Pc. No.

V.M.R.S. 13-010-016

Reman. Exch. Pc. No.	Service New Pc. No.	A P.T.
†*279787RX	†*279787	None
288746RX	288746N	None
289477RX	289477	1/8"
*289512RX	—	1/8"

Tripper Exhausts at 30 P.S.I. & Charges above 50 P.S.I. Plunger Trips at 40 P.S.I. and Charges Manually.

*Remote Controlled
†Mtg. Nut Furnished

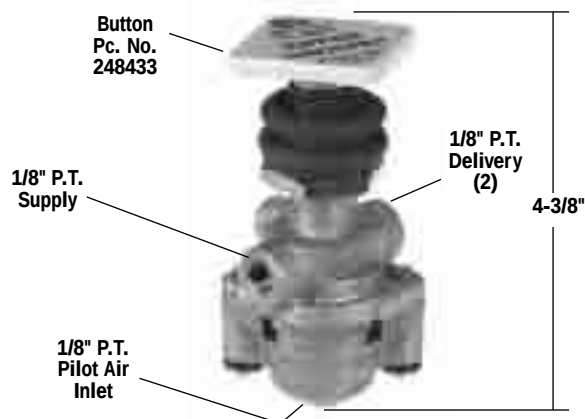


PP-5™ Control Valve (With Pilot Air Release)

- Maintenance Kit 281949
- Button is Furnished with Valve Pc. No. 284744N
- Refer to Master Parts Catalog for Button Pc. No.

V.M.R.S. 13-010-104

Service New Pc. No.	Automatic Release Pressure
281946N	40 PSI
284744N	Manual



PP-7™ Trailer Supply Valve

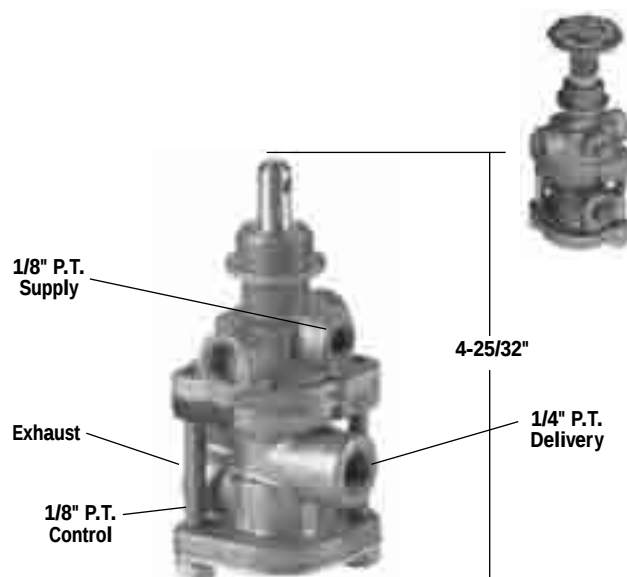
- Available Remanufactured Exchange
- Maintenance Kit 287367
- Button and Mtg. Nut not furnished with Exchange Valve
- Refer to Master Parts Catalog for Button or Dial Plate Pc. No.

V.M.R.S. 13-010-016

Reman. Exch. Pc. No.	Service New Pc. No.	Threaded Exhaust Port
288239RX	288239N	—
288241X	—	1/4"
*288242RX	*288242	—

* Remote Controlled

Automatic Release Pressure 40 PSI



E-Z-Grip® Soft Button Cover

Service Pc. No.	Button Shape	Description
801526	◇	Fits MV-3®/PP-DC® Valve Style
801593	◇	Fits PP-1® Valve Style
802123	○	Fits PP-7™ Valve Style
802124	○ and ◇	Contains both MV-3® Button Covers



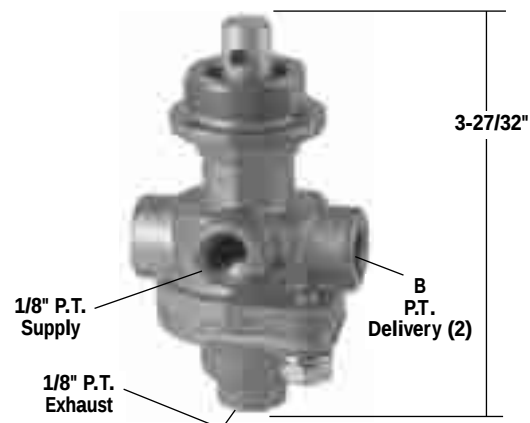
Button not included

PP-8™ Control Valve

- Available Remanufactured Exchange
- Button and Mounting Nut not Furnished with Exchange Valve
- Refer to Master Parts Catalog for Button or Dial Plate Pc. No.

V.M.R.S. 13-010-104

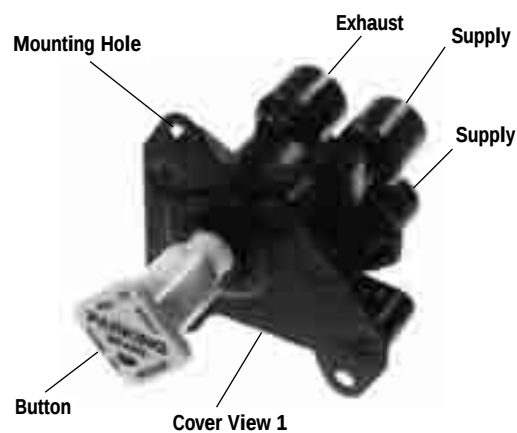
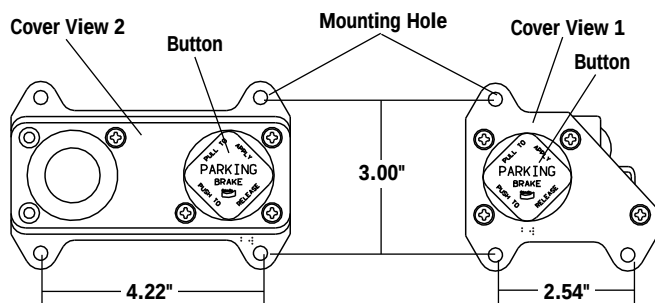
Reman. Exch. Pc. No.	Service New Pc. No.	B P.T.
287238RX	287238N	1/8"
287418RX	287418N	1/4"



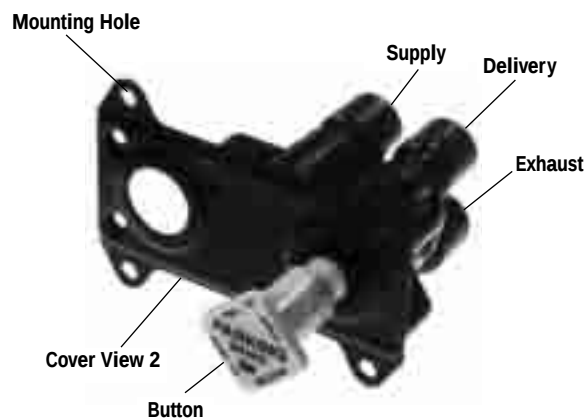
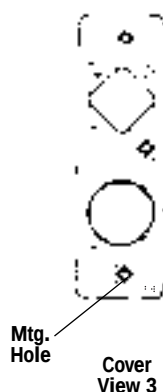
PP-DC® Control Valve

- Maintenance Kit 5006939

V.M.R.S. 13-101-017



Service New Pc. No.	Cover View	Mounting Hole	Port Type
065643	2	.27" DIA.	Push-to-connect (3/8" O.D. Tubing)
065661	1	1/4-20 THD.	Push-to-connect (3/8" O.D. Tubing)
065690	1	.27" DIA.	Push-to-connect (3/8" O.D. Tubing)
800034	2	.27" DIA.	1/4"-18 N.P.T.
800142	1	1/4-20 THD.	1/4"-18 N.P.T.
800309	3	M6 x 1-6H	Push-to-connect (3/8" O.D. Tubing)

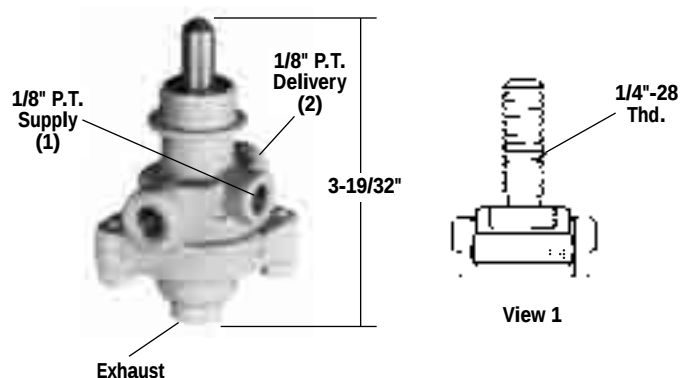


RD-3™ Push Type Control Valve

- Available Remanufactured Exchange
- Maintenance Kit 281126N
- Button not furnished with Exchange Valve, Roll Pin Furnished
- Refer to Master Parts Catalog for Button or Dial Plate Pc. No.

V.M.R.S. 13-010-104

Service New Pc. No.	Comments
286211N	—
104644	See View 1



MV-2™ Control Module

- Buttons are not supplied with Spool Inserts. Refer to Master Parts Catalog for Button Pc. Nos.
- Maintenance kit for dual circuit supply valve is Pc. No. 101557.

V.M.R.S. 13-010-112

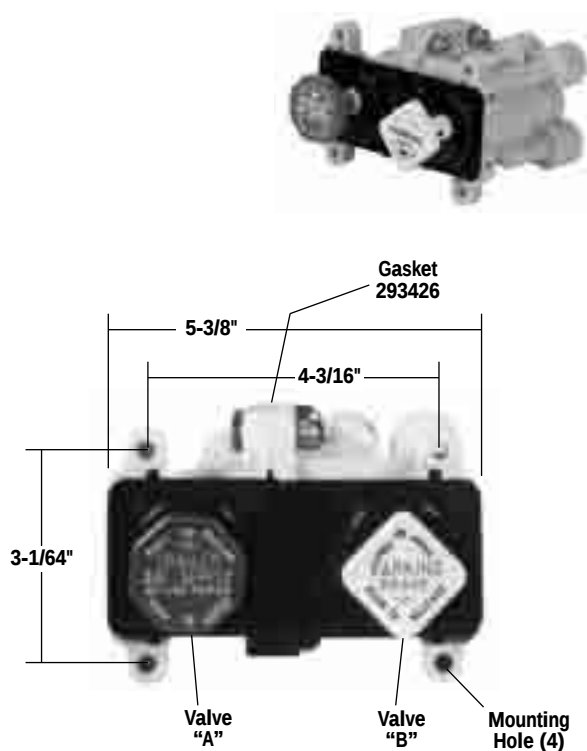
Service New Pc. No.	Mounting Hole
101437N	1/4" UNTHREADED
101890N	1/4-20 THD.
102027N	#10-24 THD.



Valve "A"
Spool Assy.
101569



Valve "B"
Spool Assy.
101570

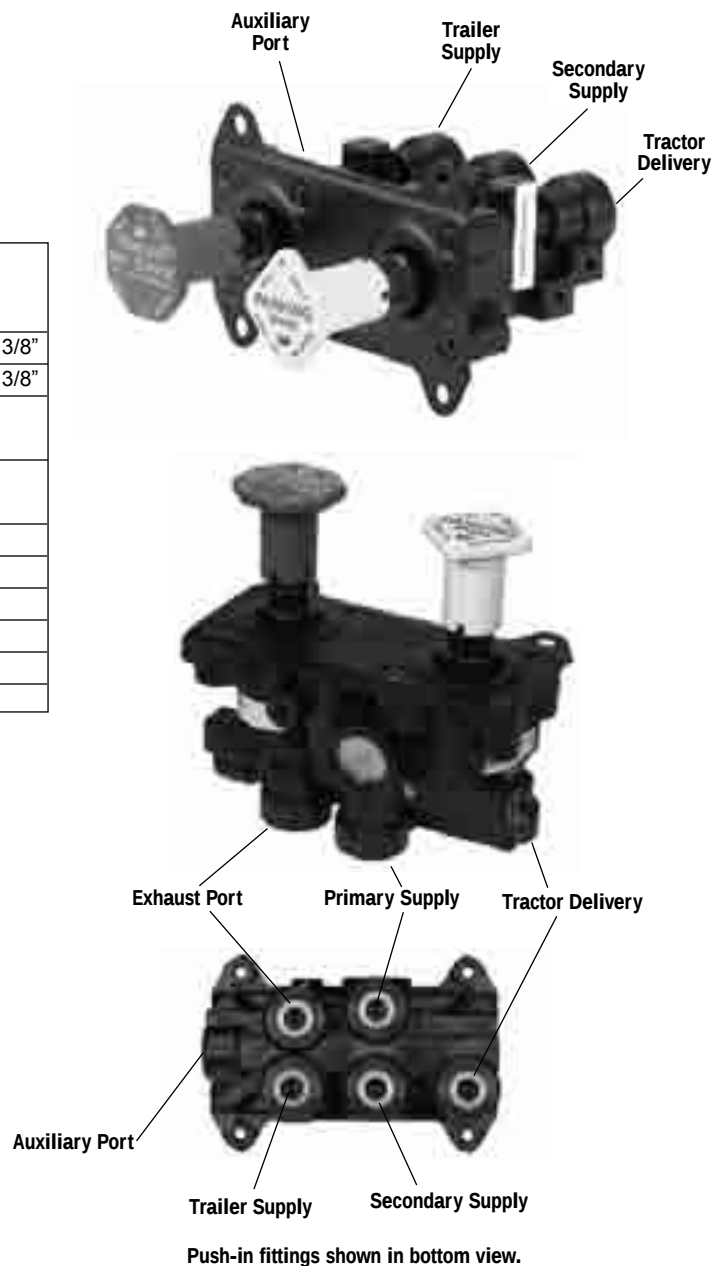
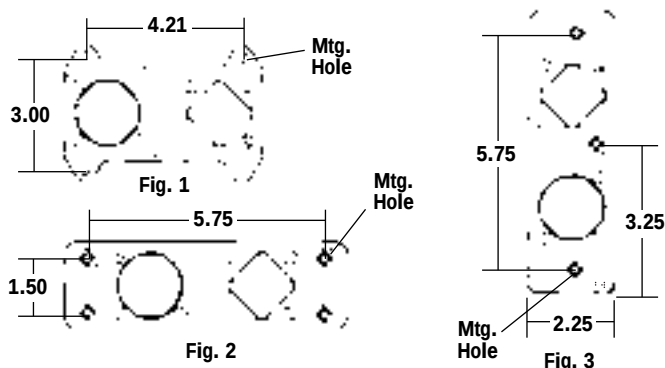


MV-3® Control Module

- Maintenance Kit 107216 or 5002741
- Shuttle Kit 107217 or 5002742

V.M.R.S. 13-010-112

Service New Pc. No.	Replaces	Mtg. Plate Figure	Mtg. Hole Dia./Thd.	Aux. Port Thd. (NPT)	Comments
800257	065523	1	0.27	—	Push-in Fittings - 3/8"
800259	800036	1	1/4-20	—	Push-in Fittings - 3/8"
800516	065157	1	0.27	—	
	065697				
800517	065159	2	M6 x 1-6H	—	
	065379				
800518	065160	1	0.27	1/8-27	
800519	065186	1	1/4-20	—	
800521	065192	3	1/4-20	—	
800522	065208	1	M6 x 1-6H	1/8-27	
800523	065248	1	#10-24	—	
800573	065187	1	1/4-20	—	

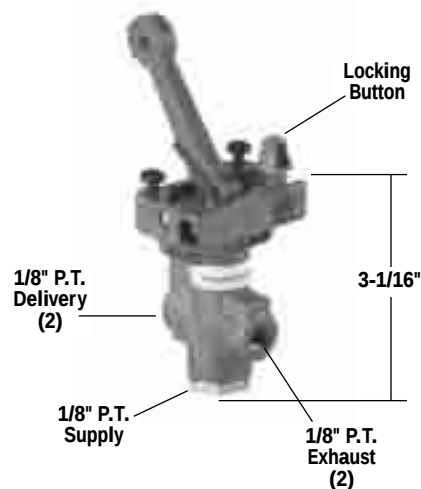


TC-4™ Modulating Control Valve (With Lever Latch)

- Available Remanufactured Exchange
- Dial Plate not furnished with Exchange Valve
- Refer to Master Parts Catalog for Dial Plate Pc. No.

V.M.R.S. 13-010-104

Reman. Exch. Pc. No.	Service New Pc. No.	Locking Button Position	Delivery Pressure P.S.I.	Comments
282368RX	282368N	LEFT	86-100	—
—	282382N	LEFT	86-100	Includes Dial Plate

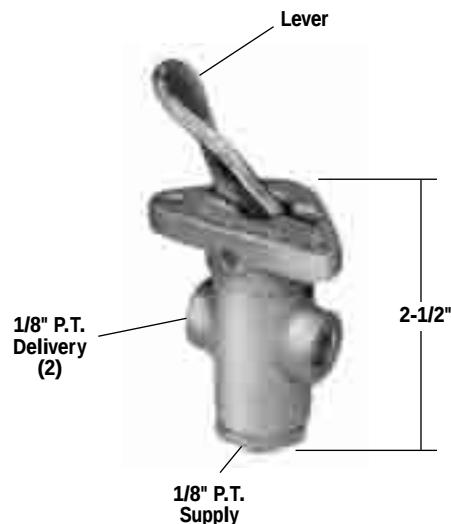


TW-1™ Control Valve

- Available Remanufactured Exchange
- Dial Plate not furnished with Exchange Valve
- Refer to Master Parts Catalog for Dial Plate Pc. No.

V.M.R.S. 13-016-016

Reman. Exch. Pc. No.	Service New Pc. No.	Lever Mat'l and Finish
228729RX	228729N	Zinc-Chrome
229635RX	229635N	Steel-Chrome
277516RX	277516N	Nylon-Black

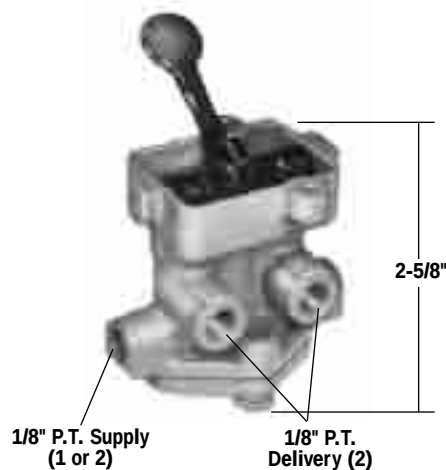


TW-2™ & TH-3™ Control Valve

(TW-2™ Control Valve Two Lever Positions)
(TH-3™ Control Valve Three Lever Positions)

- Available Remanufactured Exchange
- Maintenance Kit 282391
- Dial Plate Not Furnished with Exchange Valve
- Refer to Master Parts Catalog for Dial Plate Pc. No.

Service New TW-2™ Control Valve Pc. No.	Service New TH-3™ Control Valve Pc. No.	Lever
280905N	280904N	Centering
	281560N	Positioning



TW-3™ Control Valve

- Available Remanufactured Exchange
- Dial Plate Not Furnished with Exchange Valve
- Refer to Master Parts Catalog for Dial Plate Pc. No.

V.M.R.S. 13-010-016

Reman. Exch. Pc. No.	Service New Pc. No.	Lever Mat'l.
225892RX	225892N	ZINC
228762RX	228762N	STEEL
283040RX	283040N	STEEL

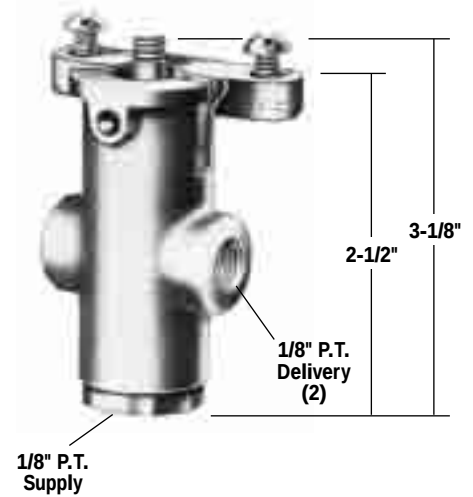


TW-4™ Control Valve

- Available Remanufactured Exchange
- Refer to Master Parts Catalog for Button Pc. No.

V.M.R.S. 32-004-007

Service New Pc. No.
276635N

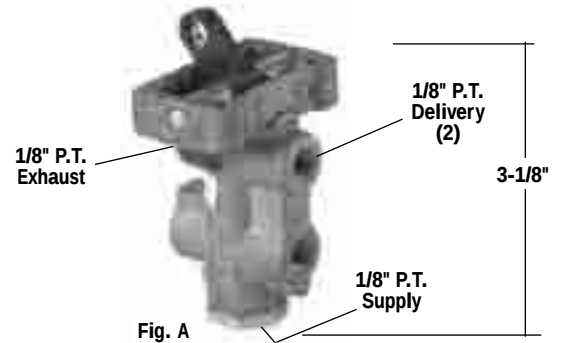


TW-11™ Control Valve

- Used in conjunction with the HR-1™ Hydraulic Relay Valve.

Service New Pc. No.	Configuration
065356	Fig. B
065316	Fig. A

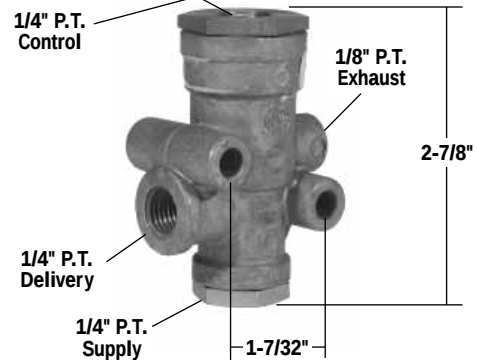
Fig. B



SV-1™ Synchronizing Valve

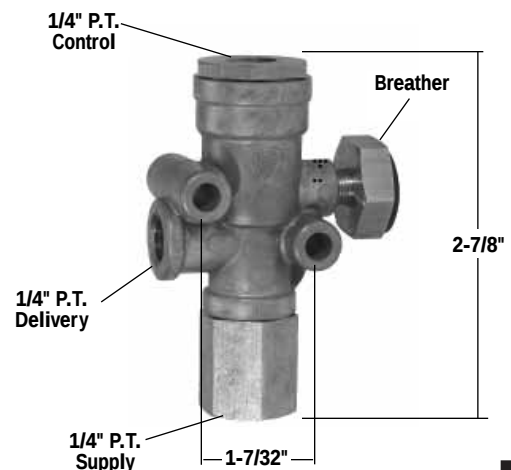
Service New Pc. No.	A PSI	B PSI
278825N	42	28
282472N	21	11
283700N	62	50

With Common Control & Supply Pressure, Inlet Opens at A and Exhaust Opens at B



SV-4™ Trailer Release Valve

Service New Pc. No.	Breather Valve Size/Shape
108769	1" Hex
109149	9/16" 12 point



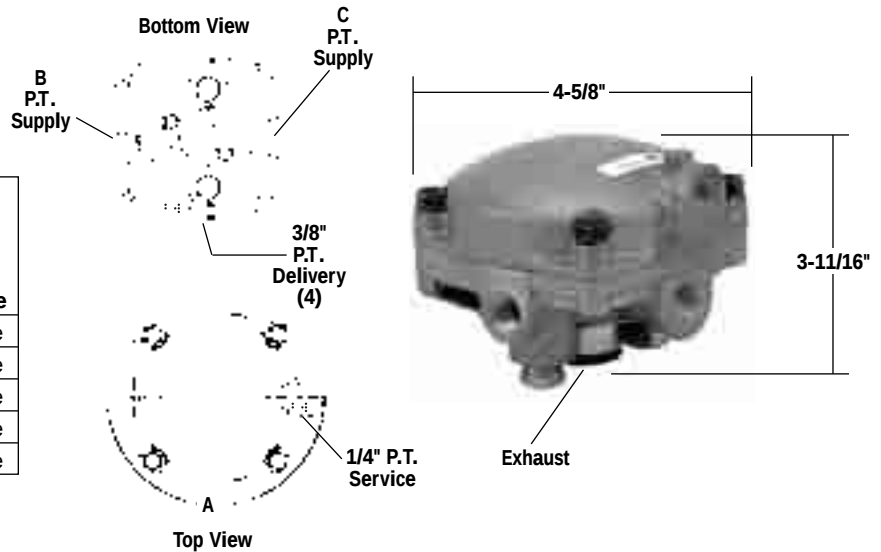
R-6™ Relay Valve

- Available Remanufactured Exchange
- Maintenance Kit 280856N

V.M.R.S. 13-010-009

Reman. Exch. Pc. No.	Service New Relay Valve Pc. No.	A Degrees Service Port Angle	B P.T.	C P.T.	Mtg. Flange
—	279180N	180	—	3/8"	2 Hole
279952RX	279952N	180	3/4"	3/8"	2 Hole
280375RX	280375	90	—	1/2"	2 Hole
279952RX	*280651N	180	3/4"	3/8"	2 Hole
283940RX	283940N	270	3/8"	3/8"	4 Hole

*Pipe Plugs & Gasket Attached
Crack Pressure 2 P.S.I.



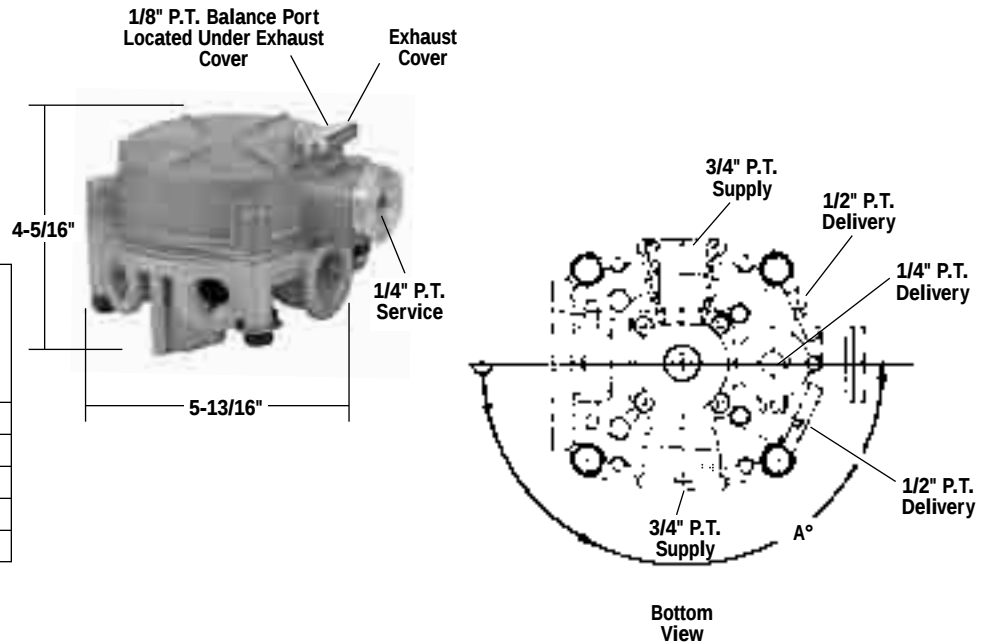
R-8™ Relay Valve

- Available Remanufactured Exchange
- Maintenance Kit 287370N

V.M.R.S. 13-010-009

Reman. Exch. Pc. No.	Service New Pc. No.	A Service Port Location (Degree)	Comments
286370RX	286370N	90	
*286371RX	*286371N	90	
*287260RX	*287260N	180	
288369RX	288369N	180	
288781RX	288781	180	Waterproof

*No Exhaust Cover

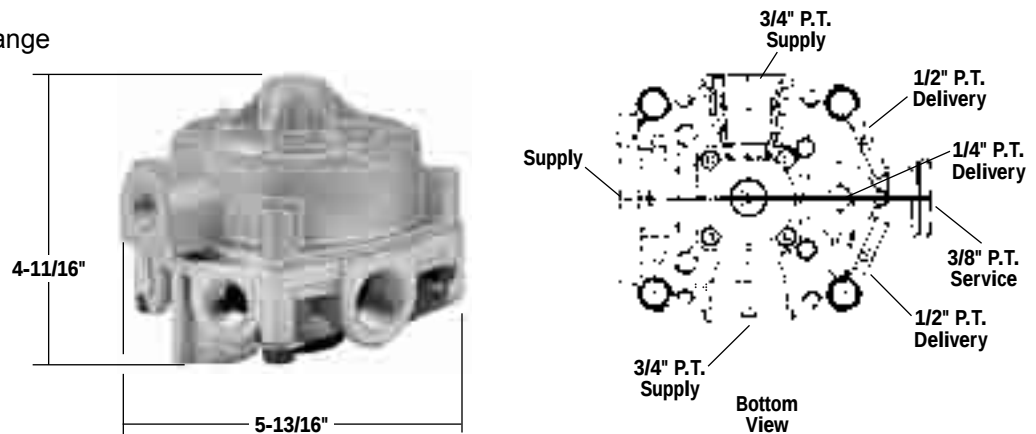


R-8P™ Relay Valve

- Available Remanufactured Exchange
- Maintenance Kit 103799

V.M.R.S. 13-010-009

Reman. Exch. Pc. No.	Service New Pc. No.	Comments
287114RX	287114N	—



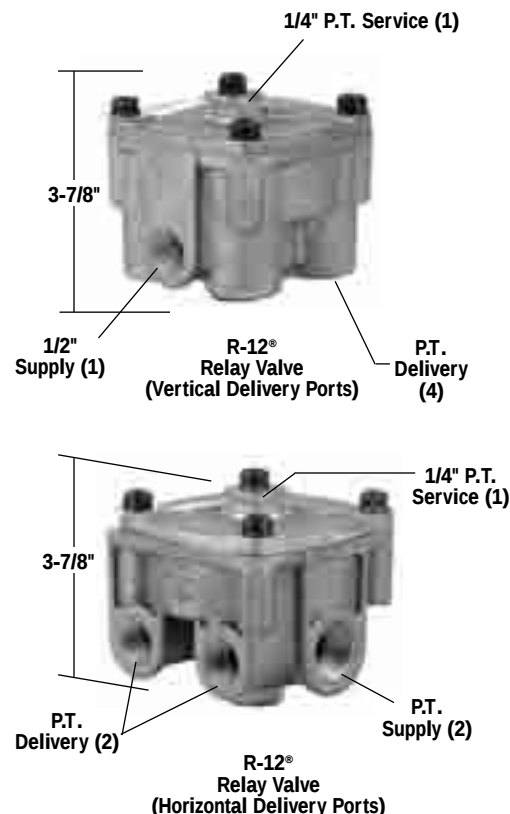
R-12® Relay Valves

- Available Remanufactured Exchange
- All Universal R-12® and R-14® Relay Valves Include Installation Instructions and a Universal Mounting Bracket as indicated.

V.M.R.S. 13-010-009

Vertical Delivery Ports

Reman. Exch. Pc. No.	Service New Pc. No.	Crack Pressure (P.S.I.)	Delivery Port Size (P.T.)	Maint. Kit	Mounting Bracket
5003365X	065104	4	3/8"	102802N	296010N
—	065181	5.5	1/2"	102802N	296010N
102626RX	102626N	4	1/2"	102802N	296010N
103912RX	103912	7.5	1/2"	102802N	296010N
104561RX	—	5.5	3/8"	102802N	296010N
—	*800365	4	3/8"	102802N	296010N



Horizontal Delivery Ports

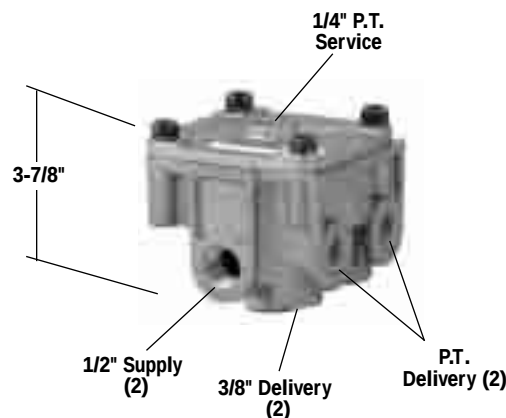
Reman. Exch. Pc. No.	Service New Pc. No.	Crack Pressure (P.S.I.)	Supply Port Size (P.T.)	Maint. Kit	Mounting Bracket	Delivery (P.T.)
—	065125	5.5	1/2"	102802N	296010N	1/2"
—	065309	4	1/2"	102802N	296010N	1/2"
—	065546	4	1/2"	109523	296010N	1/2"
103009RX	103009N	4	3/4"	102802N	296010N	1/2"
104165RX	—	7.5	3/4"	102802N	296010N	1/2"
—	800238	4	3/4"	102802N	N/A	1/2"
—	800305	4	1/2"	5002831	296010N	1/2"
—	*800366	5.5	1/2"	5004029	296010N	3/8"
—	*800365	4	1/2"	5004029	296010N	1/2"

*Self draining piston

R-12® Relay Valve Vert. (2) & Horizontal Delivery Ports

Service New Pc. No.	Crack Pressure (P.S.I.)	Delivery Port Size (P.T.)	Maint. Kit	Mounting Bracket
065206	5.5	3/8"	102802N	296010N
065303	4	3/8"	102802N	296010N
800095	4	3/8"	102802N	102846N**
800441	5.5	3/8"	102802N	102846N**
800483	5.5	1/2"	102802N	N/A
800484	5.5	1/2"	102802N	296010N
800485	4	1/2"	102802N	N/A
800486	4	1/2"	102802N	296010N
800508	5.5	1/2"	102802N	N/A

**Mounting bracket 102846N includes two 5/16" mounting studs.

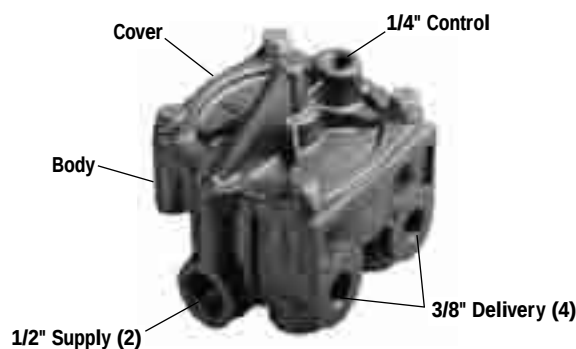


R-12P™ Pilot Relay Valve

- Available Remanufactured Exchange
- Universal Mounting Bracket 296010 included
- Field Maintenance Kit 109265

V.M.R.S. 13-010-009

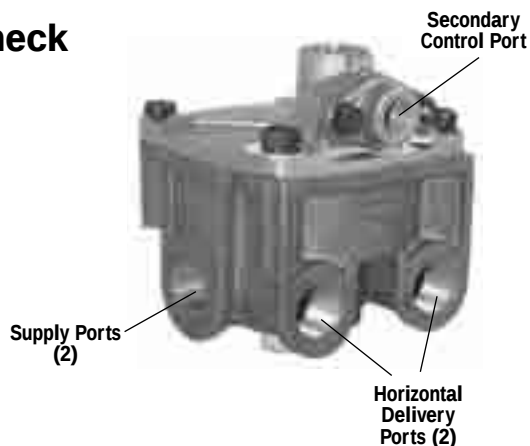
Service New Pc. No.	Reman. Exch. Pc. No.
065476	109264X



R-12DC® Relay Valve with Biased Double Check

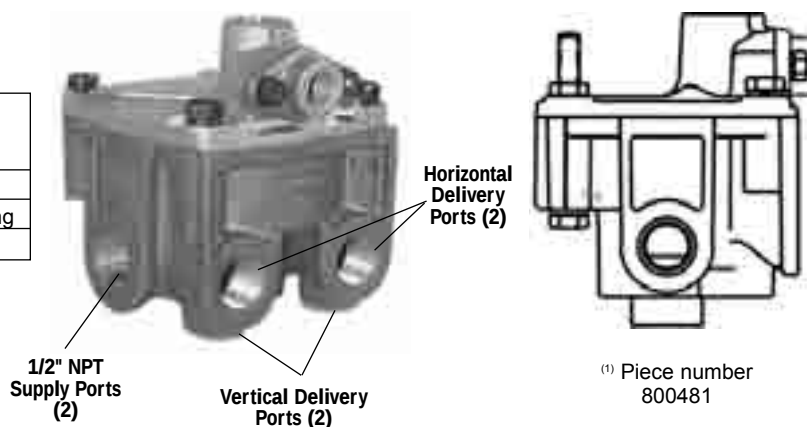
R-12DC® Relay Valve with 2 Horizontal Delivery Ports

Service New Pc. No.	Crack Pressure PSI	Supply Ports NPT	Delivery Ports NPT	Bracket Pc. No. (Included)
800470	4	1/2"	1/2"	296010N
800471	5.5	1/2"	1/2"	294649N
800627	4	1/2"	1/2"	294649N



R-12DC® Relay Valve with 2 Horizontal and 2 Vertical Delivery Ports

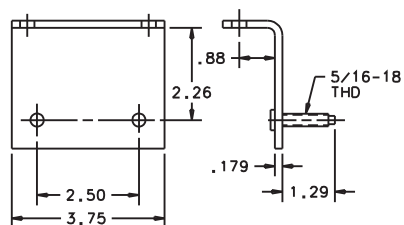
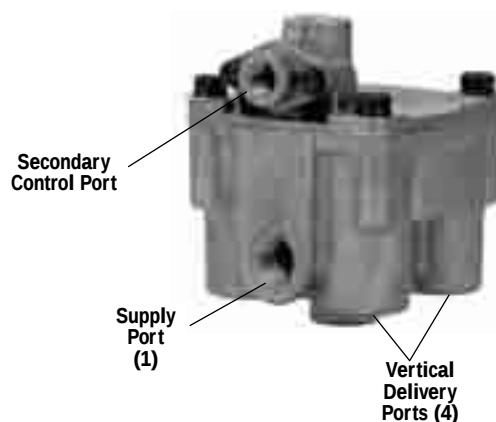
Service New Pc. No.	Crack Pressure PSI	Horizontal Delivery Ports NPT	Vertical Delivery Ports NPT	Bracket Pc. No. (Included)
800481	4	1/2"	3/8"	None ⁽¹⁾
801305	4	1/2"	3/8"	3/8" Tube Fitting
801381	5.5	1/2"	3/8"	102846N



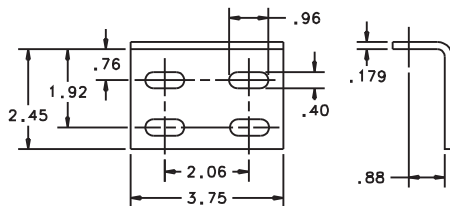
⁽¹⁾ Piece number 800481

R-12DC® Relay Valve with 4 Vertical Delivery Ports

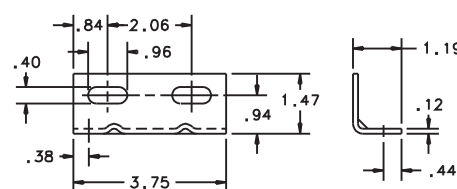
Service New Pc. No.	Crack Pressure PSI	Vertical Delivery Ports (NPT)	Bracket Pc. No. (Included)
800477	4	1/2"	102846N
800479	4	1/2"	294649N



Mounting Bracket
Pc. No. 102846N



Mounting Bracket
Pc. No. 296010N

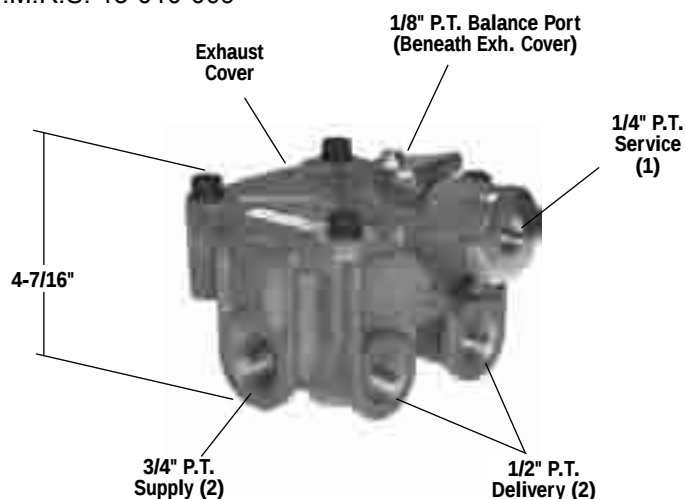


Mounting Bracket
Pc. No. 294649N

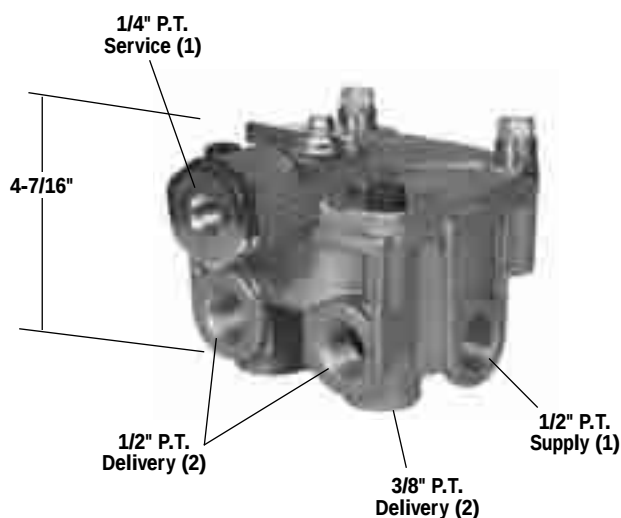
R-14® Relay Valve

- Available Remanufactured Exchange
- Field Maintenance Kit for R-12® & R-14® Relay Valves is Pc. No. 102802N
- All Universal R-12® and R-14® Relay Valves Include Installation Instructions and a Universal Mounting Bracket Pc. No. 296010N.

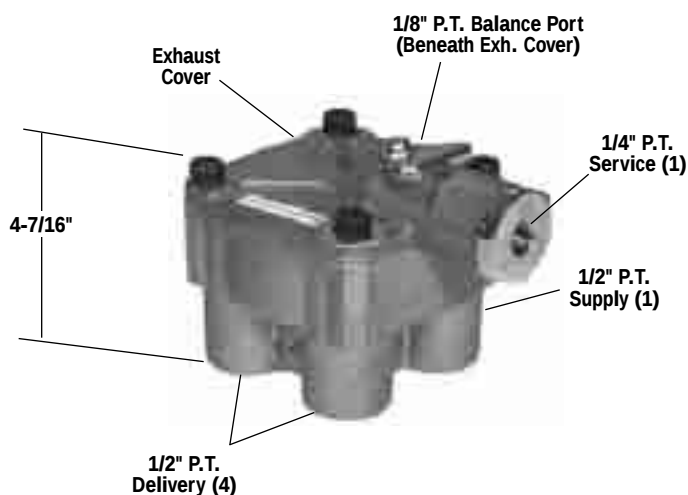
V.M.R.S. 13-010-009



**R-14® Relay Valve
(Horizontal Delivery Ports)**



**R-14® Relay Valve
(Horizontal & Vertical
Delivery Ports)**



**R-14® Relay Valve
(Vertical Delivery Ports)**

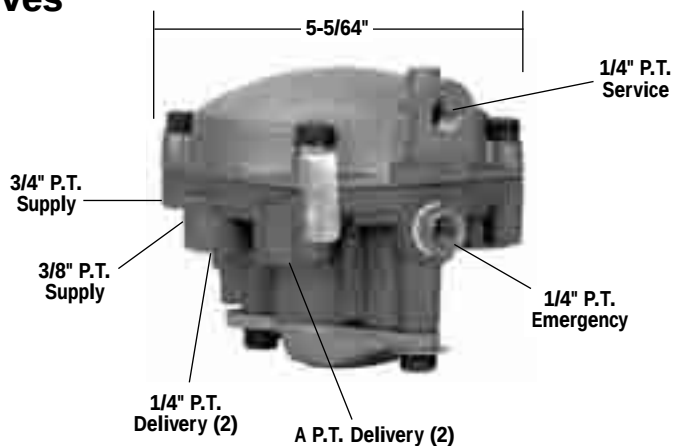
Reman. Exch. Pc. No	Service New Pc. No.	Crack Press. PSI	Supply
Horizontal Delivery Ports			
103010RX	103010N	4	3/4"
103294RX	103294N	5.5	3/4"
103835X	103835	7.5	3/4"
-	104345	5	3/4"
104574RX	104574	4	1/2"
Vertical Delivery Ports			
103028RX	103028N	4	1/2"
-	103833	7.5	1/2"
-	106313	5.5	1/2"
Vertical & Horizontal Delivery Ports*			
-	065430	4	1/2"

*Delivery ports (2) 3/8" & (2) 1/2"

RE-6® & RE-6NC™ Relay Emergency Valves

- Available Remanufactured Exchange
- Maintenance Kits:
282812 Complete Valve
282813 Insert Only

V.M.R.S. 13-010-037



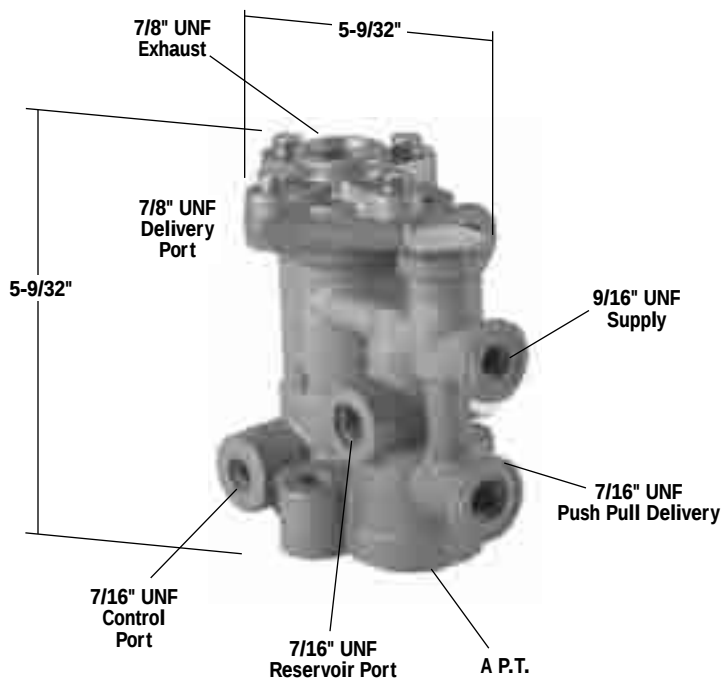
Reman. Exch. Pc. No.	Service Pc. No.	Valve	A P.T. Delivery
281865X	281865	RE-6® Relay Emergency Valve	3/8"
281860X	281860	RE-6® Relay Emergency Valve	1/4"
—	065451	RE-6NC™ Relay Emergency Valve	1/4"

The RE-6NC™ relay emergency valve must be used in conjunction with a PR-3™ reservoir control valve.

HR-1™ Hydraulic Relay Valve

V.M.R.S. 13-010-015

Service Pc. No.	Vehicles
065147	Ford, Navistar



ST-3™ Safety Valves

V.M.R.S.

13-010-073

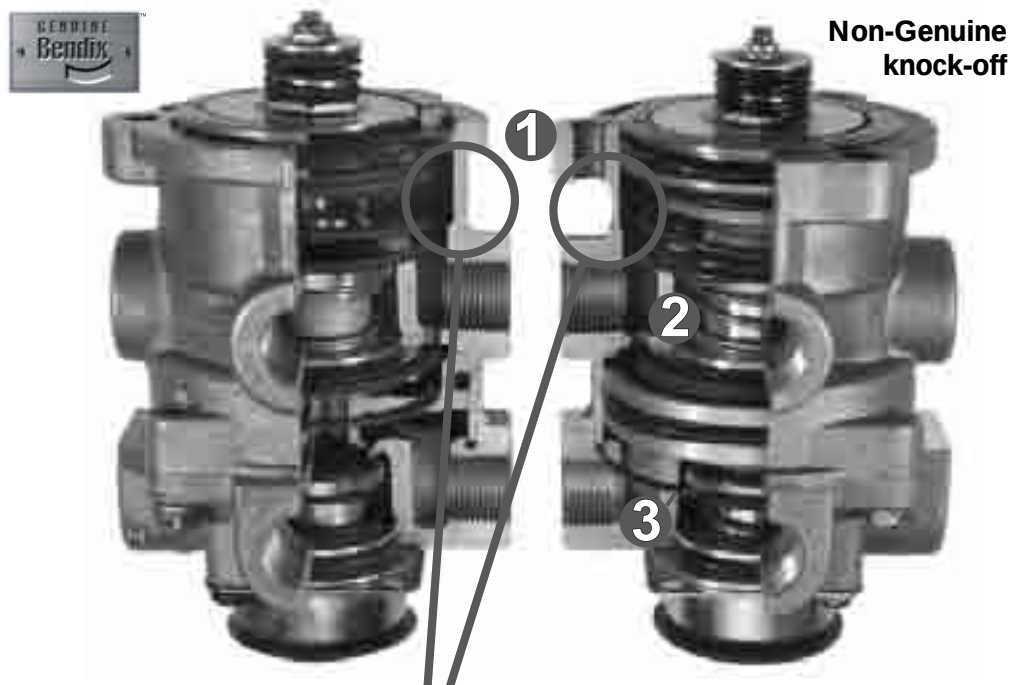
See the compressor section (01) of this catalog for ST-4™ safety valves.



ST-3™ Safety Valve Pc. No.	P.T.	Pressure Setting
284142	1/4"	150 P.S.I.
284143	3/8"	150 P.S.I.
285849	1/4"	175 P.S.I.
285850	1/4"	75 P.S.I.

Do you really know what's inside the valves you buy?

Appearances can be deceiving. The two valves pictured below may look alike but their performance is drastically different. The non-genuine knock-off is a component bought right off the shelf, and its poor quality is just a sample of what is being sold in the market every day.



- ❶ The knock-off valve's wall is 56% thinner, making it more susceptible to cracking or even a complete valve rupture.
- ❷ O-rings, seals, bolts & pistons — all built with inferior materials — can lead to accelerated wear and leakage.
- ❸ Inconsistent spring tension on the knock-off can result in brake imbalance and longer stopping distances.

Your brakes are not the place to cut corners. A poorly manufactured knock-off valve — like the one pictured on the right above — can, and frequently does, affect the performance, durability and long-term reliability of your braking system. Protect your vehicle by using only genuine Bendix® parts.

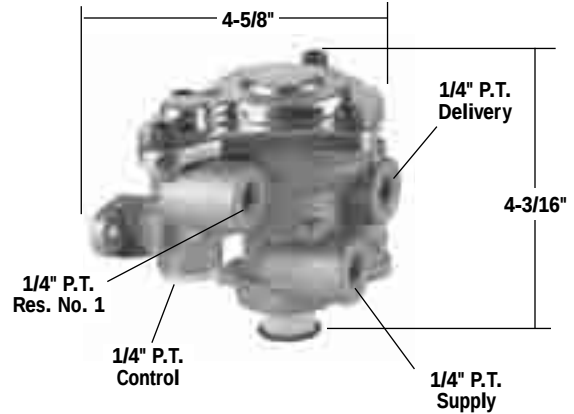
Use the best. Use Bendix. Look for the familiar Bendix name and logo on the box. For the name of the authorized distributor nearest you talk to your Bendix Account Manager, call 1-800-AIR-BRAKE(1-800-247-2725) or visit www.bendix.com today.

SR-1™ Spring Brake Valve

- Available Remanufactured Exchange
- Maintenance Kit 108123

V.M.R.S. 13-010-048

Reman. Exch. Pc. No.	Service New Pc. No.	Cust. Ident.	Reservoir Trip Press.
286364RX	286364N	NONE	55 PSI
288063RX	288063N	IHC-459271-C92	30 PSI



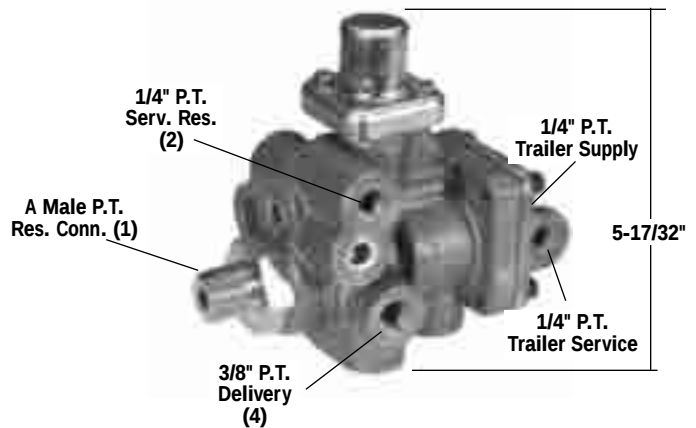
SR-2™ Trailer Spring Brake Valve

- Available Remanufactured Exchange
- Maintenance Kit 287691

V.M.R.S. 13-010-048

Reman. Exch. Pc. No.	Service New Pc. No.	A P.T.
*287376RX	*287376N	3/4"
102761RX	102761N	3/4"
103061RX	103061N	1/2"

*Does not have trailer service port for anti-compound

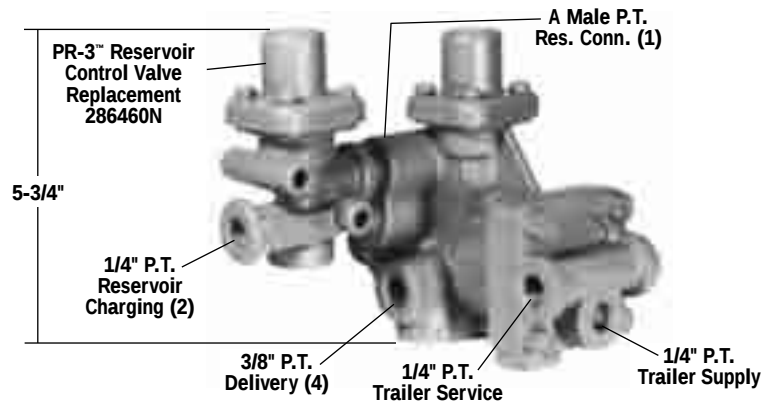


SR-4™ Trailer Spring Brake Valve

- Available Remanufactured Exchange
- Maintenance Kit 102048

V.M.R.S. 13-010-048

Reman. Exch. Pc. No.	Service New Pc. No.	A P.T.
101112RX	107539N	3/4"
101622X	108076	1/2"

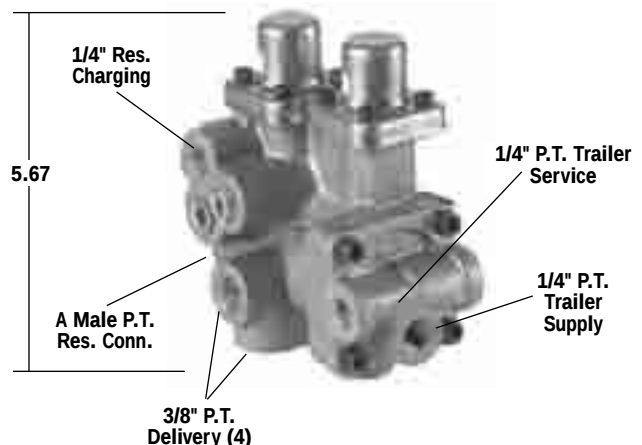


SR-4™ New Configuration Trailer Spring Brake Valve

- Maintenance Kit 108259

V.M.R.S. 13-010-111

SR-4™ Trailer Spring Brake Valve Svc. New Pc. No.	SR-5™ Trailer Spring Brake Valve Svc. New Pc. No.	A	Comments
107539N	065437	3/4" NPT	With Anti-Compounding
—	065439	1/2" NPT	With Anti-Compounding

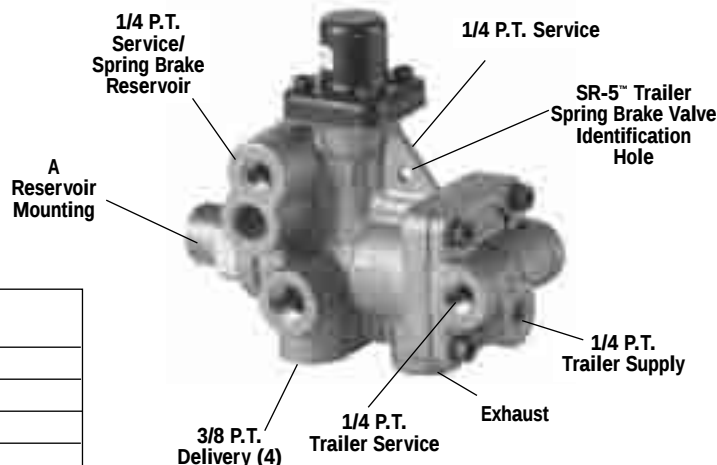


SR-5™ Trailer Spring Brake Valve

• Maintenance Kit 109015

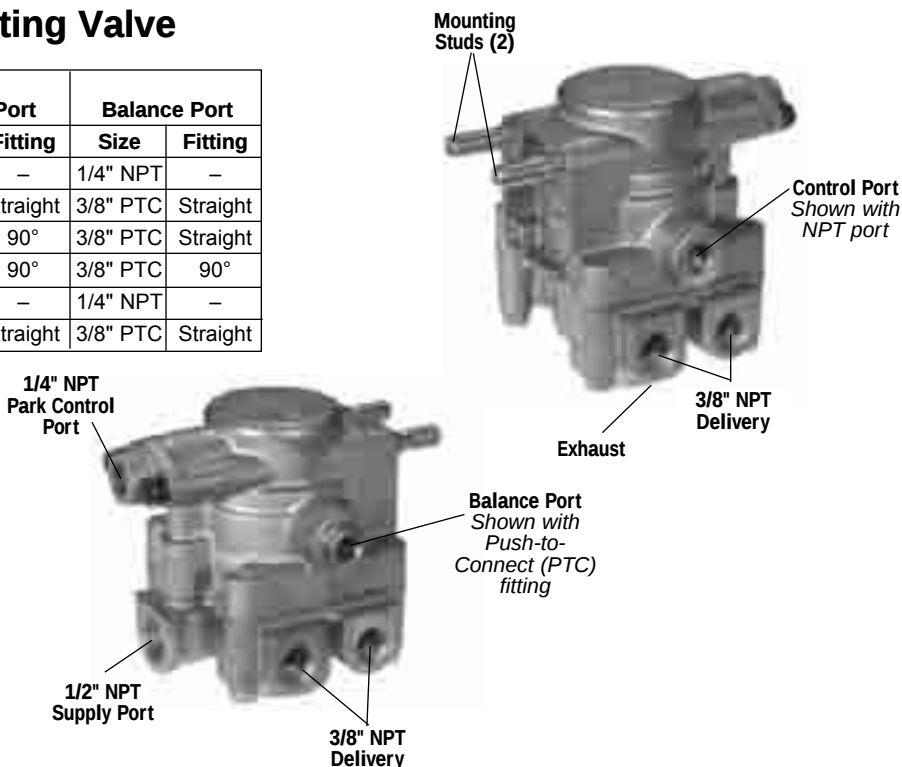
V.M.R.S. 13-010-048

Reman. Exch. Pc. No.	Service New Pc. No.	A Male P.T.	Comments
109615X	065437	3/4"	With Anti-Compounding
109616X	065438	3/4"	—
109617X	065439	1/2"	With Anti-Compounding
109618X	065440	1/2"	—



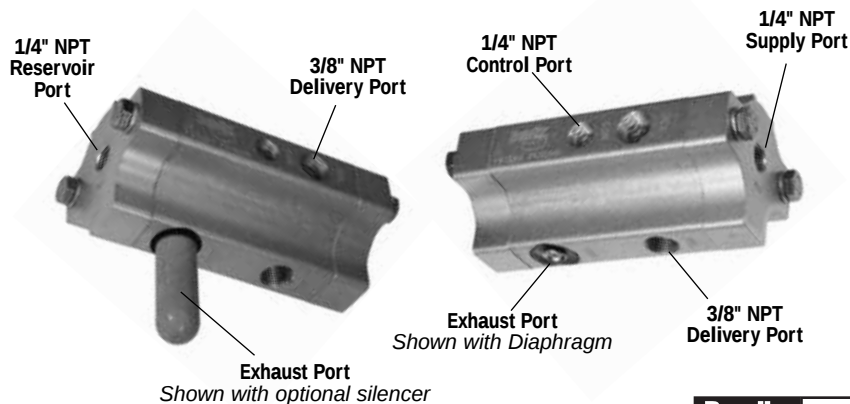
SR-7® Spring Brake Modulating Valve

Service New Pc. No.	Mounting Stud		Control Port		Balance Port	
	Thd.	Length	Size	Fitting	Size	Fitting
K021557	3/8"-16	.94"	1/4" NPT	—	1/4" NPT	—
K021558	3/8"-16	.94"	3/8" PTC	Straight	3/8" PTC	Straight
K021559	3/8"-16	.94"	3/8" PTC	90°	3/8" PTC	Straight
K021560	M10	1.38"	3/8" PTC	90°	3/8" PTC	90°
K021562	—	—	1/4" NPT	—	1/4" NPT	—
K021563	—	—	3/8" PTC	Straight	3/8" PTC	Straight



SDS-9600™ Trailer Suspension Dump Valve

Service New Pc. No.	Exhaust Style
K025843	3/8 NPT Port
K025844	Diaphragm

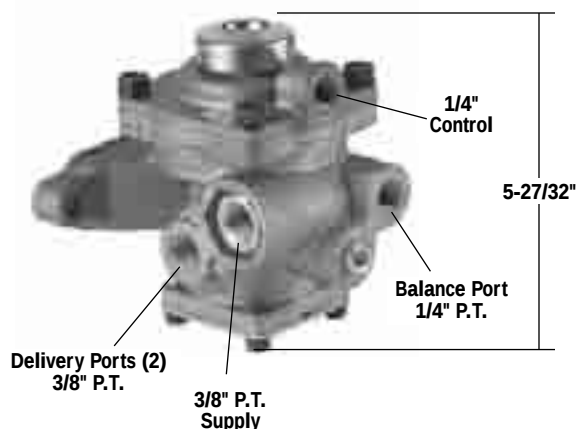


R-7™ Modulating Valve

- Available Remanufactured Exchange
- Maintenance Kit 283861

V.M.R.S. 13-010-009

Reman. Exch. Pc. No.	Service New Pc. No.	Spring Brake Release Pressure P.S.I.
103081RX	103081N	95

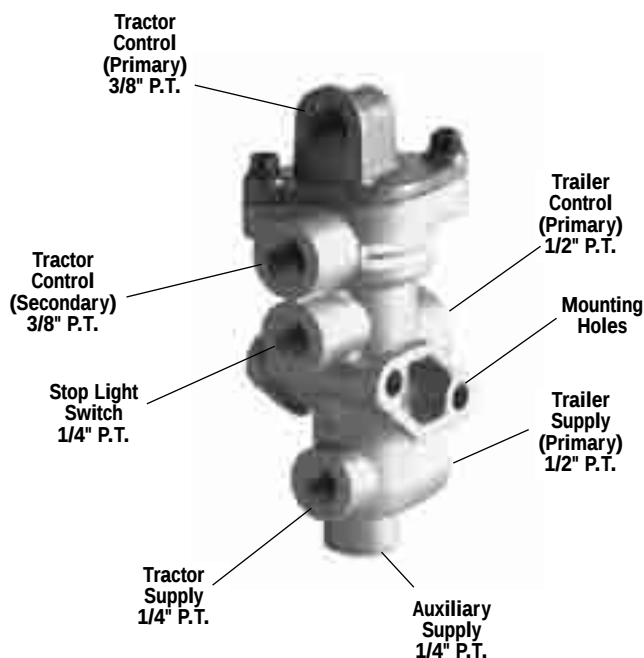


TP-3DC™ Tractor Protection Valve

- Maintenance Kit 5000073

V.M.R.S. 13-010-016

Service New Pc. No.
065706

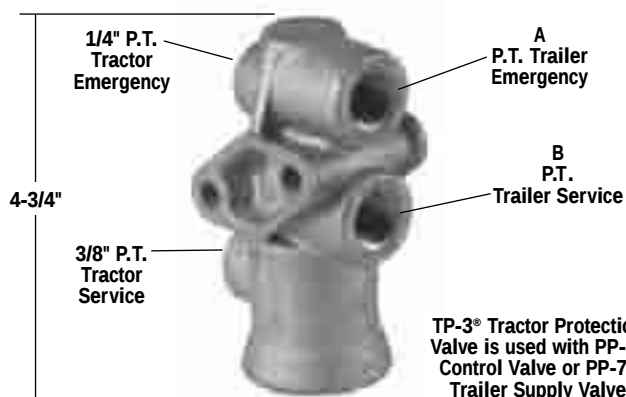


TP-3® Tractor Protection Valve

- Available Remanufactured Exchange
- Maintenance Kit 280858N

V.M.R.S. 13-010-016

Reman. Exch. Pc. No.	Service New Pc. No.	A P.T.	B P.T.
279000RX	279000N	1/2"	1/2"
279692X	—	3/8"	3/8"
—	280830N	1/2"	1/2"



TP-4™ Tractor Protection Valve

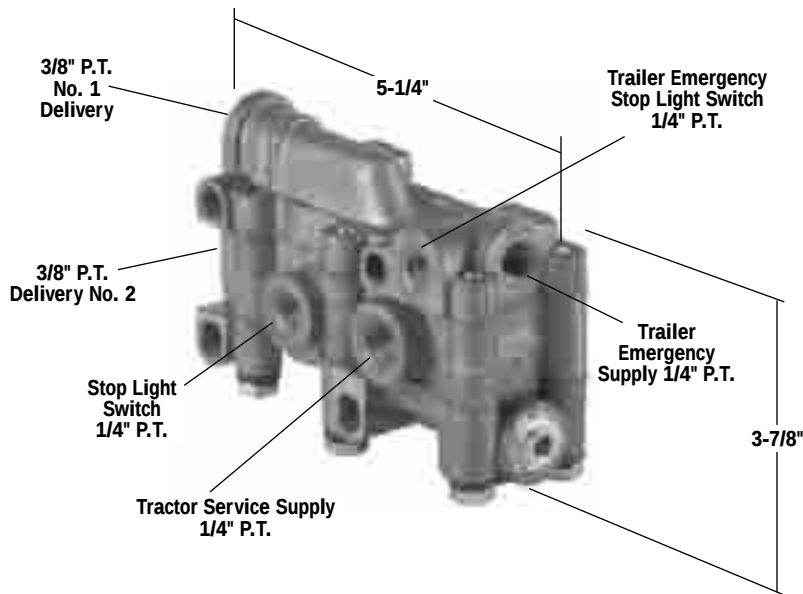
Formerly VM-1 Control Valve Manifold

- Available Remanufactured Exchange
- Maintenance Kit 283863

V.M.R.S. 13-010-114

Reman. Exch. Pc. No.	Service New Pc. No.
288301RX	288301N

3 Sealing O-Rings Pc. No.
212268 Included with Valve

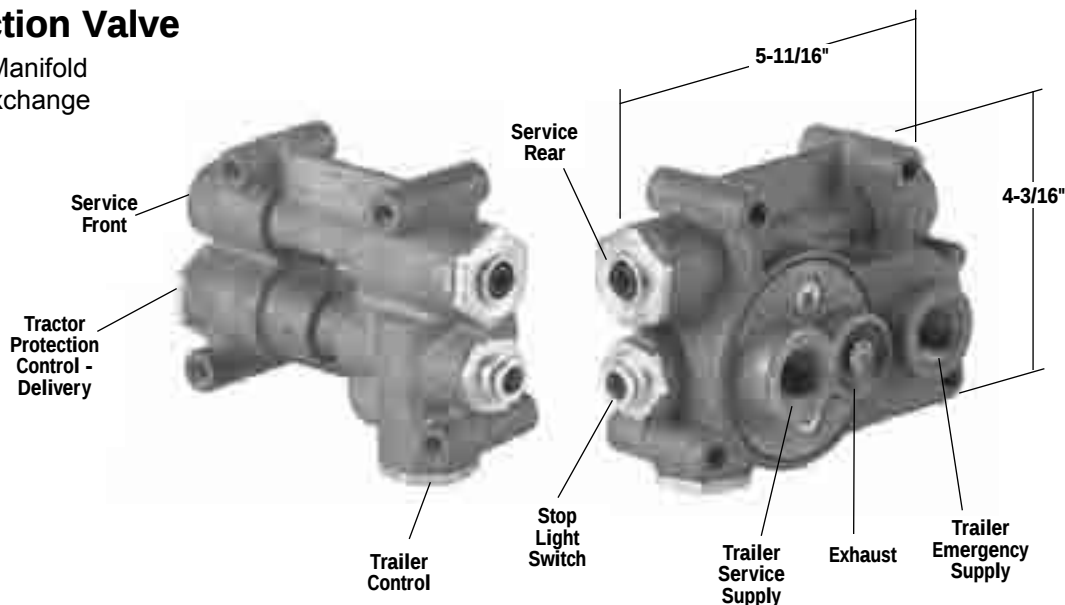


TP-5™ Tractor Protection Valve

Formerly VM-2 Control Valve Manifold

- Available Remanufactured Exchange
- Maintenance Kit 289061

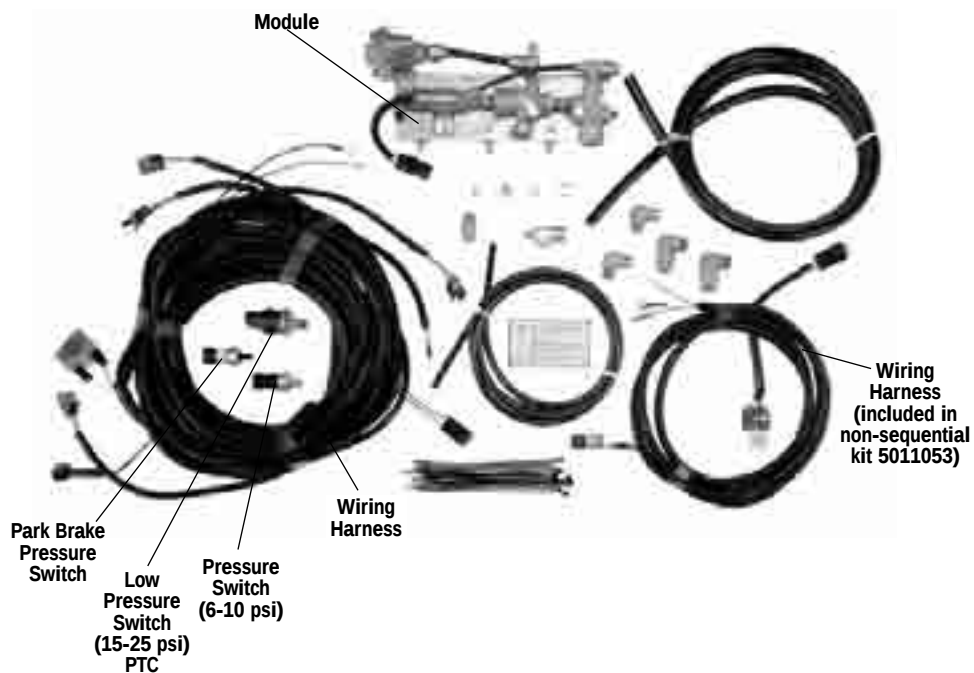
V.M.R.S. 13-010-114



Reman. Exch. Pc. No.	Service New Pc. No.	Service Rear	Stop Light Switch	Service Front	Trailer Control	Trailer Service Supply	Trailer Emergency Supply	Tractor Protection Control Delivery
—	065702	1/2" PTC	3/8" PTC	1/2" PTC	3/8" PTC	1/2" NPT	1/2" NPT	3/8" PTC
—	107430	3/8" NPT	1/8" NPT	3/8" NPT	1/4" NPT	1/2" NPT	1/2" NPT	1/4" NPT
288605RX	288605N	3/8" NPT	1/4" NPT	3/8" NPT	3/8" NPT	1/2" NPT	1/2" NPT	3/8" NPT
—	800396	1/2" PTC	1/4" PTC	1/2" PTC	3/8" PTC	1/2" NPT	1/2" NPT	3/8" PTC

AutoBrake™ Retrofit Kits

Pc. No.	Comments
5011053	For Buses w/non-sequential lighting
5008285	For Buses w/sequential lighting





BP-1™ Valve Maintenance Kit Pc. No. 104710



BP-1™ Valve Maintenance Kit Pc. No. 104711



E-2™ & E-3™ Valve Maintenance Kit Pc. No. 276119



E-3™ Valve Maintenance Kit Pc. No. 289329



E-5™ Valve Maintenance Kit Pc. No. 281084



E-5™ Valve Maintenance Kit Pc. No. 289334



E-6® Valve Maintenance Kit Pc. No. 287368



E-6® Valve Maintenance Kit Pc. No. 289335



E-7™ Valve Maintenance Kit Pc. No. 289352



E-7™ Valve Maintenance Kit Pc. No. 289353



E-10™ Valve Maintenance Kit Pc. No. 102100



E-12™ Valve Maintenance Kit Pc. No. 108367



LQ-2™ Valve Maintenance Kit Pc. No. 282098



LQ-4™ Valve Maintenance Kit Pc. No. 289500



LQ-5™ Valve Maintenance Kit Pc. No. 107195



MV-2™ Valve Maintenance Kit Pc. No. 101557



MV-3® Valve Maintenance Kit Pc. No. 107216



MV-3® Valve Maintenance Kit Pc. No. 107217



MV-3® Valve Maintenance Kit Pc. No. 5002741



MV-3® Valve Maintenance Kit Pc. No. 5002742



PP-DC® Valve Maintenance Kit Pc. No. 5006939



PP-1® Valve Maintenance Kit Pc. No. 281126



PP-2™ Valve Maintenance Kit Pc. No. 281127



PP-3™ Valve Maintenance Kit Pc. No. 280857



PP-7™ Valve Maintenance Kit Pc. No. 287367



PR-3™ & PR-4™ Valve Maintenance Kit Pc. No. 287366



QRN™ Valve Maintenance Kit Pc. No. 104463



R-6™ Valve Maintenance Kit Pc. No. 280856



R-7™ Valve Maintenance Kit Pc. No. 283861



R-8™ Valve Maintenance Kit Pc. No. 287370



R-12® Valve Maintenance Kit Pc. No. 109265



R-12® DuraDrain™ Valve Maintenance Kit Pc. No. 5004029



R-12® Valve Maintenance Kit Pc. No. 5002831



R-14® Valve Maintenance Kit Pc. No. 102802



R-8P™ Valve Maintenance Kit Pc. No. 103799



RE-6® Valve Maintenance Kit Pc. No. 282812



RE-6® Valve Maintenance Kit Pc. No. 282813



SR-1™ Valve Maintenance Kit Pc. No. 108123



SR-2™ Valve Maintenance Kit Pc. No. 287691



SR-4™ Valve Maintenance Kit Pc. No. 108259



SR-4™ Valve Maintenance Kit Pc. No. 102048



SR-5™ Valve Maintenance Kit Pc. No. 109015



TC-2™ Valve Maintenance Kit Pc. No. 276122



TC-6™ Valve Maintenance Kit Pc. No. 289890



TC-7™ Valve Maintenance Kit Pc. No. 102145



TP-3® Valve Maintenance Kit Pc. No. 280858



TP-4™ Valve Maintenance Kit Pc. No. 283863



TP-5™ Valve Maintenance Kit Pc. No. 289061

Valve Changeover

Type/Pc. No.	Bendix Reman.	Type/Pc. No.	Bendix Reman.	Type/Pc. No.	Bendix Reman.
Bendix	Exch. Replacement	Berg	Exch. Replacement	Midland	Exch. Replacement
R-1™ Valve	103009RX	12340	103009RX	A104001	101112RX, 101622X
R-1C™ Valve	103009RX	12341	103009RX	A104002	101112RX, 101622X
R-5™ Valve	102626RX, 103009RX	12342	102626RX, 103009RX	A104003	101112RX, 101622X
R-6™ Valve	102626RX, 103009RX	12343	102626RX, 103009RX	A104010	101112RX, 101622X
R-8™ Valve	103010RX	12344	102626RX, 103009RX	KN20541	101112RX, 101622X
R-12® Valve	102626RX	12345	102626RX, 103009RX	KN28060	103009RX
R-12® Valve (H)	103009RX	12346	103009RX	KN28061	103009RX
R-14® Valve	103028RX	12352	101112RX & 102626RX	KN28071	103010RX
R-14® Valve (H)	103010RX	12360	101112RX, 101622X	KN28132	103009RX
RE-6® Valve	281865RX	A86473	102626RX	KN28140	103010RX
SR-1™ Valve	286364RX	A86477	102626RX		
SR-2™ Valve	287376RX			Sealco	
SR-4™ Valve	101112RX	Kelsey Hayes		9125	102626RX, 103009RX
		5468	103009RX	A1100	102626RX
		5470	102626RX	Wagner	
				A78882	102626RX, 103009RX
				A78887	102626RX, 103009RX
				A88802	101112RX, 101622X
				A88812	101112RX, 101622X
				A98730	101112RX, 101622X
				A98731	101112RX, 101622X
				A98732	101112RX, 101622X

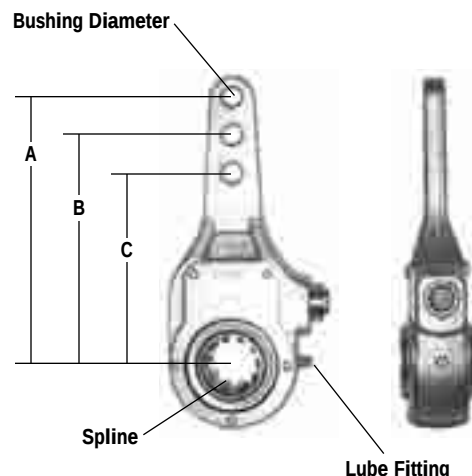
Straight Arm

V.M.R.S. 13-001-030 (FRONT)
13-002-028 (REAR)

Selecting A Slack Adjuster

1. Determine if straight or offset arm. If offset determine if RH or LH is needed.
2. Identify spline size (diameter and number of teeth).
3. Select model needed.
4. Determine the arm hole used (if slack contains more than one).
5. Identify bushing diameter.

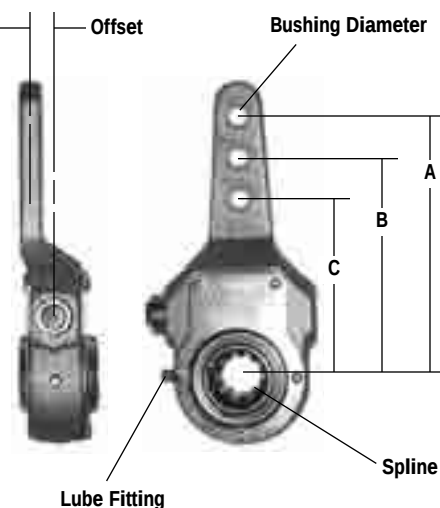
Service New Pc. No.	SAE Torque Rating-lbs	Spline	Teeth	Arm Length (In.)			Bushing Dia.	Lube Fitting	Fitting Direction
				A	B	C			
278302 278305	26,000 26,000	1-1/4"	10	5.5 7.0	4.5 6.0	— 5.0	0.5	Straight	Straight
278323N 278326N 278008 278010N 278045N 279634N	26,000 26,000 30,000 30,000 30,000 30,000	1-1/2"	10	7.0 6.5 6.5 6.0 7.0 7.75	6.0 5.5 5.5 5.0 6.0 6.75	— — — — 5.0 —	0.5	Straight	Straight
101827N 277959N 102110N 278016N 278017N 278035N	26,000 26,000 30,000 30,000 30,000 30,000	1-1/2"	10	6.0 6.5 6.5 6.5 6.0 7.5	— 5.5 5.5 5.5 5.0 5.5	— — — — — —	0.625	90 Deg. Straight 90 Deg. Straight Straight Straight	Left Straight Down Straight Straight Straight
288282 286965N 288753N 287899N	26,000 26,000 26,000 30,000	1-1/2"	28	7.0 6.0 6.5 6.5	6.0 5.0 5.5 5.5	5.0 — — —	0.5	Straight Straight Straight Straight	Straight Straight Straight Straight
101133N 101134 101289N 101290N 101214N 101215N 101216N	26,000 26,000 26,000 26,000 30,000 30,000 30,000	1-1/2"	28	6.0 6.5 6.5 6.0 6.5 6.0 7.0	5.0 5.5 5.5 5.0 5.5 5.0 —	— — — — — — —	0.625	Straight Straight 90 Deg. 90 Deg. Straight Straight Straight	Straight Straight Right Right Straight Straight Straight
283411	26,000	1-5/8"	37	6.0	—	—	0.5	Straight	Straight



Offset Arm

Left Hand (LH) Shown –
Right Hand (RH) Opposite

Service New Pc. No.	SAE Torque Rating-lbs	Spline	Teeth	Arm Length (In.)			Bushing Dia.	Lube Fitting	Offset	Handed
				A	B	C				
278288 278289 278294N 278295	26,000	1-1/4"	10	6.0 6.0 5.5 5.5	5.0 5.0 4.5 4.5	4.0 4.0 — —	0.5	Straight	0.625	RH LH RH LH
278252 278253 279300N 279301N 279946N 279947N 280424 280425 282560 282561	26,000	1-1/2"	10	5.5 5.5 5.25 5.25 7.0 7.0 6.0 6.0 6.5 6.5	4.5 4.5 — — 6.0 6.0 5.0 5.0 5.5 5.5	— — — — — — 4.0 4.0 — —	0.5	Straight	0.625	RH LH RH LH RH LH RH LH RH LH
279309 279350 279351N 288539N 288540N 288541N 288542N	20,000	1-1/2"	10	5.75 7.0 7.0 6.5 6.5 6.0 6.0	— — — 5.5 5.5 5.0 5.0	— — — — — — —	0.5	Straight	1.5	LH RH LH RH LH RH LH
101413N 101414N 287896 287897	20,000	1-1/2"	28	5.5 5.5 6.5 6.5	— — 5.5 5.5	— — — —	0.5	Straight	1.5	LH RH RH LH



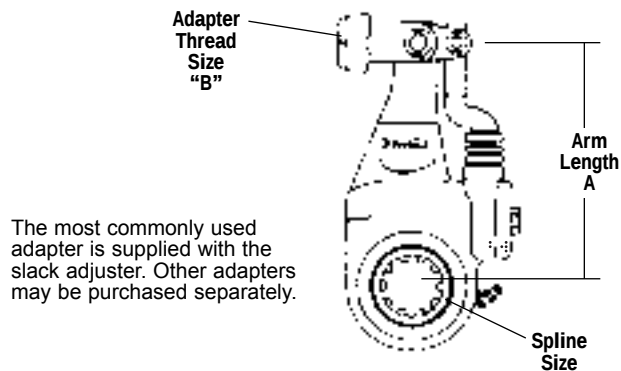
ASA-5® Automatic Slack Adjuster

V.M.R.S. 013-001-030 (FRONT)
013-002-028 (REAR)

ASA-5® Automatic Slack Adjuster Maintenance Kits

Kit Pc. No.	Description
107162	1/2" Adapter Kit - Quick Connect
107161N	5/8" Adapter Kit - Quick Connect
107157	Quick Connect Yoke Kit (Straight)
107159	Quick Connect Yoke Kit (Offset)
107158	Easy-On Yoke Kit (Straight)
107160	Easy-On Yoke Kit (Offset)

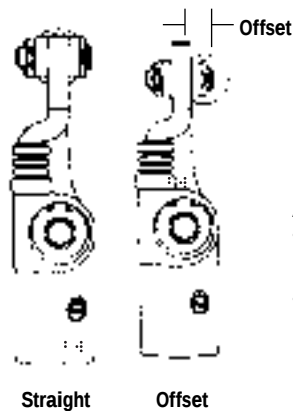
Kit contents at the end of this catalog section.



The most commonly used adapter is supplied with the slack adjuster. Other adapters may be purchased separately.

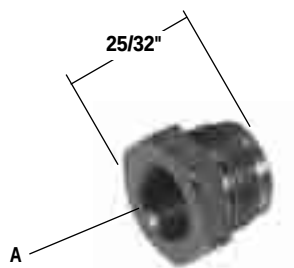


ASA-5®
Automatic
Slack
Adjuster
Exterior



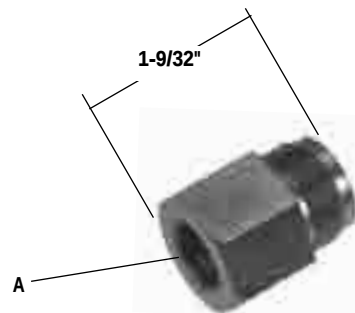
All offset slack adjusters are provided as shown. If the opposite offset is needed remove the yoke and rotate 180°.

Standard Adapter



Service New Pc. No.	A Push Rod Thread Size
291452N	5/8"-18 UNF
292756N	1/2"-20 UNF

Extended Adapter



Service New Pc. No.	A Push Rod Thread Size
297700N	5/8"-18 UNF
297701N	1/2"-20 UNF

ASA-5® Slack Adjuster Service Assy. Pc. No.	Arm Length A	Adapter Thread Size B	Yoke Offset	Service Parts/Kits	
				Adapter	Yoke
1 1/4"-10C Spline					
065162	5"	1/2"-20	5/8"	292756N	107160
065163	5-1/2"	5/8"-18	5/8"	291452N	107160
065244	5-1/2"	1/2"-20	5/8"	292756N	107160
065164	5-1/2"	1/2"-20	Straight	292756N	107158
801351	5-1/2"	5/8"-18	Straight	291452N	107158
801359	5"	5/8"-18	5/8"	291452N	107160
1 1/4"-24 Spline					
065166	5"	1/2"-20	5/8"	292756N	107160
065167	5-1/2"	5/8"-18	Straight	291452N	107158
065274	5-1/2"	1/2"-20	Straight	292756N	107158
801357	5"	5/8"-18	5/8"	291452N	107160
1 1/2"-10C Spline					
065168	5"	1/2"-20	Straight	292756N	107158
065169	5-1/2"	1/2"-20	5/8"	292756N	107160
065170	5-1/2"	5/8"-18	Straight	291452N	107158
065172	6"	5/8"-18	Straight	291452N	107158
801352	5"	5/8"-18	Straight	291452N	107158
801353	5-1/2"	1/2"-20	Straight	292756N	107158
801358	5-1/2"	5/8"-18	5/8"	291452N	107160
1 1/2"-28 Spline					
065173	5"	1/2"-20	Straight	292756N	107158
065174	5-1/2"	5/8"-18	Straight	291452N	107158
065176	6"	5/8"-18	Straight	291452N	107158
801354	5"	5/8"-18	Straight	291452N	107158
801355	5-1/2"	1/2"-20	Straight	292756N	107158
801356	6"	1/2"-20	Straight	292756N	107158
1 5/8"-37 Spline					
065177	6"	5/8"-18	Straight	291452N	107158
065178	5-1/2"	5/8"-18	Straight	291452N	107158

The easy-on-yoke assemblies are standard on the ASA-5® service basic slack adjusters, however, early production assemblies may contain the quick connect yoke.

If the quick connect yoke is required it must be purchased separately and installed by the customer.

All ASA-5® slack adjusters are supplied with a 45° lube fitting unless otherwise noted.



5/8" Adapter Kit - Quick Connect Pc. No. 107161N



1/2" Adapter Kit - Quick Connect Pc. No. 107162



Quick Connect Yoke Kit (Offset) - Pc. No. 107159



Easy-On Yoke Kit (Offset) - Pc. No. 107160



Quick Connect Yoke Kit (Straight) - Pc. No. 107157



Easy-On Yoke Kit (Straight) - Pc. No. 107158

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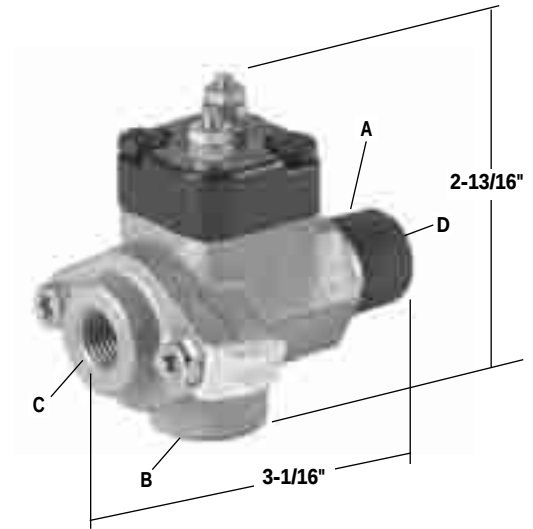
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DS-1™ Combined Stop Light Switch Double Check Valve

- Available Remanufactured Exchange
- Field Maintenance Kit 276142

V.M.R.S. 13-010-038

Reman. Exch. Pc. No.	Service New Pc. No.	A Male P.T.	B Female P.T.	C Female P.T.	D Female P.T.	E Terminal Thread
228050RX	228050N	1/2"	1/4"	1/4"	—	8-32
228165RX	228165N	3/8"	1/4"	1/4"	—	8-32
228520RX	228520N	1/2"	3/8"	1/4"	—	8-32
229493RX	—	1/2"	1/4"	1/4"	1/4"	8-32

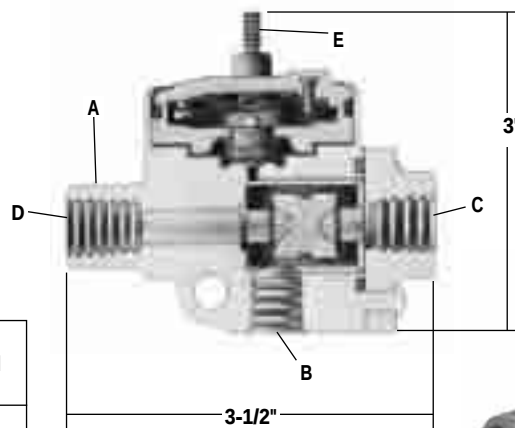


Maintenance Kit Pc. No. 276142

DS-2™ Combined Stop Light Switch Double Check Valve

V.M.R.S. 13-010-038

Service New Pc. No.	A Male P.T.	B Female P.T.	C Female P.T.	D Female P.T.	E Terminal Thread
104563	3/8"	3/8"	1/4"	—	8-32
286452N	3/8"	3/8"	3/8"	—	8-32
286453N	3/8"	3/8"	3/8"	—	10-32
286704	—	3/8"	3/8"	3/8"	10-32



SL-3™ Stop Light Switch

V.M.R.S. 34-002-008

Service New Pc. No.
226262N



SL-4™ Stop Light Switch

V.M.R.S. 34-002-008

Service New Pc. No.	A Pipe Thread	Fig. No.
228687N	3/8"	1
228688	1/4"	2

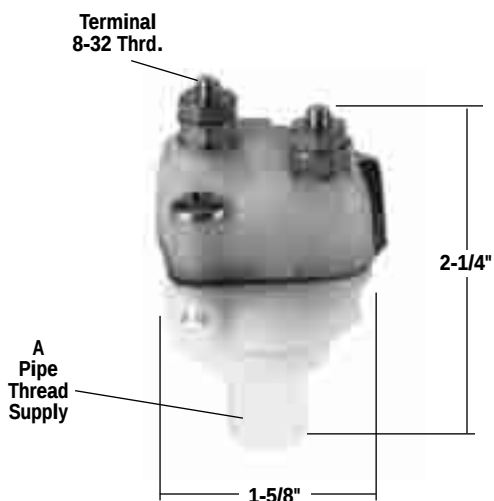


Fig. 1

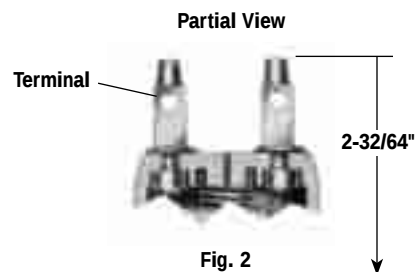
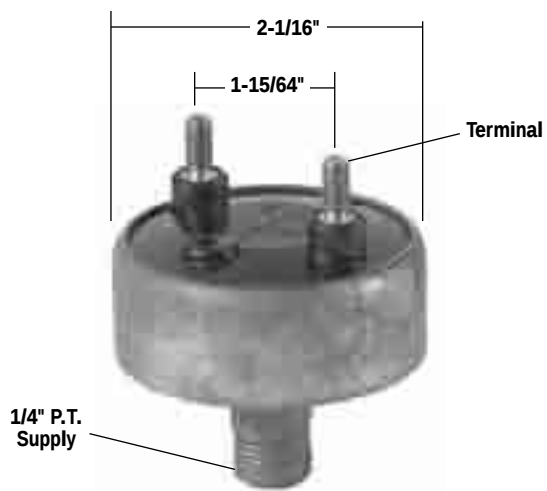


Fig. 2

SL-5™ Stop Light Switch

V.M.R.S. 34-002-008

Service New Pc. No.	Terminal Thread Size
286392N	8-32
286404N	10-32

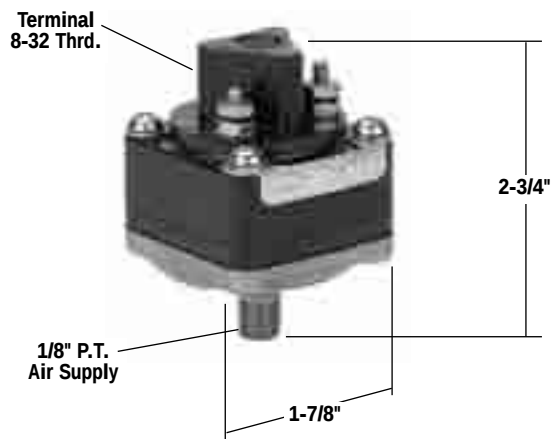


TE-1™ Trailer Emergency Stop Light Switch

V.M.R.S. 34-002-008

Service New Pc. No.
228477

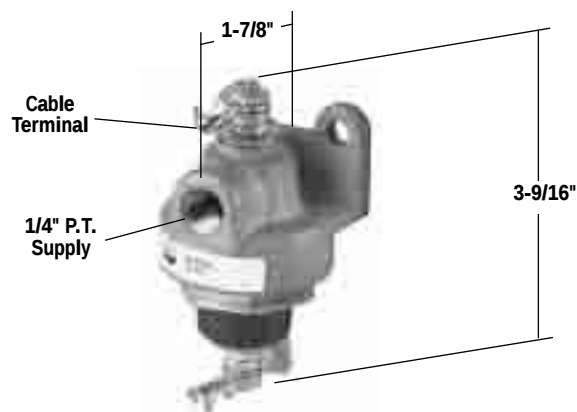
Circuit between terminals
to be closed from 60 PSI
to 0 PSI



LP-2™ Low Pressure Indicator

V.M.R.S. 03-001-037

Service New Pc. No.	Cut-Out Pressure P.S.I.	Remarks
223578N	60 + 5 - 0	
224044	70 ± 6	Without Cable Terminal
288408	60 ± 6	Weatherproof



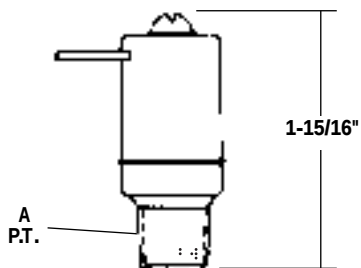
LP-3™ Low Pressure Indicator

V.M.R.S. 03-001-037

Single Terminal

Service New Pc. No.	Cut-Out Pressure P.S.I.	A Pipe Thread
*104246N	66 ± 6	1/4"
279416N	60 ± 6	1/4"
279472	75 ± 6	1/4"
280530N	70 ± 6	1/4"
289397N	75 ± 6	1/8"

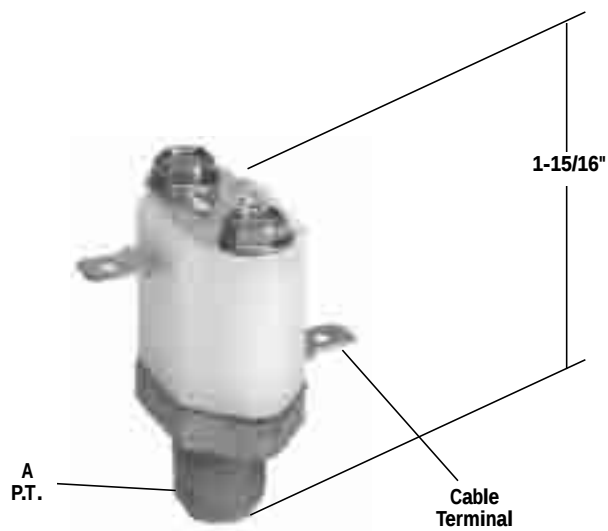
*Push on terminal



Double Terminal

Service New Pc. No.	Cut-Out Pressure P.S.I.	A Pipe Thread	Comments
228750N	60 ± 6	1/4"	
**275083N	—	1/4"	
276599N	30 ± 3	1/4"	
277155N	50 ± 5	1/4"	
*280743N	60 ± 6	1/4"	w/o cable terminal
284793N	80 ± 6	1/4"	w/o cable terminal
284833N	70 ± 6	1/4"	w/o cable terminal
283029N	60 ± 6	1/4"	w/o cable terminal
288522	66 ± 6	1/4"	w/o cable terminal

Pc. No. 275083N has a **cut-in pressure of 75 ± 6 PSI



Air Horn Kits

- Kits Include Horn Valve, Tubing & Fittings

Air Horn Kits	Application Description
207945N	Includes Hand Operated Horn Valve 228013
207946	Includes Foot Operated Horn Valve 228672

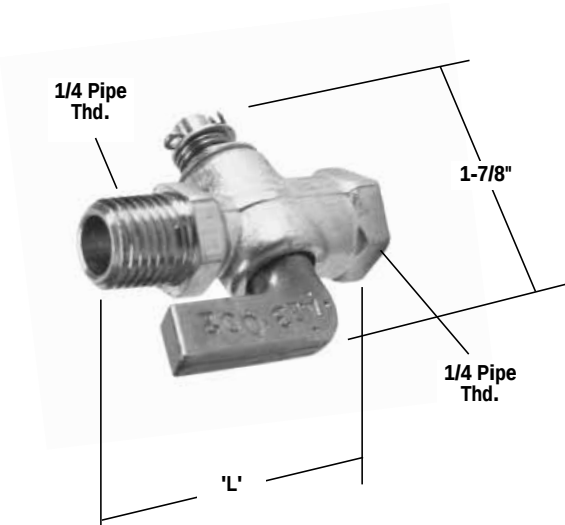


C-1™ and C-3™ Cut-Out Cocks

Service New Pc. No.	'L' Length	Comments
220332N	1-7/8"	Closed as shown
226338N	1-7/8"	Open as shown
276068N	2-3/8"	Closed as shown



Pc. No. 103385N



C-5™ Cut-Out Cocks

- Maintenance Kit 285938

Service New Pc. No.	Clamping Stud Pc. No.	Reducer Bushing Pc. No.
285172N	NONE	NONE
285697	205730N	212741



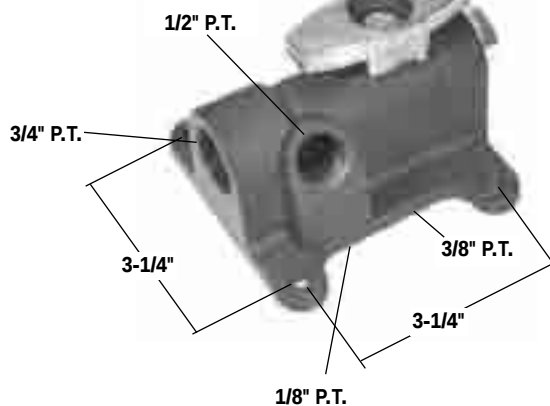
C-5™ Valve Maintenance Kit Pc. No. 285938



C-6™ Cut-Out Cocks

- Handle shown in open position

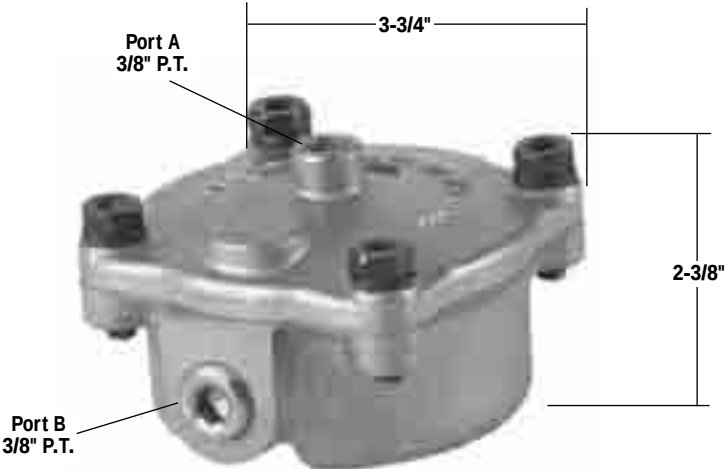
Service New Pc. No.
802718



DV-2™ Automatic Reservoir Drain Valve

- Available Remanufactured Exchange
- Maintenance Kit 282134

V.M.R.S. 13-010-007



Reman. Exch. Pc. No.	Service New Pc. No.	Port A		Port B	
		1/4" Adapter Pc. No.	Pipe Plug Pc. No.	1/4" Adapter Pc. No.	Pipe Plug Pc. No.
281923RX	281923N	293248N	—	—	233057N
281924RX	281924N	—	233057N	293248N	—
*284412RX	*284412N	293248N	—	—	233057N
—	*284795N	—	233057N	293248N	—

*With Heater



Maintenance Kit Pc. No. 282134

Copper Tubing and Tubing Clamps

V.M.R.S. 13-010-053

Tubing Outside Diameter	Tubing Length	Carton of Coiled Copper Tubing Pc. No.
1/4"	25 Ft.	279567
1/4"	50 Ft.	279568
5/16"	25 Ft.	279569
5/16"	50 Ft.	279570
3/8"	25 Ft.	279571
3/8"	50 Ft.	279572
1/2"	25 Ft.	279573
1/2"	50 Ft.	279574
5/8"	25 Ft.	279575
3/4"	25 Ft.	279576

All tubing above conforms with SAE Spec. J1149.

For Tubing O.D. Size	Tubing Clamp (Rubber Covered) Pc. No.
1/4"	232821N
5/16"	232822N
3/8"	232823N
1/2"	232824N
5/8"	232825
3/4"	232826N
1"	232827

SAE Standard J844 Nylon Tubing

V.M.R.S. 13-010-003

O.D. (Inches)	Wall Thickness (Inches)	Length Feet	Tubing Color	Nylon Tubing Pc. No.
1/8	.023	100	Black	249094
1/8	.023	1000	Black	112429
1/4	.040	100	Black	246113
1/4	.040	250	Black	246114
1/4	.040	100	Red	248441
1/4	.040	100	Yellow	248442
1/4	.040	100	Green	248443
1/4	.040	1000	Black	291995
5/16	.046	100	Black	249095
3/8	.062	100	Black	246115N
3/8	.062	250	Black	246116
3/8	.062	100	Red	248444N
3/8	.062	100	Yellow	248445
3/8	.062	100	Green	248446
3/8	.062	100	Orange	248447
3/8	.062	500	Black	291996
1/2	.062	100	Black	246117
1/2	.062	250	Black	246118
1/2	.062	100	Red	248448
1/2	.062	100	Green	248449N
1/2	.062	100	Orange	248450
1/2	.062	500	Black	291997
5/8	.092	100	Black	247606
3/4	.092	100	Black	247607
3/4	.092	100	Green	248451

Each carton of Nylon Tubing is designed for self dispensing. Adaptable for use with Standard Air Brake Fittings with the use of inserts.

Tube Inserts for Nylon Tubing



Can be used with standard Bendix tubing fittings.

For Tube Size O.D.	Service New Pc. No.
1/4"	246088N
5/16"	292802
3/8"	246089N
1/2"	246090N
5/8"	247608
3/4"	246091N

Standard Nuts and Sleeves



Nut

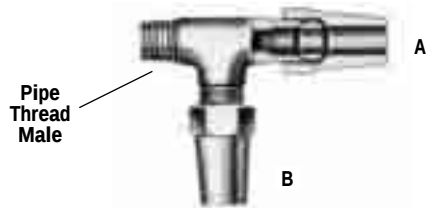


Sleeve

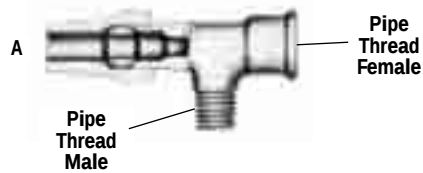
The tubing O.D. size determines the nut and sleeve used.

For Tubing Size O.D.	Nut Pc. No.	Sleeve Pc. No.
1/4"	200455	200457N
5/16"	200363	200364
3/8"	200360N	200361N
1/2"	203755N	203754N
5/8"	210613	210612N
3/4"	203896	203897
1"	203899	203900

Tubing Fittings (cont.)



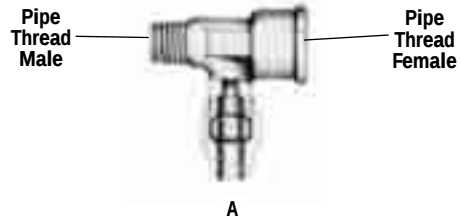
Pipe Thread Male	A Tubing O.D.	B Tubing O.D.	Tee Service New Pc. No.
1/8"	1/4"	1/4"	221978N
1/4"	3/8"	3/8"	205104N
3/8"	3/8"	3/8"	217050
3/8"	3/8"	1/2"	224647N



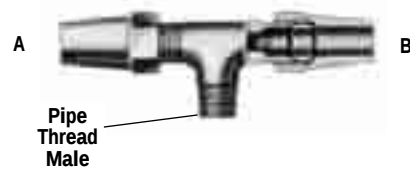
P.T. Female	P.T. Male	A Tubing O.D.	Tee Service New Pc. No.
1/4"	1/4"	3/8"	215954
1/4"	3/8"	1/2"	217640N
3/8"	1/2"	1/2"	275284N



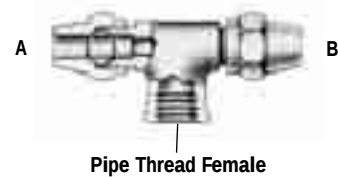
A Tubing O.D.	B Tubing O.D.	Union Service New Pc. No.
1/4"	1/4"	205514
3/8"	3/8"	205134N
1/2"	1/2"	215710
5/8"	5/8"	221826
3/4"	3/4"	216523
1"	1"	216339N



P.T. Female	P.T. Male	A Tubing O.D.	Tee Service New Pc. No.
1/4"	1/4"	3/8"	217619N
1/4"	3/8"	1/2"	224799N
1/2"	3/8"	3/8"	223664



P.T. Male	A Tubing O.D.	B Tubing O.D.	Tee Service New Pc. No.
1/8"	1/4"	1/4"	205182N
1/8"	3/8"	3/8"	217051N
1/4"	1/4"	3/8"	225838
1/4"	3/8"	3/8"	205103N
3/8"	3/8"	3/8"	205177N
3/8"	1/2"	3/8"	224645N
3/8"	1/2"	1/2"	215700
1/2"	1/2"	1/2"	224721N
1/2"	5/8"	5/8"	221982

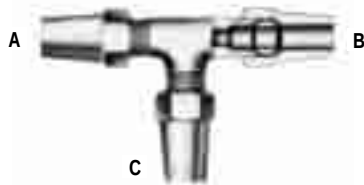


P.T. Female	A Tubing O.D.	B Tubing O.D.	Tee Service New Pc. No.
1/4"	3/8"	3/8"	224681N

Tubing Fittings (cont.)



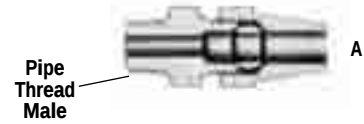
P.T. Female	A Tubing O.D.	Connector Service New Pc. No.
1/8"	1/4"	205101N
1/4"	3/8"	205826
3/8"	3/8"	205827
3/8"	1/2"	215711
1/2"	1/2"	225561
1/2"	5/8"	221987N
1/2"	3/4"	229738N



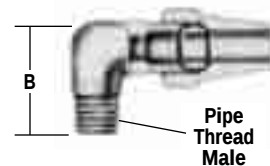
A Tubing O.D.	B Tubing O.D.	C Tubing O.D.	Tee Service New Pc. No.
1/4"	1/4"	1/4"	221979N
3/8"	3/8"	1/4"	225760N
3/8"	3/8"	3/8"	205106N
1/2"	1/2"	3/8"	225836N
1/2"	1/2"	1/2"	215712N
5/8"	5/8"	3/8"	222064N
5/8"	5/8"	5/8"	221984



P.T. Female	A Tubing O.D.	Elbow Service New Pc. No.
1/8"	1/4"	221977N
1/4"	3/8"	205135
3/8"	3/8"	205830
1/2"	5/8"	221983



P.T. Male	A Tubing O.D.	Connector Service New Pc. No.
1/8"	1/4"	205127N
1/8"	3/8"	205509N
1/4"	1/4"	205183N
1/4"	5/16"	205054
1/4"	3/8"	205053
1/4"	1/2"	217690N
3/8"	3/8"	205824N
3/8"	1/2"	217525N
3/8"	5/8"	216685
1/2"	3/8"	222063
1/2"	1/2"	217691N
1/2"	5/8"	216684N
1/2"	3/4"	217621N
3/4"	1/2"	217689N
3/4"	3/4"	215762
3/4"	1"	225786N
1"	1"	215763



P.T. Male	A Tubing O.D.	B Height to Tubing Center	Elbow Service New Pc. No.
1/8"	1/4"	3/4"	205539N
1/8"	3/8"	31/32"	205522N
1/4"	1/4"	15/16"	224318N
1/4"	3/8"	31/32"	205102N
1/4"	3/8"	1-7/16"	222858N
1/4"	1/2"	1-1/8"	220475N
3/8"	3/8"	15/16"	205829N
3/8"	1/2"	1-1/8"	215709N
3/8"	5/8"	1-5/32"	221993N
1/2"	3/8"	1-5/16"	222062N
1/2"	1/2"	1-5/16"	216310N
1/2"	5/8"	1-3/8"	221825N
3/4"	1/2"	1-5/16"	221536N
3/4"	5/8"	1-5/16"	229108N
3/4"	3/4"	1-3/8"	216520N

Tubing Fittings (cont.)

B Internal

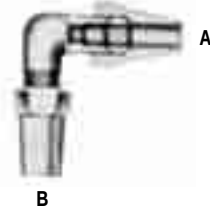


A External

Reducing Bushing Pc. No.	Pipe Thread	
	A	B
Brass		
212862N	3/8"	1/4"
230130N	1/2"	1/4"
230808N	1/2"	3/8"
Steel		
212349N	1/2"	3/8"
234680	3/4"	1/2"



P.T. Male	A Tubing O.D.	B Height to Tubing Center	Elbow Pc. No.
1/8"	3/8"	1-7/8"	215953
1/2"	3/4"	1-3/8"	217504N



A Tubing O.D.	B Tubing O.D.	Elbow Pc. No.
3/8"	3/8"	205113

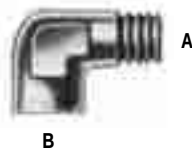


P.T. Male	A Tubing O.D.	Elbow (45°) Pc. No.
1/4"	3/8"	220722N
3/8"	3/8"	220291
3/8"	1/2"	220292
1/2"	3/8"	225650
1/2"	1/2"	227162
1/2"	5/8"	222065

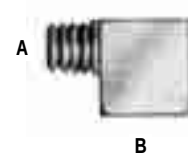
Miscellaneous Fittings

V.M.R.S. 13-009-016

P.T.		Street Elbow 90° Pc. No.
A	B	
Brass		
1/8"	1/8"	233567
1/4"	1/4"	233568
3/8"	3/8"	233569N
1/2"	1/2"	233570
3/4"	3/4"	233571



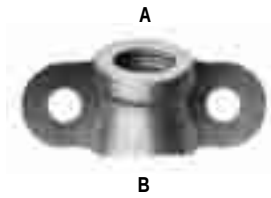
P.T.		Reducing Elbow 90° Pc. No.
A	B	
Brass		
1/8"	1/4"	232871N



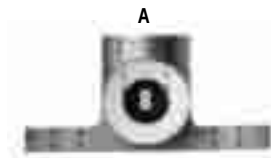
P.T.		Pipe Elbow Pc. No.
A	B	
Brass		
1/4"	1/4"	202915



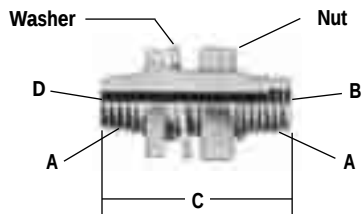
Miscellaneous Fittings (cont.)



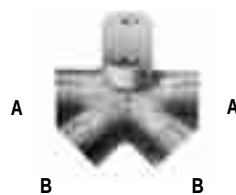
A Pipe Tap	B Pipe Tap	Anchor Elbow Pc. No.
1/4"	1/4"	201030N
3/8"	3/8"	212765N



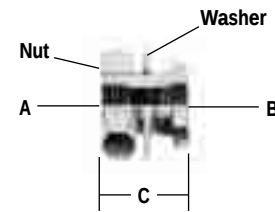
A Pipe Tap	B Pipe Tap	Anchor Elbow Pc. No.
1/4"	1/4"	201010N
3/8"	3/8"	233420N



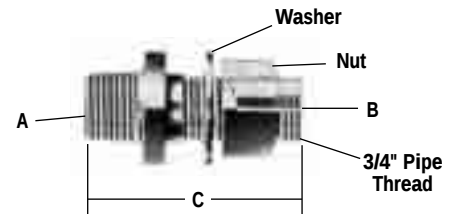
A P.T.	B Pipe Tap	C Length	D Pipe Tap	Clamping Stud Pc. No.
1/2"	1/4"	2-15/16"	—	205730N
1/2"	1/4"	3-15/16"	—	223464
1/2"	1/4"	2-15/16"	1/4"	228146



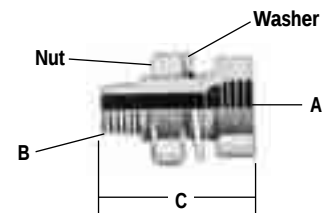
A Pipe Tap	B Pipe Tap	Manifold Fitting Pc. No.
3/8"	1/4"	210398N



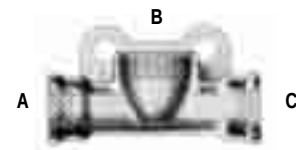
A Pipe Tap	B Pipe Tap	C Length	Anchor Coupling Pc. No.
1/8"	1/8"	1-17/32"	225740N
1/4"	1/4"	31/32"	221204N
1/4"	1/4"	1-17/32"	205465N
3/8"	3/8"	1-5/16"	217709N



A P.T.	B Pipe Tap	C Length	Clamping Stud Pc. No.
1/2"	1/4"	1/8"	205498N
1/2"	1/4"	2-1/2"	205499



A Pipe Tap	B P.T.	C Length	Anchor Coupling Pc. No.
3/8"	3/8"	1-7/8"	215672N

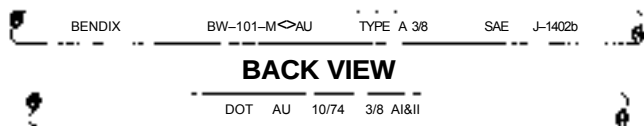


A Pipe Tap	B Pipe Tap	C Pipe Tap	Anchor Tee Pc. No.
1/4"	3/8"	1/4"	231379N
3/8"	3/8"	3/8"	236056N
3/8"	1/2"	3/8"	239727N

TYPE BW-101-M TYPE A HOSE is standard for all flexible connections in the air brake system where conditions do not require larger hose. They are most commonly used for Brake Chamber Hose connections, or Trailer Hose connections.

Identify by inside and outside diameters and continuous marking on the outside surface.

3/8" I.D. TYPE A (FRONT VIEW)



BW-101-M HOSE is available as follows:

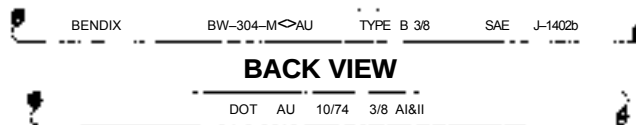
PC. NO.	DESCRIPTION
285496	50 Ft. Coil Carton

ORDER BY
PIECE NUMBER

BW-304-M TYPE B HOSE is standard for all flexible connections in the air brake system where conditions do not require larger hose. It is most commonly used for Brake Chamber Hose connections, or Trailer Hose connections.

Identify by inside and outside diameters and continuous markings on the outside surface.

3/8" I.D. TYPE B (FRONT VIEW)



BW-304-M HOSE is available as follows:

PC. NO.	DESCRIPTION
277546	50 Ft. Coil Carton
285497	100 Ft. Coil Carton
285498N	250 Ft. Coil Reel

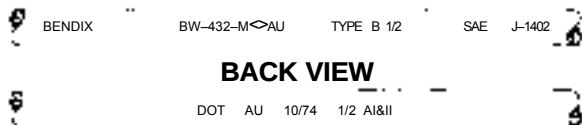
ORDER BY
PIECE NUMBER

TYPE BW-432-M TYPE B HOSE is of similar construction to BW-101-M TYPE B HOSE but has larger inside and outside diameters. It is used in special cases requiring larger hose than the standard Type BW-101-M.

Identify by inside and outside diameters and continuous markings on the outside surface.

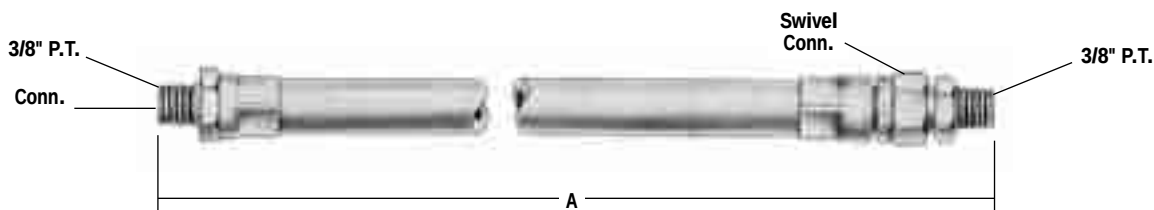
BW-127-M HOSE is available in a maximum length of 50 Ft. It is supplied as follows:

1/2" I.D. TYPE B (FRONT VIEW)



PC. NO.	DESCRIPTION
5005978	100 Ft. Coil Bulk
5005979	250 Ft. Coil Bulk
5006705	50 Ft. Coil Bulk

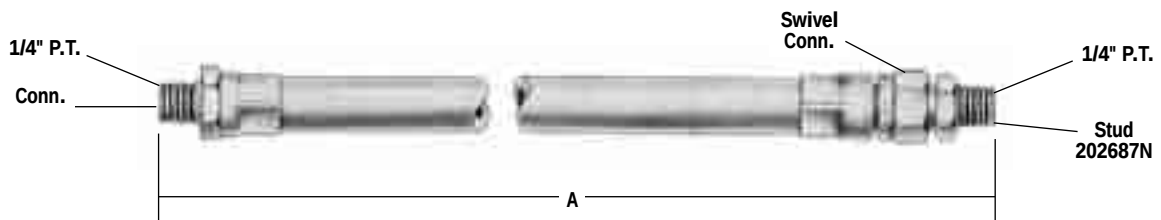
ORDER BY
PIECE NUMBER



BW-432-M Type B 1/2" I.D. x 7/8" O.D.

1/2" I.D. TYPE B HOSE

A Overall Length	Hose Assembly Pc. No.	A Overall Length	Hose Assembly Pc. No.	A Overall Length	Hose Assembly Pc. No.	A Overall Length	Hose Assembly Pc. No.	A Overall Length	Hose Assembly Pc. No.
18"	5005961	24"	5005964	32"	5005968	38"	5005971	46"	5005975
20"	5005962	26"	5005965	34"	5005969	40"	5005972	48"	5005976
22"	5005963	28"	5005966	36"	5005970	44"	5005974	60"	5005977



BW-304-M Type B 3/8" I.D. x 3/4" O.D.

3/8" I.D. TYPE B HOSE

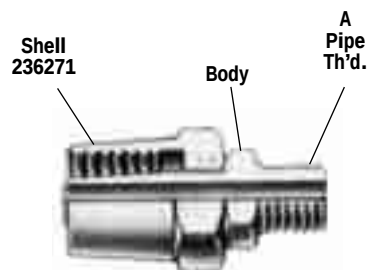
A Overall Length	Hose Assembly Pc. No.	A Overall Length	Hose Assembly Pc. No.	A Overall Length	Hose Assembly Pc. No.	A Overall Length	Hose Assembly Pc. No.
15-1/8	228533	24-7/8	228544N	32	228552	45-1/8	228563
18-5/8	228535	26-7/8	228547	34-3/8	228554	50-1/8	228565
20-3/8	228539	27-5/8	228548	36-1/8	228555	54-1/8	228566
22-5/8	228541N	29-1/8	228549	38-1/8	228557	68-5/8	228567
24-1/8	228472	30-1/8	228550	42-5/8	228561		

FOR 3/4 O.D. x 3/8 I.D. HOSE

Hose Connector

For BW-101-M & BW-304-M Hose

A P.T.	Hose Connector Pc. No.	Body Pc. No.
1/4"	226134	236268
3/8"	226135	236269
1/2"	226136	236270

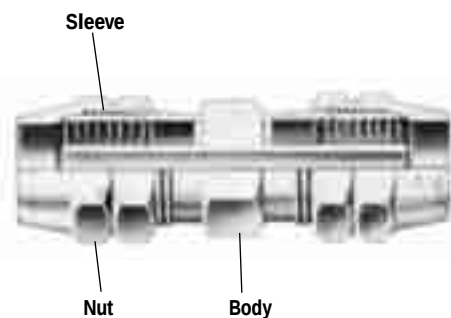


FOR 3/4 O.D. x 3/8 I.D. HOSE

Hose Union

For BW-101-M & BW-304-M Hose

Hose Union Pc. No.	Body Pc. No.	Sleeve 2 Required Pc. No.	Nut 2 Required Pc. No.
216678	216694	203610N	203624

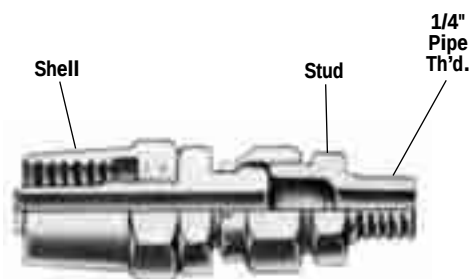


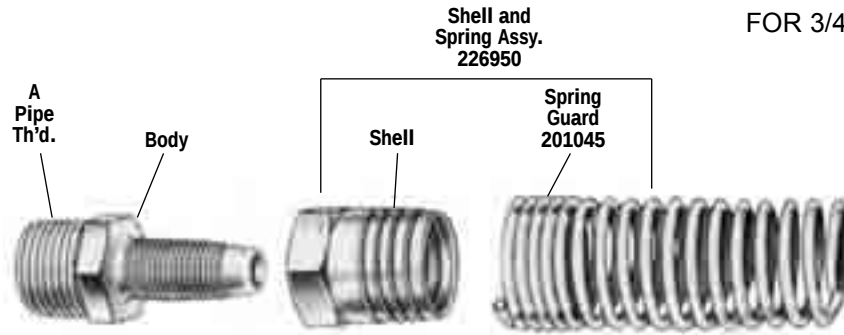
FOR 3/4 O.D. x 3/8 I.D. HOSE

Hose Connector (Swivel)

For BW-101-M & BW-304-M Hose

Hose Connector (Swivel) Pc. No.	Stud Pc. No.	Shell Pc. No.
226293N	202687N	236271

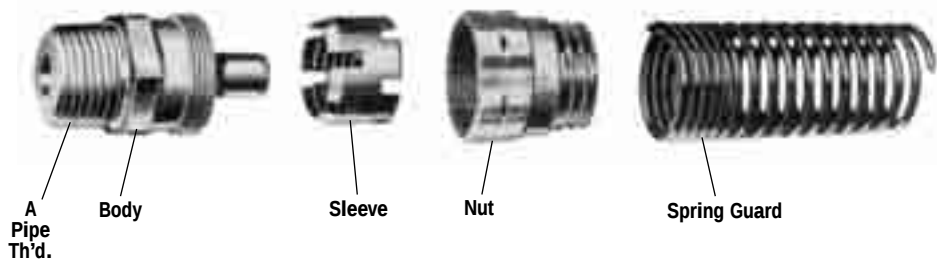




FOR 3/4 O.D. x 3/8 I.D. HOSE

Hose Connector with Spring Guard For BW-101-M & BW-304-M Hose

A P.T.	Hose Connector with Spring Guard Pc. No.	Body Pc. No.
1/4"	226137	236268
3/8"	226138	236269
1/2"	226139N	236270



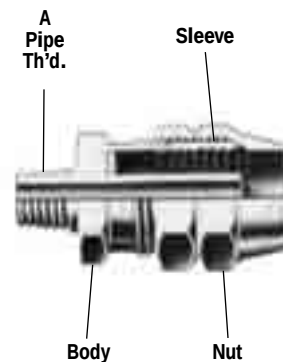
Hose Connector with Spring Guard

A P.T.	For Hose	Body Pc. No.	Sleeve Pc. No.	Nut Pc. No.	Spring Guard Pc. No.	Hose Connector with Spring Pc. No.
1/4"	3/8" I.D. Types A & B	215993	203610N	203613	201045	215536N
3/8"	3/8" I.D. Types A & B	233470	203610N	203613	201045	223907N
3/8"	7/16" I.D. Types A & B	216173	204741	204742	204743	216172
1/2"	3/8" I.D. Types A & B	215992	203610N	203613	201045	215535N

Hose Fittings

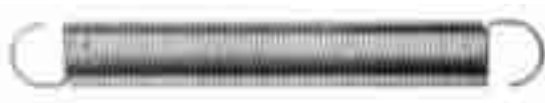
Hose Connector

A P.T.	For Hose No.	Hose Connector Pc. No.	Body Pc. No.	Sleeve Pc. No.	Nut Pc. No.
1/2"	BW-101 & 304-M	215539	215992	203610N	203624
1/4"	BW-101 & 304-M	215540N	215993	203610N	203624
3/8"	BW-127 & 348-M	217604	216173	204741	212318
3/8"	BW-101 & 304-M	224887	233470	203610N	203624

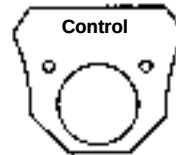


Hose Suspension Spring

Description	Spring Pc. No.
3/4" Dia.-Std.	200661N
1" Dia.-H.D.	249393
1-1/16" Dia.-H.D.	249394



Connection Tag
For 'Supply' Hose Line
Pc. No. 201499N



Connection Tag
For 'Control' Hose Line
Pc. No. 201500N

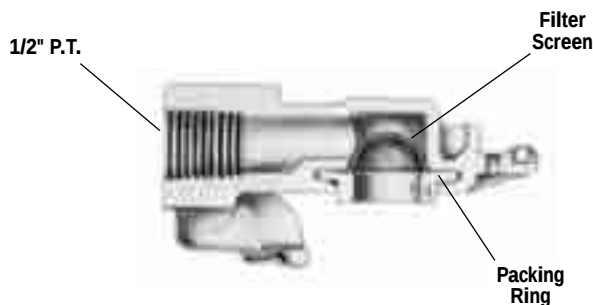
Hose Couplings

V.M.R.S. 13-010-030
13-010-031

Standard Die Cast

Pc. No.	Filter Screen Pc. No.	Coupling Identification
275150N	None	None
*275824	None	None
278698N	241839N	None

* With 1/2" Nipple Pc. No. 212324N



TRU-CUPL

Hose Couplings

Hose Coupling Pc. No.	Filter Screen Pc. No.	Coupling Identification
278850N	None	Control
278851N	None	Supply
278852N	241839N	Control
278853N	241839N	Supply

Filter Screen



Pc. No. 241839N
Fits All Couplings

Packing Rings



Pc. No. 213630N
Standard

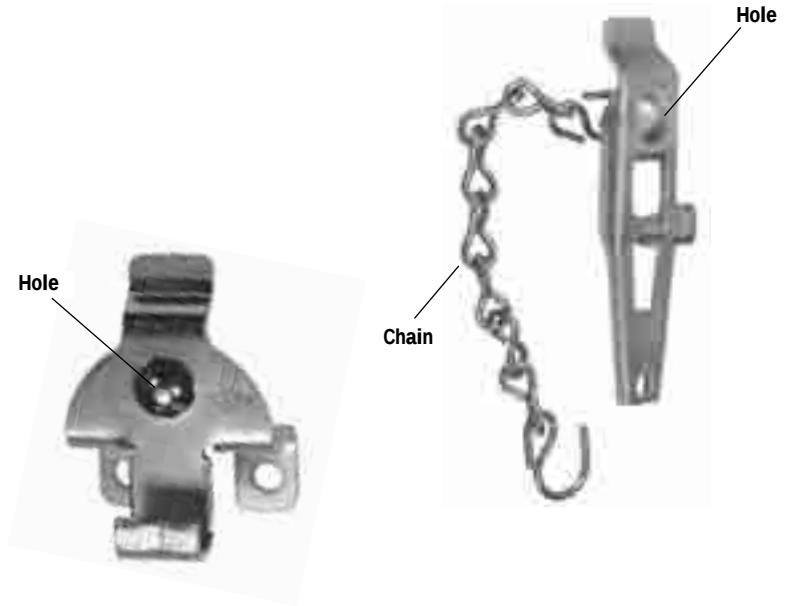


Pc. No. 248579
Double Lip
Fits All Couplings

Dummy Couplings

Dummy Coupling with Chain Service New Pc. No.	Rivet Eye	Hole Dia.	Chain Pc. No.
220635N	None	1/8"	212930
220636N	None	None	212930
224810N	Included	None	212930
277994	None	None	212930

Dummy Coupling Service New Pc. No.	Hole Dia.
212227N	None
291991N	3/16"



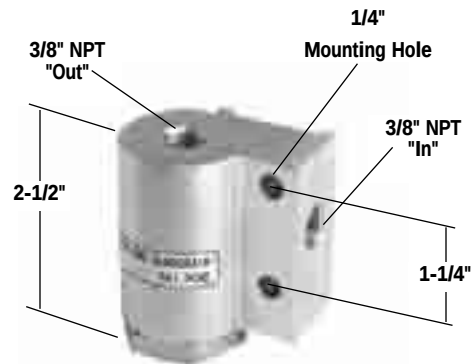
Air Dryers 08

Water Separator and Trailer Air Dryer

Cyclone DuraDrain™ Water Separator

- Removes moisture
- Purge Nut Kit Pc. No. 5013824
- Mounting Spacer Kit Pc. No. 5014792

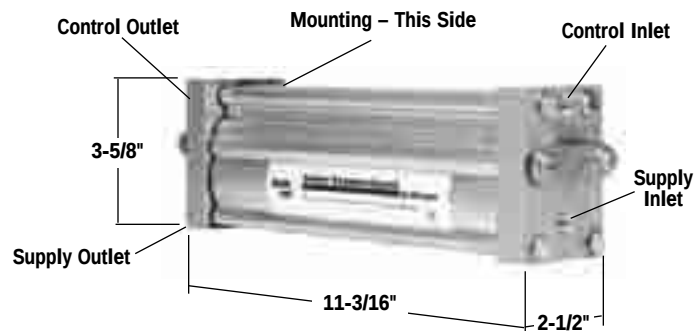
Service New Pc. No.
801747



Trailer System-Guard® Air Dryer

- Removes both moisture and solid contaminants

Service New Pc. No.
800765



All Supply and Control ports 1/4" NPT

PuraGuard® Filter

- For service new replacement assembly use a PuraGuard QC™ Filter
- Maintenance Kit 5006788
- Rebuild Kit 5006789

Included In Kit
Pc. No. 5006788



Included In Kit
Pc. No. 5006789



PuraGuard® QC Filter

- Mounting Bracket Kit Pc. No. 5013671
- Cartridge Kit Pc. No. 5013672



AF-3™ In-Line Filter

- Removes Solid Contaminants

Service New Pc. No.
801331

1/4"
P.T.



1/4"
P.T.

AD-2® Air Dryer

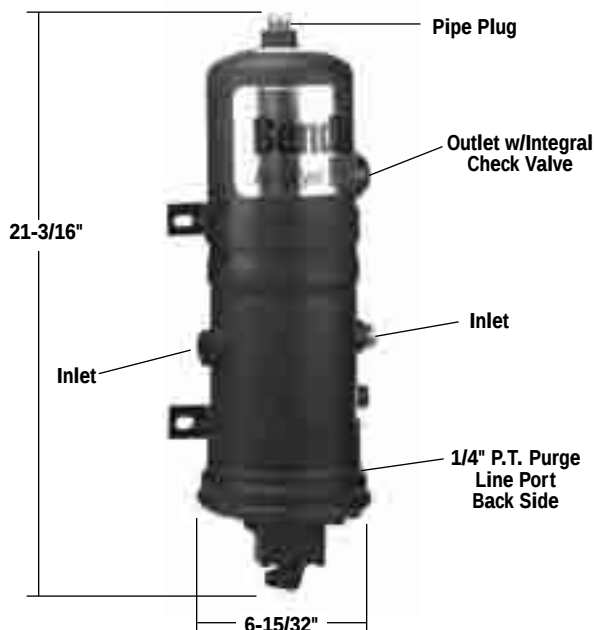
- End Cover Available Remanufactured Exchange
V.M.R.S. 13-010-033

AD-2® Air Dryer Field Installation Kits For Trucks

Reman. Exch. Pc. No.	Service New Pc. No.	Inlet/ Outlet Size	Remarks
286934RX	286934N	1/2" P.T.	12 V.D.C. - 60 W. Heater

Service/Maintenance Information Maintenance Kits:

Service New Pc. No.	Description
286718	Desiccant Cartridge Refill Kit
287313	Desiccant Cartridge Kit
101900X	Reman. Desiccant Cartridge
287298N	Check Valve Maintenance Kit
287053N	Purge Valve Maintenance Kit
102657N	Thermostat Maintenance Kit
288918	Thermostat Cover Maintenance Kit



End Covers

Reman. Exch. Pc. No.	Service New Pc. No.	Remarks
103253RX	—	24 V.D.C. - 120 W. Heater
286875RX	286875N	12 V.D.C. - 60 W. Heater
286876RX	286876	24 V.D.C. - 60 W. Heater

AD-4® Air Dryer

Reman. AD-4® Air Dryer Assemblies

AD-4® Air Dryer Reman. Exch. Pc. No.	AD-9® Service New Pc. No.	AD-9® Air Dryer Reman. Exch. Pc. No.	Heater Volts	Supply Ports	Comments
065041X	065225	5009378	12	1/2 P.T.	
065102X	065228	065228RX	12	3/4 P.T.	Extended Purge

Maintenance Kits

Pc. No.	Description
065044X	Reman End Cover 12V 1/2" Ports
102657N	Thermostat Kit (single term.)
103817	Major Kit
103818	Purge Valve Kit
103879	Seal Kit
103980N	End Cover Kit
103981	Desiccant Cartridge Kit
103982	Thermostat Kit (double term.)
104027N	Mounting Bracket Kit
104358RX	Reman. Desiccant Cartridge
288918	Thermostat Cover Kit (single)



AD-9® Air Dryer

- More Desiccant Works Longer
- Compact Size Saves Space
- Remanufactured Exchange

V.M.R.S. 13-010-033

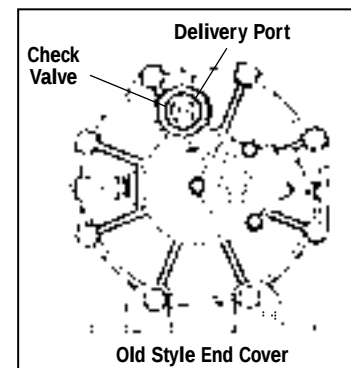
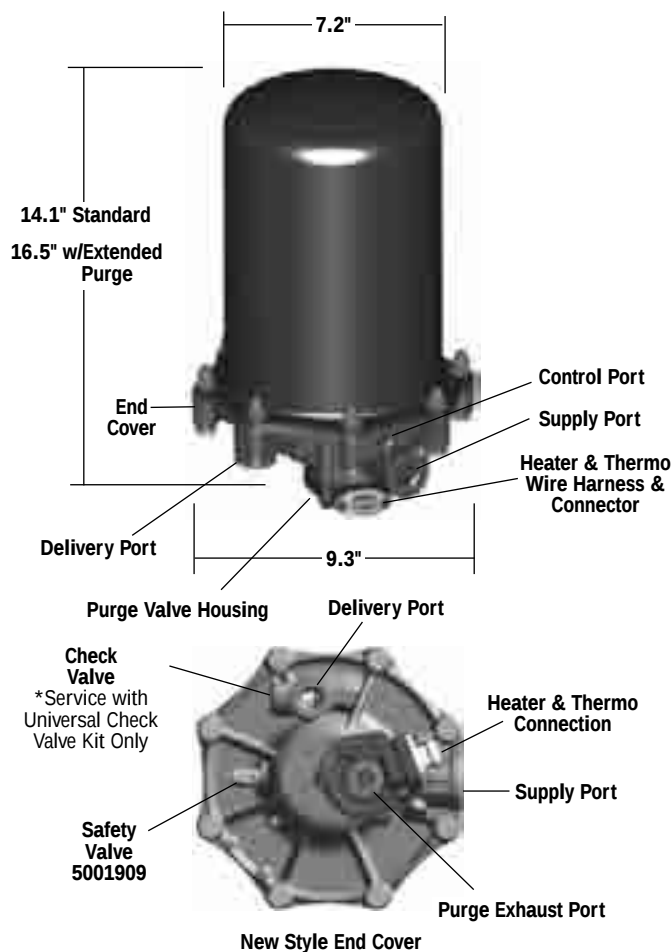
Pc. No.	Description
107800N	Check Valve Kit 1/2"
107799	Check Valve Kit 3/4"
107794X	Reman. Exchange – Desiccant Cartridge
107796	Service New – Desiccant Cartridge
K028830	AD-9® Integrated PuraGuard® Coalescing (IPC) Desiccant Cartridge Service New Kit
5004479	Hard Seat Purge Valve Kit 12V-75W
5004480	Hard Seat Purge Valve Kit 24V-75W
5004381	Hard Seat Purge Valve Kit 24V-100W
5005037	Hard Seat Purge Valve Maintenance Kit
800405	Soft Seat Purge Valve Kit 12V-75W
5004380	Field Modification Kit (Kit Pc. No. 800405 Included)
5004338	Soft Seat Purge Valve Kit 24V-75W
5005893	Soft Seat Purge Valve Kit Maintenance Kit
5004339	DLU Purge Valve Kit 12V-75W
5004340	DLU Purge Valve Kit 24V-75W
5004341X	Reman. Soft Seat Purge Valve Asm. Kit 12V-75W
5004342X	Reman. Soft Seat Purge Valve Asm. Kit 24V-75W
109578	Heater & Thermostat Kit 12V-75W
109579	Heater & Thermostat Kit 24V-75W
5002595	Heater & Thermostat Kit 24V-100W
109871N	Heater Electrical Splicing Kit
5003838	Exhaust Cover Kit
5004224N	Silencer Kit
107695	Bracket Kit
113209	Universal Mounting Plate
*K041395	Universal Check Valve Kit

Detail Parts or assemblies not displaying a part number and not contained in a kit ARE NOT AVAILABLE

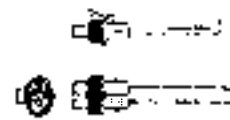
Service New Pc. No.	Reman. Exch. Pc. No.	Purge Volume	Purge Valve	Port Size	Heater	Notes
065225	109685X	Std.	Hard	1/2"	12V	
065226	109687X	Std.	Hard	3/4"	12V	
800243	–	Std.	Hard	3/4"	24V	
065650	109689X	Std.	Soft	1/2"	12V	
065651	109690X	Std.	Soft	3/4"	12V	
065652	109691X	Extend	Soft	3/4"	24V	
065499	–	Std.	DLU	1/2"	12V	
065605	–	Std.	DLU	3/4"	24V	
065647	–	Std.	Soft	1/2"	12V	Drop In**
065243	5000205X	Extend	Hard	1/2"	12V	
065228	065228RX	Extend	Hard	3/4"	12V	
800686	–	Extend	Hard	1/2"	24V	
065227	109688X	Extend	Hard	3/4"	24V	
803106	5020297X	Std.	Hard	1/2"	12V	Freightliner DTNA - Cascadia***
K042280	–	Std. w/IPC	Hard	1/2"	12V	

**For use with Holset Series QE Compressors only

***Other AD-9® air dryer models can not be used in this application.



Exhaust Cover
Pc. No. 5003838



Wiring Harness & Connector
Pc. No. 109871N



Universal Mounting Plate
Pc. No. 113209

AD-SP® Air Dryer

- System Purge

V.M.R.S. 13-010-033

AD-SP® Air Dryers & Field Installation Kits

AD-SP® Air Dryer w/ SC-PR™ Valve Service New Pc. No.	AD-SP® Air Dryer Service New Pc. No.	Heater & Thermostat Volts- Watts (See Note 2)
131031	800887	12v-90w
131032	800972	24v-90w

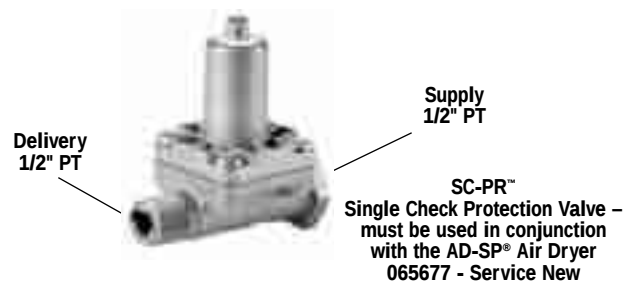
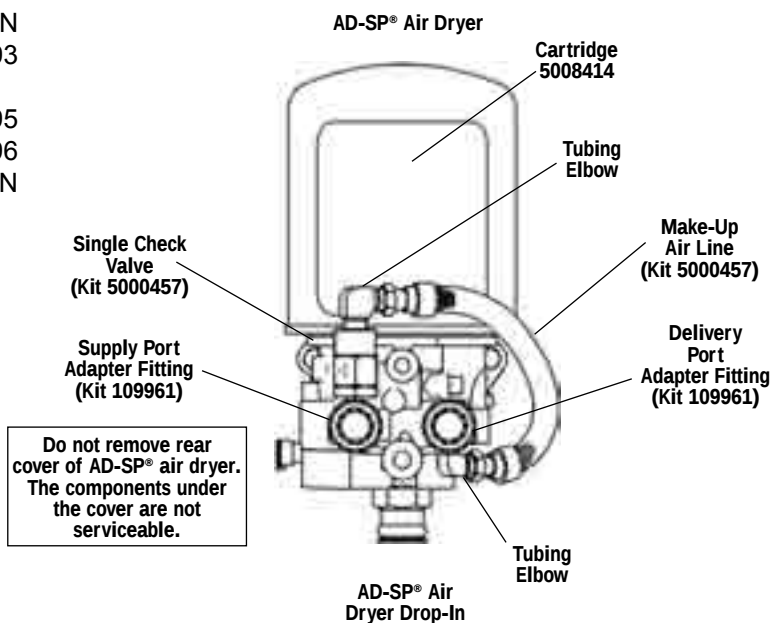
Note 1: All replacement air dryers include 109871N, wire harness and splice kit.

Note 2: 12 & 24 volt AD-SP® air dryers are identified by connector color – White = 12v, Gray = 24v



Maintenance Kits

Desiccant Cartridge Kit	5008414
Purge Valve Kit	109995
Check Valve Kit	5005624
Silencer Kit	5004224N
Turbo Cut-off Kit	109993
Heater & Thermostat Kit	
• 12V	109495
• 24V	109496
Wire Harness & Splice Kit	109871N



AD-IP® Air Dryer

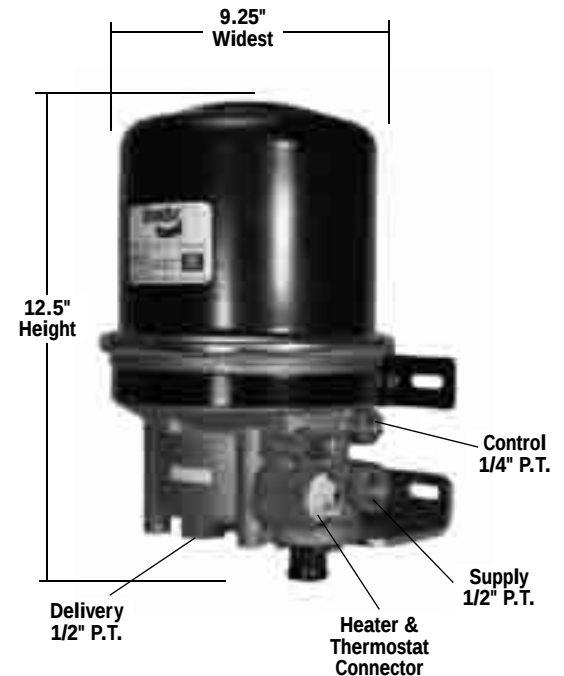
- Integral Purge Air Dryer

V.M.R.S. 13-010-033

Description	Pc. No.
Desiccant Cartridge Service New	065624
Desiccant Cartridge Remanufactured	109493X
Integrated PuraGuard® Coalescing (IPC) Desiccant Cartridge Service New Kit	5020369
Cartridge Bolt Kit	109498
Delivery Check Valve Kit	109494
12 Volt Heater & Thermostat Kit	109495
24 Volt Heater & Thermostat Kit	109496
Wire Harness & Splice Kit	109871N
Mounting Bracket Kit	5001247
Silencer Kit	5004224
*Extended Purge Kit 3/8" U-Bolt	5012561N
*Extended Purge Kit 1/2" U-Bolt	5005309N

*For extended purge air dryers only; includes 90 in³ reservoir.

For purge valve kits see the AD-IS® and AD-IP® Air Dryer Purge Valve Maintenance Kits on page 87.



Service New Pc. No.	Reman. Exch. Pc. No.	Supply Port	Delivery Port	Heater & Thermo. Volts-Watt	Comments
065612	109477X	1/2" PT	1/2" PT	12v - 90w	Notes 3, 4, 5, 6
065613	109478X	1/2" PT	1/2" PT	24v - 90w	Notes 3, 4, 5, 6
065693	109503X	1/2" PT	1/2" PT	12v - 90w	Notes 1, 3, 4
800089	5000985X	1/2" PT	1/2" PT	12v - 90w	Notes 2, 3, 4, 5, 6
800618	5006234X	1/2" PT	1/2" PT	24v - 90w	Notes 3, 4, 5, 6, 7
800576	5005556X	1/2" PT	1/2" PT	12v - 90w	Notes 3, 4, 5, 6, 7

Note 1 - No upper or lower mounting bracket.

Note 2 - Has 1/8" PT ECON port (plugged). See illustration for port location.

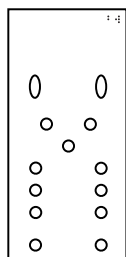
Note 3 - All replacement air dryers include 109871N (wire harness and splice kit).

Note 4 - 12 & 24 volt air dryers are identified by connector color - White = 12v, Gray = 24v

Note 5 - Center to center of slots in both mounting brackets 5.64 inches

Note 6 - Includes 5001247 (mounting bracket kit)

Note 7 - Extended Purge



Universal Mounting Plate

Pc. No. 113209

(Can be used to mount any Bendix® air dryer to vehicle)



Exhaust Cover 112609
(available as a separate item)



Wire Harness Assembly
(Use Kit 109871N)

AD-IP® DI Air Dryer Drop In

Service Pc. No.	Reman Pc. No.	Supply Port	Delivery Port	Heater & Thermo. Volts-Watt	Comments
800067	5000709X	1/2" PT	1/2" PT	12v - 90w	Notes 1, 2, 3

Note 1 - All replacement air dryers include 109871N (wire harness and splice kit) and 5001247 (mounting bracket kit).

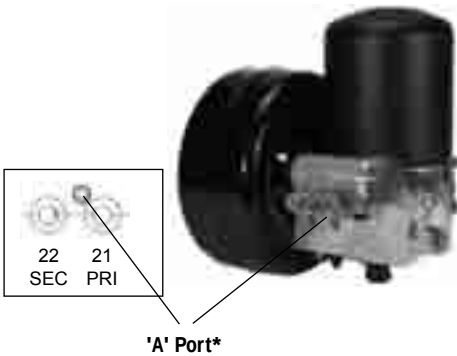
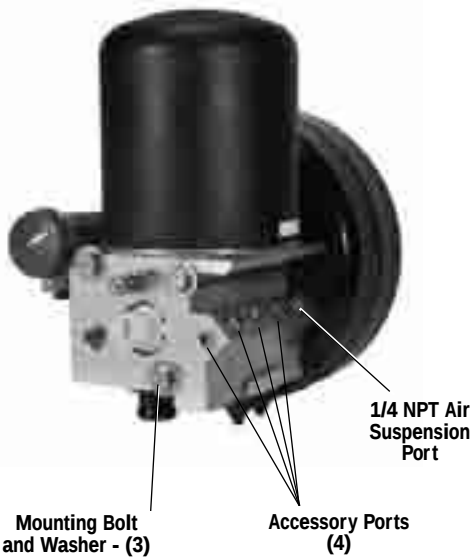
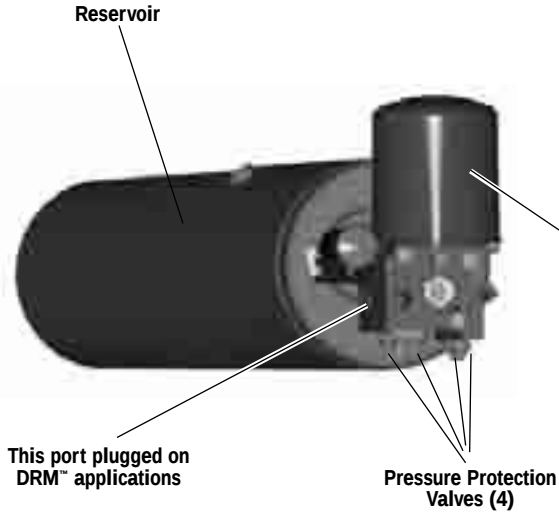
Note 2 - 12 & 24 volt air dryers are identified by connector color - White = 12v, Gray = 24v

Note 3 - Includes Drop-In Check Valve Kit

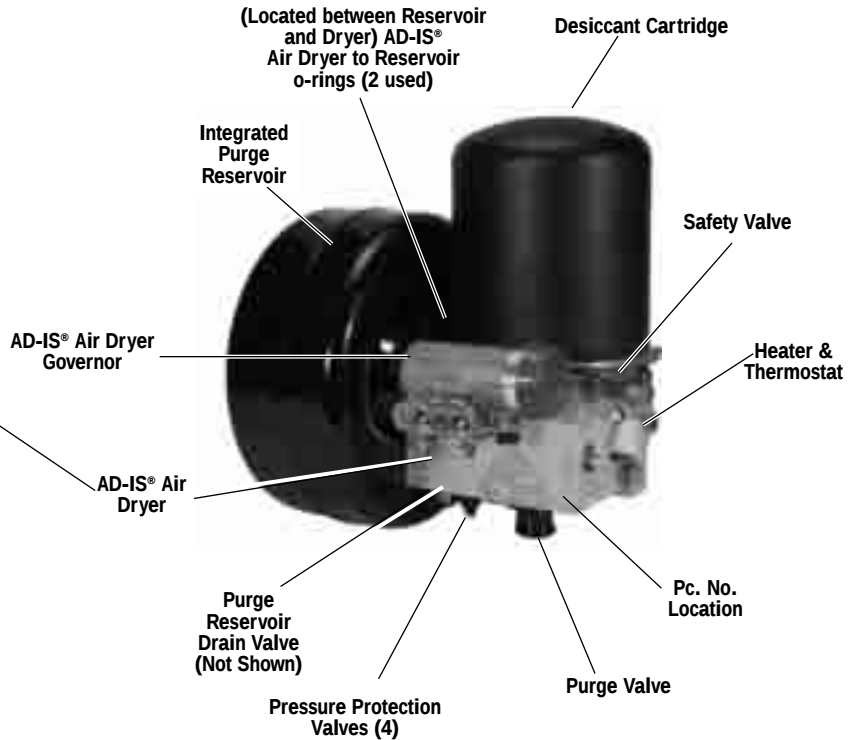
AD-IS® Air Dryer

- Spin on cartridge

V.M.R.S. 13-010-033



***AD-IS® air dryers with a plugged port 'A' can not be interchanged with those that do not have a port in this location.**



KITS AND SERVICE PARTS

AD-IS® Air Dryer to Reservoir o-rings (2 used)	5002816
Delivery Check Valve Replacement Kit	5004052
Desiccant Cartridge Replacement Kit	5008414
Governor and Check Valve Replacement Kit.	5004049
Governor Gasket	5007834
Heater & Thermostat Replacement (12 volt)	109495
Heater & Thermostat Replacement (24 volt)	109496
Integrated PuraGuard® Coalescing (IPC) Desiccant Cartridge Service New Kit	K020366
Mounting Bolt Kit	5009233
Protective Boots (for pressure protection valves)	5005163
Safety Valve	800350
Splash Shield Kit (includes bracket and cover)	5006698
Splash Shield Cover.	5005266N
Silencer Kit	5004224
Wiring Harness & Splice Kit	109871N

Specialty Kits

Adapter Block and Check Valve Kit	5011033
Delivery Check Valve Kit for Adapter Block	5011034
Exhaust Cover Kit for Purge Valve.	5011327
Governor (KB low range) and Check Valve Kit	5010935

NOTES:

1. For purge valve kits see the AD-IS® and AD-IP® Air Dryer Purge Valve Maintenance Kits on page 87.
2. There are no kits available for the pressure protection valves. These are not serviceable items - see warning below.

WARNING:

Do not attempt to adjust or service the Pressure Protection valves. Incorrect pressure protection valve settings can result in automatic application of vehicle spring brakes without prior warning.

Pc. No. on AD-IS® Air Dryer (Ref.)	'A' Port*	Service Pc. No.	Reman Pc. No.	Primary Port	Primary Port Opening Pressure	Secondary Port	Secondary Port Opening Pressure	Accessory Ports Opening Pressure	Suspension Port Opening Pressure	Heater Voltage (90 Watt)	Comments
5005921 (Note 2)	—	800959	5008871X	1/2" PTC	103psi	1/2" PTC	109psi	55psi	85psi	12	GMT560-C (obsolete)
5008296 (Note 2)	Plugged	801145	5010104X	1/4" NPT	106psi	1/4" NPT	106psi	106psi	106psi	24	Orion Bus
5008925 (Note 2)	—	-	5009347X	1/2" PTC	103psi	1/2" PTC	109psi	55psi	85psi	12	GMT560-T (obsolete)
5010134	Plugged	801147	5010133X	1/4" NPT	106psi	1/4" NPT	106psi	106psi	106psi	12	Generic 12V
5010135	Plugged	801147	5010133X	1/4" NPT	106psi	1/4" NPT	106psi	106psi	106psi	12	Generic 12V
5010212	Plugged	801164	5010211X	1/4" NPT	106psi	1/4" NPT	106psi	106psi	106psi	24	Generic 24V
5010213	Plugged	801164	5010211X	1/4" NPT	106psi	1/4" NPT	106psi	106psi	106psi	24	Generic 24V
5010694 (Note 1)	Plugged	801266	5010696X	1/4" NPT	103psi	1/4" NPT	109psi	109psi	109psi	12	Peterbilt
5010900	Plugged	810301	5010924X	1/4" NPT	103psi	1/4" NPT	103psi	103psi	109psi	12	DLU Operation
5015533	Plugged	801266	5010696X	1/4" NPT	103psi	1/4" NPT	109psi	109psi	109psi	12	Kenworth
5015534	Plugged	801266	5010696X	1/4" NPT	103psi	1/4" NPT	109psi	109psi	109psi	12	Kenworth
5016364 (Note 2)	Plugged	802191	-	1/4" NPT	106psi	1/4" NPT	106psi	106psi	106psi	12	International
5016420 (Note 2)	—	802174	5008871X	1/2" PTC	103psi	1/2" PTC	109psi	55psi	85psi	12	GMT560-C
5016421 (Note 2)	—	802174	5008871X	1/2" PTC	103psi	1/2" PTC	109psi	55psi	85psi	12	GMT560-T

Note 1 - Contains three Accessory ports - all other AD-IS® air dryers shown have 4 Accessory ports.

Note 2 - AD-IS® air dryer has 1/4" NPT auxiliary inlet port.

AD-IS® and AD-IP® Air Dryer Purge Valve Maintenance Kits

Original Kit Piece Number	Description	Configuration / Installation	Replacement Kit Piece Number
800404	Purge Valve Assembly Kit for climate conditions above -40°C (-40°F)	AD-IS® / AD-IP® Air Dryer	K022105
		AD-IS® / AD-IP® EverFlow® air dryer modules	K031560
		AD-IP® Drop-In Air Dryer	
5017687	Arctic Purge Valve Assembly Kit for climate conditions between -40°C to -50°C (-40°F to -58°F)	AD-IS® / AD-IP® Air Dryer	K031559
		AD-IS® / AD-IP® EverFlow® air dryer modules	K031561
		AD-IP® Drop-In Air Dryer	
5009650	Purge Valve Assembly Kit for climate conditions above -40°C (-40°F)	AD-IP® Air Dryer Discharge Line Unloader	K031562
5017682	Arctic Purge Valve Assembly Kit for climate conditions between -40°C to -50°C (-40°F to -58°F)	AD-IP® Air Dryer Discharge Line Unloader	K031563
5003547	Purge Valve Maintenance Kit for climate conditions above -40°C (-40°F)	Purge valve maintenance kits will no longer be offered. Select the appropriate purge valve assembly kit from those shown above that best matches your application.	
5017683	Arctic Purge Valve Maintenance Kit for climate conditions between -40°C to -50°C (-40°F to -58°F)		

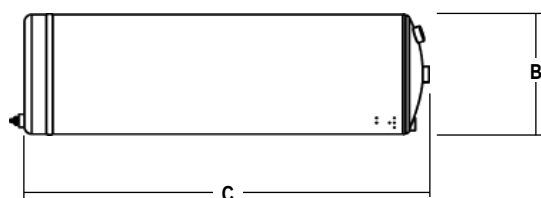


Figure 1

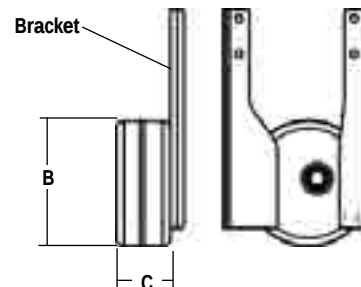
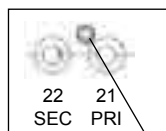


Figure 2

AD-IS® Air Dryer used on DRM™ Dryer Reservoir Module

AD-IS® Service New Pc. No.	AD-IS® Reman. Exch. Pc. No.	Pc. No. on AD-IS® Air Dryer (Reference)	'A' Port* Plug	Suspension Port	Accessory Ports (Qty.)	Heater Voltage (90 Watt)
800383	5004050X	5003424	without	1/4" NPT	1/4" NPT (4)	12
800838	5008332X	5007593	without	1/4" PTC	1/4" NPT (3) 3/8" PTC (1)	12
801100	5009483X	5009232	without	1/4" NPT	1/4" NPT (4)	12
801330	5011075X	5011074	without	none	none	12
801324	—	5011041	without	1/4" PTC	1/4" NPT (3) 3/8" PTC (1)	24



'A' Port



Service and Remanufactured AD-IS® air dryers do not include DRM™ Reservoirs or Purge Volume Reservoirs.

*AD-IS® air dryers with a plugged port 'A' can not be interchanged with those that do not have a port in this location.

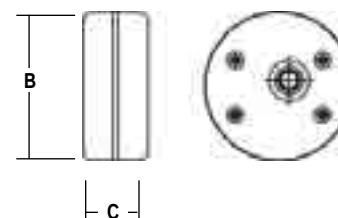


Figure 3

Reservoirs for DRM™ Dryer Reservoir Module

Service New Pc. No.	'B' Dia.	'C' Length	Number of Compartments	Comments	Figure
5005313N	9"	53.5"	2	Steel	1
5009107N	9"	55.5"	2	Aluminum	1
5007588	9"	26"	3	Steel	1
5008939N	9"	29.8"	2	Steel	1
5009569N	12"	56.1"	3	Steel	1
5011548N**	9"	53.5"	3	Steel	1

**for use on vehicle with FreedomLine transmission & has an integral 610 in³ chamber

Purge Volume Reservoirs

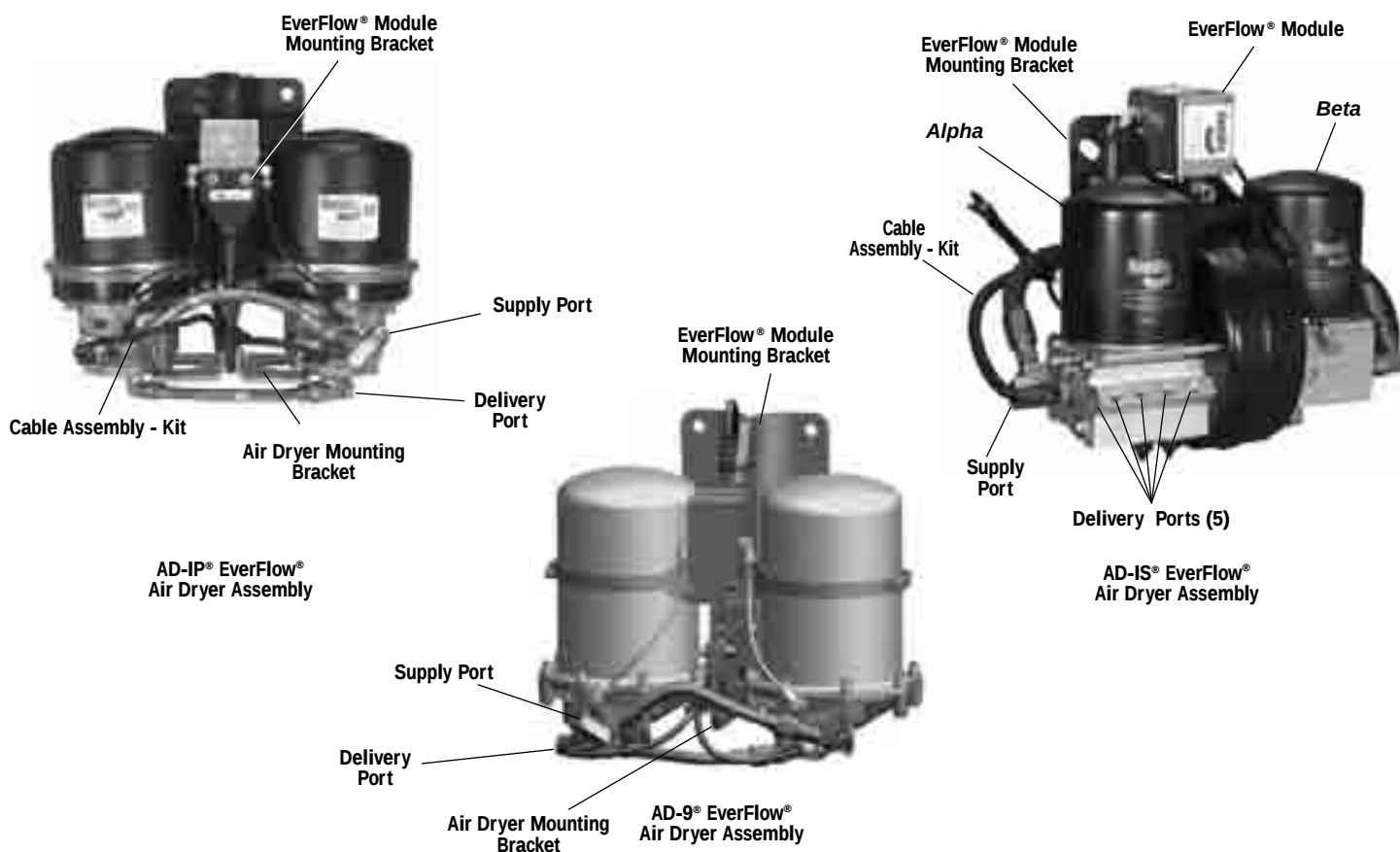
Service New Pc. No.	'B' Dia.	'C' Length	Volume (Cubic Inches)	Mounting Bracket	Figure	Comments
5008781	9"	3.9"	200	Included	2	Standard
5009028N	9"	6"	300	4 Hole SAE Mtg.	3	Extended Purge
5008574	9"	3.9"	200	4 Hole SAE Mtg.	3	Standard
5011292	9"	3.9"	200	Included	4	Standard

PTC = Push to Connect

EverFlow® Module Assembly

Service New Pc. No.	Voltage	Air Dryer				EverFlow®			Supply & Delivery Port Location
		Type	Service New Pc. No.	Reman. Exch. Pc. No.	Mounting Bracket	Module	Mounting Bracket	Cable Assembly Kit	
801032	12	AD-9®	065650	109689X	5009610	800685	5008483	5008484	Shown
800801	12	AD-IP®	065693	109503X	5001247	800685	5008483	5008484	Shown
801288	24		065613	109478X		800722			
802121	12	AD-IS®	5015844 alpha	DNA	5017324	5006087	Part of Dryer Bracket	5015848	Shown
802537			5015845 beta						Opposite

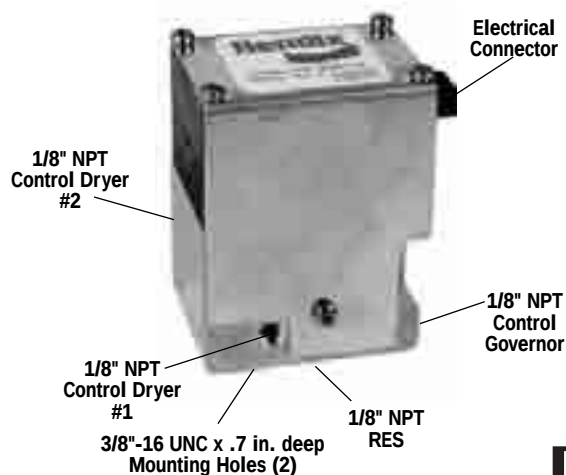
For model specific service kits see the individual air dryer page.



EverFlow® Air Dryer Module

Retrofit Kit* Service New Pc. No.	Service New Pc. No.	Voltage
800684	800685	12 V
800723	800722	24 V

*Includes EverFlow® module & hardware – does not include air dryers.



**For Fan Clutch Information
Visit www.kit-masters.com
or call 1-800-810-9110.**

Bendix® EC-60™ Advanced (Cab) System

- All shown are 12 Volt, 4 Sensor, 4 Modulator systems with ATC, PLC and communicate over J1587 and J1939

OE Pc. No.	Service New Pc. No.	Superseding Service Pc. No.	Customers Include
5012231	801905* 802996*	802999* 803082*	-
5015578	802054*	803147*	International
5016144	802135*	803146*	International
5018531	802780*	-	Volvo/Mack
5019416	802999* 803082*	-	-
5020080	803146*	-	International
5020081	803147*	-	International
K021136	K021416*	-	PACCAR



*The vehicle VIN number must be specified when ordering Bendix® EC-60™ Advanced ECUs, since the ECU is individually configured for the vehicle.

Bendix® EC-60™ Standard (Cab) System

- All shown are 12 Volt, 4 Sensor, 4 Modulator systems that communicate over J1587 and J1939

OEM Pc. No.	Service New Pc. No.	Superseding Service Pc. No.	Customers Include	PLC
5012225	801876	-	-	-
5012226	801877	-	-	Yes
5016138	802129	-	-	-
5016139	802130	-	International	Yes
5016145	802136	K020833	-	Yes
5016357	802325	K020834	International	-
5018529	802776	-	Volvo/Mack	Yes
5018533	802777	-	Mack	-
K020367	K020833	-	International	Yes
K020368	K020834	-	International	Yes
K021134	K021414	-	PACCAR	Yes



Bendix® EC-60™ Standard (Frame) System

- All shown are 12 Volt, 4 Sensor, 4 Modulator systems that communicate over J1587

OE Pc. No.	Service Pc. No.	Superseding Service Pc. No.	Customers Include	PLC
5012227	801878	-	-	-
5012228	801879	K020841	-	Yes
5015954	802830	K024623	GM	Yes
5015991	802831	-	GM	-
5016140	802131	-	International	-
5016141	802132	K020832	International	Yes
5018128	802832	K024624	GM	Yes
5018131	802833	-	GM	-
5020281	K020841	-	-	Yes
K020369	K020832	-	International	Yes
K022673	K024624	-	GM	Yes
K022672	K024623	-	GM	Yes



Bendix® EC-60™ Premium (Cab) System

• All shown have traction control, and communicate over J1587, J1939 and PLC (except 24 volt ECUs*)

OE Pc. No.	Service Pc. No.	Superseding Service Pc. No.	Input Voltage	Sensors	Modulators	Customers Include
5012229	801880	803167	12	4	4	-
5013147	801880	803167		6	6	-
5013148	801880	803167		6	4	-
5013569	801888	K019230		6	6	-
5016142	802133	803168		4	4	International
5016356	802324	K022568		4	4	International
5016852	802382	K019227		4	4	-
5018342	802746	K021626		4	4	International
5018530	K019671	-		4	4	Volvo/Mack
5018532	802779	K019669		6	6	Volvo
5018581	802781	K019621		6	4	Volvo
5020000	803167	-		4	4	-
5020001	803168	-		4	4	International
5020002	K019227	-		4	4	-
5020003	803167	-		6	6	-
5020004	803167	-		6	6	-
5020006	K019230	-		6	6	-
K019663	K019669	-		6	6	International
K021135	K021412	-		4	4	PACCAR
K021352	K021626	-		4	4	International
K021619	K025062	-		4	4	International
K022285	K022568	-		4	4	International
K023686	K023750	-		4	4	-

*Cab EC-60™ Premium System using 24 volt (No PLC)

5012251	801882	-	24	4	4	-
K021308	K021413	-		4	4	PACCAR



Bendix® EC-60™ Premium (Frame) System

• All shown have traction control, and communicate over J1587, J1939 and PLC (except 24 volt ECUs*)



OE Pc. No.	Service Pc. No.	Superseding Service Pc. No. or Family	Sensors	Input Voltage	Customers Include
5012230	801881	K019237	4	12	-
5015955	802834	K024619	4		GM
5015990	802835	K024620	6		GM
5016143	802134	K020823	4		International
5018129	802836	K024621	4		GM
5018130	802837	K024622	6		GM
5018343	802747	K021622	4		International
5020008	K019237	-	4		-
K020822	K020823	-	4		International
K021353	K021622	-	4		International
K022674	K024619	-	4		GM
K022675	K024620	-	6		GM
K022676	K024621	-	4		GM
K022677	K024622	-	6		GM

*Frame EC-60™ Premium System using 24 volt (No PLC)

5020172	K023749	-	6	24	-
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EC-30™ Electronic Controller



Service New Pc. No.	Sensors/ Modulators	Traction Control	Engine Communication	J1939 Dash Support	Customers Include (Comments)
801167	4S/4M	Yes	J1939	Yes	International
801173	6S/4M	Yes		-	International
801177	4S/4M	Yes		Yes	International
801180	6S/4M	Yes		-	Freightliner / Mack
801199	6S/4M	Yes		Yes	GMC
801202	6S/4M	Yes		Yes	GMC
801227	6S/4M	Yes		-	Volvo
801228	6S/4M	Yes		-	-
801239	6S/4M	Yes		-	Mack
801233	6S/4M	Yes	J1939, J1922	-	Volvo (EC-16™ / EC-17™ ECU Service Replacement)
801234	6S/4M	Yes		-	GMC (86 Tooth Tone Ring - EC-17™ ECU Service Replacement)
801235	6S/4M	Yes		-	GMC (100 Tooth Tone Ring - EC-17™ ECU Service Replacement)
801236	6S/4M	Yes		-	(EC-16™ / EC-17™ ECU Service Replacement)
801238	4S/4M	-	J1939	-	-
801335	6S/4M	Yes		-	-
801205	4S/4M	-		-	GMC (100 Tooth Tone Ring)
801206	4S/4M	-		-	GMC (86 Tooth Tone Ring)

Gen 4/5 Electronic Controller

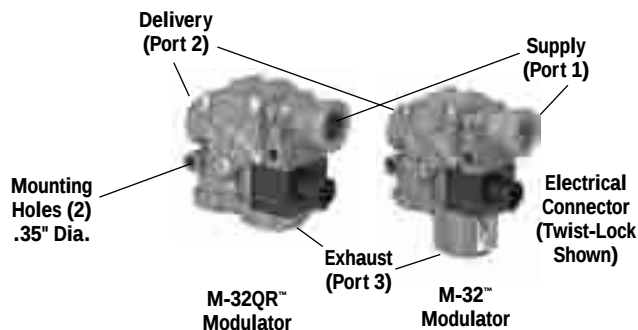
OE Pc. No.	Service New Pc. No.	Sensors/ Modulators	Traction Control	Engine Communication	Mounting	Comments
300130	801764	6S/6M	Yes	J1939	Frame	24 Volt
300199	801765	4S/4M	Yes	J1922		-
300208	801759	4S/4M	Yes	J1939		-
300345, 300367	801755	6S/6M	Yes			Configured as 6S/4M ABS ¹
300368, 5012926	801758					
5012608	801762	4S/4M	-			-
300222	300222N	4S/4M	-	No	Cab	-
300342	801752					
300344, 5006806	801753	6S/6M	Yes	J1939		Configured as 6S/4M ABS ¹
5012582	801754	6S/6M	Yes			Use for a 6 x 2 vehicle with a tag axle

¹ ECU reconfiguration required for 6S/6M and/or Traction Control. The following tools can be used for reconfiguration: Bendix® ACom™ Diagnostic Software (free download available from www.bendix.com), or Nexiq Pro Link application card (Nexiq p/n 804001).

NOTE: Gen 4/5 ECUs were formerly marketed under the Eaton® brand name

M-32™ and M-32QR™ AntiLock Modulators

V.M.R.S. 13-011-071



OE Pc. No.	Service New Pc. No.	Description	Supply & Delivery Port	Supply Voltage	Terminal / Connector Type	Customers Include
300387	801665	M-32™ Modulator	NPT	12	Twist-Lock	Volvo, Mack, Peterbilt, Kenworth
5011281	801482	M-32QR™ Modulator	NPT	12		Bluebird
5013223	801736	M-32™ Modulator (w/snorkel)	NPT	24	Metric thread	Oshkosh
5013224	801737	M-32™ Modulator (w/snorkel)	NPT	24		
5014704	801479	M-32QR™ Modulator	PTC	12	Packard	International
5014705	801481	M-32QR™ Modulator	NPT	12		
5014706	801585	M-32™ Modulator	NPT	12		

PTC = Push-To-Connect NPT = Pipe Thread



M-30™ to M-32™ and M-32QR™ AntiLock Modulator Changeover

- M-30™ antilock modulators are no longer available. M-32™ and M-32QR™ modulators are available for service.
- All shown use Packard Connectors and 12 volt supply voltage.

M-30™ Pc. No.	M-32™ Service New Pc. No.	Description	Supply & Delivery Port	Customers Include
5005894	801479	M-32QR™ Modulator	PTC	International
5005895	801481		NPT	
5006659	801481		NPT	Ford
5008951	801481		NPT	
5009085	801456	M-32™ Modulator	PTC	GM
5009086	801456		PTC	
5009304	801481	M-32QR™ Modulator	NPT	
5009305	801583		NPT & 5/8 PTC	
5009306	801583			
5009308	801457			
5009309	801457			

AT-3™, ATR-3™ Traction Relay Valves



AT-3™ Traction
Relay Valve



ATR-3™ Traction
Relay Valve

OE Pc. No.	Service New Pc. No.	Superseding Piece No.	Valve Description	Crack Pressure PSI	Connector Type	Voltage	Service Parts (Bracket, fittings, etc.)	Customers Include
300354	801931	-	AT-3™ Remote Traction Relay	-	Twist-Lock	12	-	-
300128	801936	-		-	Metric thread	24	-	Oshkosh
300317	801930	803119	ATR-3™ Traction Relay Valve	5.5	Twist-Lock	12	n/a	-
5014494	801932	803121		4.0	Twist-Lock	12	n/a	-
5014495	801933	-		5.5	Twist-Lock	12	294649	-
5014497	801934	-		4.0	Twist-Lock	12	5016944	Volvo
5015755	802350	-		5.5	Twist-Lock	12	102846	Kenworth

Axle Modules

- Axle Module Service Assemblies are not available as a complete assembly. Service with individual components as needed.

Axle Module Pc. No.	Service Replacement Valve		M-32™ Modulator Pc. No.
	Pc. No.	Description	
801647	801930	ATR-3™ Traction Relay Valve (5.5 psi)	801665
801653	801523	QR-1® Quick Release Valve	
801659	801929	R-15™ Relay Valve (5.5 psi)	
801661			
803092	803116	R-12® Relay Valve (5.5 psi)	

M-32™ Modulator

R-12® Relay Valve



Axle Module
Relay Valve Version

Quick Release Valve

M-32™ Modulator



Axle Module
Quick Release Valve Version

R-15™ Relay Valve

M-32™ Modulator



Axle Module
Relay Valve Version

TABS-6 Trailer ABS Module

- All TABS-6 Trailer ABS Modules communicate over PLC and have a 4 port relay



TABS-6
Trailer ABS

OE Pc. No.	Service New Pc. No.	Description	Default Configuration	Auto Configurable To:	J1587 Available
5014015	801855	TABS-6 Standard	2S/1M	None	No
5014016	801856	TABS-6 Premium	2S/1M - Dolly	2S/2M - Axle; 4S/2M - Side; 4S/3M - Side/Axle	Yes
5014112	801990	TABS-6 Standard	2S/1M - Dolly	None	No
5014113	801991	TABS-6 Premium	2S/1M	2S/2M - Axle; 4S/2M - Axle	Yes

BR9235™ ABS Modulator/Relay Valve

OE Pc. No.	Service New Pc. No.	Description	Port Designations	
			Supply 1	Delivery 1
5012023	801993	Modulator Relay Valve	3/4" NPT	4 x 3/8" NPT
5012024	801994	Modulator Relay Valve with Bracket	3/4" NPT	4 x 3/8" NPT



BR9235™
ABS Modulator/
Relay Valve

TABS-6 Harnesses and Cables

OE Pc. No.	Service New Pc. No.	Description	Length
300258	802025	WS-24™ Wheel Speed Sensor Extension	80"
5015531	802052		60"
5019464	802946		260"
5015014	801996	ECU Pigtail - Standard 2S/1M	Power - 60"
5015016	801998		Power - 234"
5015019	802001	ECU Pigtail - Premium 2S/1M	Power - 60", Diagnostic - 9"
5015021	802003		Power - 234", Diagnostic - 9"
5015023	802005	ECU Pigtail - Premium 2S/2M	Power - 60", Modulator - 36", Diagnostic - 9"
5015025	802007		Power - 234", Modulator - 36", Diagnostic - 9"
5015027	802009	ECU Pigtail - Premium 4S/2M	Power - 60", Modulator - 36", Sensors - 60", Diagnostic - 9"
5015029	802011		Power - 234", Modulator - 36", Sensors - 60", Diagnostic - 9"
5013352	802016	Trailer Power Harness	120" 5-pin Packard, Non-Terminated Warning Lamp - 10"
5013353	802017		780" 5-pin Packard, Non-Terminated Warning Lamp - 10"
5013343	802018	BR9235™ Remote Modulator Harness	36"
5019463	802947		280"
5007833	800790	J1587 / J1708 Remote Diagnostic Harness	120"
5009193	801038		72"

MC-30™ Trailer ABS Modules

- The MC-30™ Trailer ABS Modules are available for service.

OE Pc. No.	Service New Pc. No.	Description	Mounting	Default Configuration	Auto Configurable To:
5007642	800736	MC-30™ Trailer ABS Module	Tank	4S/2M - Side	2S/2M - Axle; 2S/1M
5007644	800737*		Tank		2S/2M - Axle; 2S/1M
5008502	800736		Tank		2S/2M - Axle; 2S/1M
5008264	800819		Bracket		2S/2M - Axle; 2S/1M
5008266	800820*		Bracket		2S/2M - Axle; 2S/1M
5010565	801267	EC-30™ Trailer ABS ECU	-		2S/2M - Axle; 2S/1M
5010566	801268*		-		2S/2M - Axle; 2S/1M

*The service assemblies contain J15787 and PLC (power line carrier).



**MC-30
Trailer ABS**

A-18 Trailer ABS Modules

- The A-18 Trailer ABS Modules are no longer available. TABS-6 kits are available for service.

A-18 Pc. No. (Reference Only)	Description	Bendix® TABS-6 Replacement Kits					
		With Short - 60" Pigtail			With Long - 234" Pigtail		
		2S/1M	2S/2M - Side	4S/2M - Side	2S/1M	2S/2M - Side	4S/2M - Side
300213	A-18B ECU	K019708	K019709	K019710	K019711	K019712	K019713
300266	A-18S Assembly		-	-		-	-
300267	A-18S Assembly		-	-		-	-
300268	A-18S Assembly		-	-		-	-
300269	A-18S Assembly		-	-		-	-
300340	A-18B Assembly		-	-		-	-
300341	A-18S Assembly		K019709	K019710		K019712	K019713
300358	A-18B Assembly		-	-		-	-
300359	A-18B Assembly		-	-		-	-
300360	A-18B Assembly		-	-		-	-
300362	A-18S Assembly		K019709	K019710		K019712	K019713
300364	A-18S Assembly		K019709	K019710		K019712	K019713



A-18 Trailer ABS



**TABS-6 Trailer
ABS**

MC-12 Trailer ABS Modules

- The MC-12 Trailer ABS Modules are no longer available. TABS-6 kits are available for service.

Note: The MC-12 was only available in 2S/1M configurations.

Description	Bendix® TABS-6 Replacement Kits				
	With 60" 5-pin ABS Pigtail	With 234" 5-pin ABS Pigtail	With 18" 4-pin ABS Pigtail	With 96" 4-pin ABS Pigtail	With 180" 3-pin ABS Pigtail
MC-12 ABS Assembly for Trailers	802893	802902	802900	802898	802896
MCE-12 ABS Assembly for Dollies	802894	802901	802899	802897	802895



**MC-12
Trailer ABS**

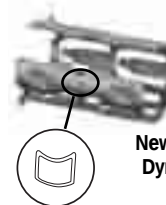
Bendix® WS-24™ Wheel Speed Sensors



0° (Straight)
Bendix® WS-24™ Wheel
Speed Sensors



90°
Bendix® WS-24™
Wheel Speed
Sensors



Clamping Sleeve
Pc. No. 801534
Included with all
WS-24™ Sensors

New universal clamping sleeves have a
Dynamark symbol stamped as shown.

NOTE: Early WS-20™ clamping sleeves have
“BW” in a diamond symbol stamped and
cannot be used for WS-24™ sensors.

OE Pc. No.	Service New Pc. No.	Body Style	Harness Length	Connector Type	Customers Include
300083	801544	90 Degree	12"	DIN	Trailer OEMs.
K028296	K029519	Straight			
300084	801538	90 Degree	75"		Peterbilt, Kenworth
300087	801542	Straight	78"		Kenworth, Mack
300150	801541	90 Degree	63"		Volvo, Blue Bird
300151	801543	Straight	66"		Peterbilt, Kenworth, Volvo
5012266	801549	90 Degree	60"	DT04	International
5012267	801550	90 Degree	75"		
5012268	801551	90 Degree	40"		
5012269	801552	Straight	75"		
5012270	801553	Straight	40"		

Connectors Available



Delphi Metripack Series
Connector
CP 150.2



Delphi Metripack Series
Connector
GT 150



A
P (280M)



B
P (280F)

Delphi Metripack 280 Series Connectors



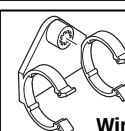
Deutsch DTM06-2S Connector
NOTE: Deutsch model number
“DTM06-2S” molded into
connector body



Deutsch DT04-2P Connector
NOTE: Deutsch model
number “DT04-2P” molded
into connector body



Standard 2-Pin DIN
Barrel Connector



Wire Retainer
Pc. No. 300122N

WS-20™ Wheel Speed Sensor Replacements

• WS-20™ wheel speed sensors are no longer available

WS-20™ Pc. No.	WS-24™ Service New Pc. No.	Body Style	Harness Length	Connector Type
065517	801566	90 degree	75"	Packard (150.2)
065518	801566			
0550657	801566		60"	Deutsch DTM
5000889	801546			
5005707	801546	Straight	63"	Packard (150.2)
5006663	801567			
5006664	801567			



Previous Bendix Wheel Speed
Sensors

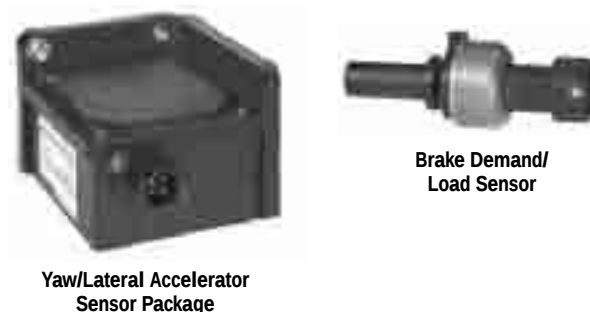
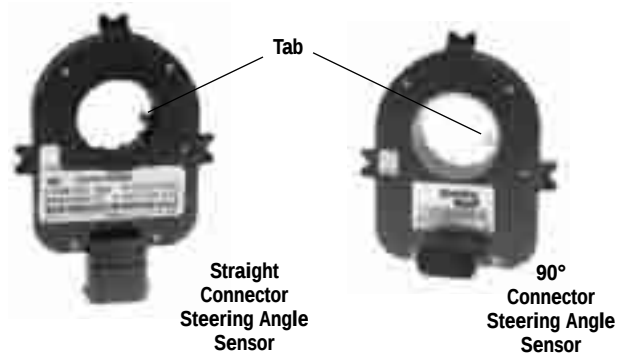
The WS-24™ sensor fit and function
is compatible with all previous Bendix
wheel speed sensors
(when used with correct clamping
sleeve - see above).

Bendix® ESP® Sensors

OE Pc. No.	Service New Pc. No.	Type	Description	Connector Type
5018418	K022679	SAS-60	Steer Angle Sensors	Straight
5013702	K022678			Right angle

5013703	802126	YAS-60	YAW Rate Sensor	—
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5005758	5008677	PS-60	Pressure Sensor	—
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ABS Diagnostic Tools

Service New Pc. No.	Description
801869	RDU - Remote Diagnostic Unit
801872	RDU adapter - 6 pin to 9 pin adapter cable
802229	RDU adapter - 9 pin to 9 pin adapter cable
802435	RDU plus 6 pin to 9 pin adapter cable
802436	RDU plus 9 pin to 9 pin adapter cable
802162	TRDU - Trailer Remote Diagnostic Unit
802165	TRDU adapter - 7 pin connector for TRDU
5017434	TRDU plus 7 pin connector
800790	J1587 Trailer Diagnostic Cable (6 pin)
BW2329	ACom™ PC Diagnostic Software (free download available from www.bendix.com , or order a CD from the Literature Center on www.bendix.com)
K022055	DataLink™ ABS Monitoring Unit

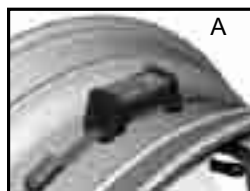
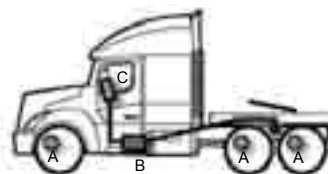


Bendix® ACom™ Diagnostic Software BW2329 (visit www.bendix.com)

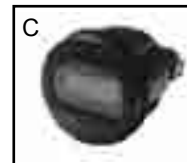
SmarTire™ Tire Pressure Monitoring Systems (TPMS) by Bendix CVS

- Retrofit Kits, Service Parts and Tools

Service New Pc. No.	Description
SmarTire™ Tire Pressure Monitoring System Retrofit Kits	
108.1006	SmarTire™ TPMS 6 Wheel Kit
108.1008	SmarTire™ TPMS 8 Wheel Kit (Coach)
108.1010	SmarTire™ TPMS 10 Wheel Kit
108.1206	SmarTire™ TPMS 6 Wheel Kit - Super Single
Service Parts	
201.0007N	Sensor / Transmitter with Cradle
264.0115N	Strap-Stainless Steel Clamp
264.0228N	Cradle
108.9002	Warning Light Kit
Tools and Diagnostic Aids	
090.0011	SmarTire™ Maintenance Tool
090.0021	SmarTire™ Low Frequency Tool
108.9003	SmarTire™ Diagnostic Cable



A - Sensor (transmitter)
B - Receiver
C - In-Cab Display



Components Included In Retrofit Kits



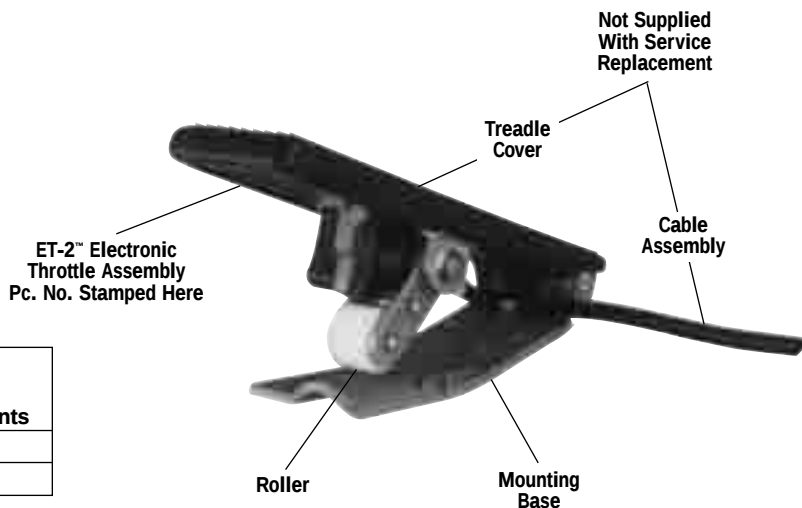
Maintenance Tool
(Sold Separately)

ET-2™ Electronic Throttle

- Pivot Pin Kit 550392
- Lever Shaft Spring Kit 550393

V.M.R.S. No. 44-007-047

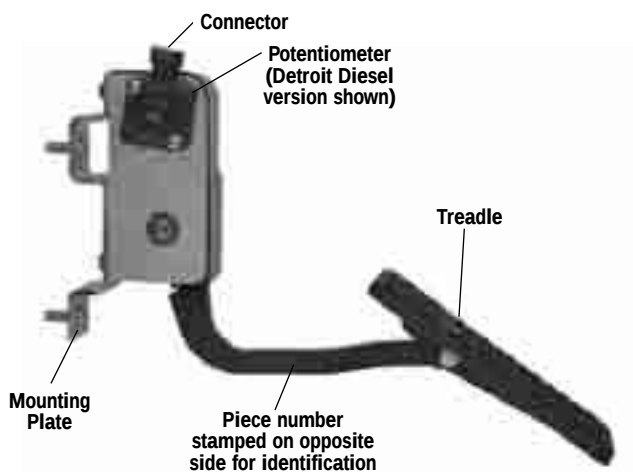
Service New Pc. No.	O.E. Pc. No.	Major Rebuild Kit	Comments
065151	550200	550543	
065290	550305	550543	Ford



ET-S2™ Electronic Treadle

V.M.R.S. No. 44-007-047

Service New Piece No.	Treadle & Spring Kit	Potentiometer Replacement Kit
800606	5006085	5002356 (Cummins)
800607	5006085	5006086 (DDC)
800608	5006085	5010163 (Caterpillar)



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From the company you trust for your heavy-duty foundation brake needs, comes Formula Blue® brake parts, a complete line of light- and medium-duty hydraulic brake parts for import and domestic vehicles, class 1 – 6.



Brake Pads and Shoes

- Proven stopping performance
- Long service life
- Superior friction attachment
- Resistance to noise and kind to rotors

Formula Blue® medium-duty pads are available in both Heavy Duty grade – where maximum service life is essential – and Premium formulations, where quiet running is a must.



Calipers

- Includes remanufactured and service new versions
- Fits the broadest range of medium- and light-duty commercial vehicles
- Available in semi-loaded and loaded applications – to do the complete job right, the first time
- Superior quality control minimizes service related issues



Rotors & Drums

- Exact application fit and function
- Superior casting finish
- Smoother stops
- Reduced vibration
- Rust resistant finish



Brake & Clutch Hydraulics

- Exact form, fit and function is the key to Formula Blue® brake cylinders, master cylinders, and other key brake components, providing long, reliable service life



Hardware

- Formula Blue® brake hardware provides exact form, fit and function, ensuring quiet reliable operation

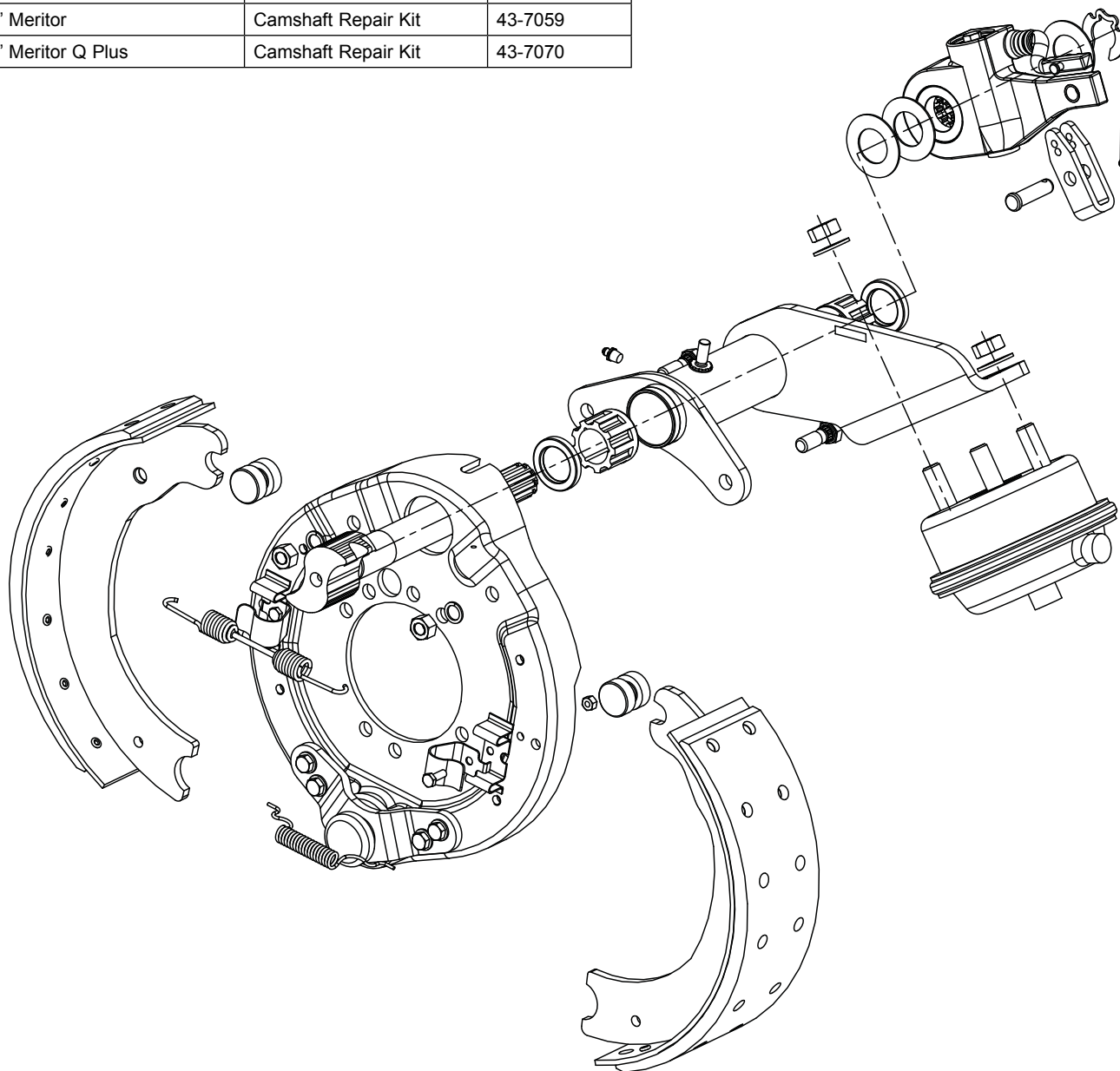
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 - **Expert Technical Assistance**
 - **Full Electronic Cross Reference**

**Refer to Formula Blue® Hydraulic Parts Catalog (BW7348)
for a complete listing of hydraulic parts.**



Steer Axle Drum Brake

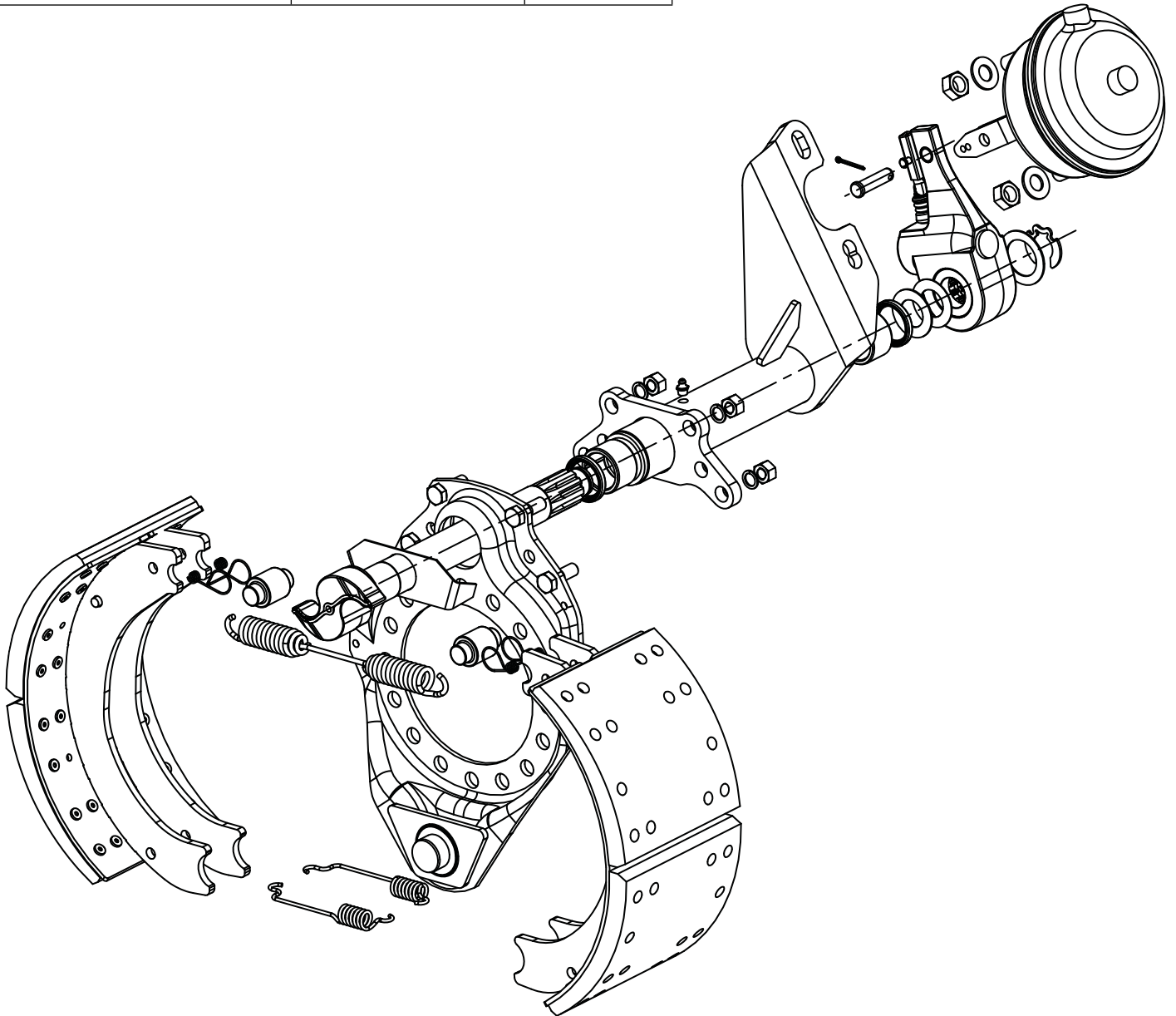
Application	Description	Piece Number
15"x4" Bendix	Brake Hardware Kit	HK54
15"x4" Bendix Extended Service	Brake Hardware Kit	HK54
15"x4" Meritor	Brake Hardware Kit	HK55
15"x4" Meritor Q Plus	Brake Hardware Kit	HK29XLS
15"x4" Bendix	Camshaft Repair Kit	43-7060
15"x4" Bendix Extended Service	Camshaft Repair Kit	43-7060
15"x4" Meritor	Camshaft Repair Kit	43-7059
15"x4" Meritor Q Plus	Camshaft Repair Kit	43-7070



*This catalog contains the most common components and kits. Many other applications and variations are available in the Bendix® product offering. For a complete listing see Brake Shoe and Hardware catalog **BW7248**. For Bendix® OEM Certified Friction Material refer to **BW7224**.*

Drive Axle Drum Brake

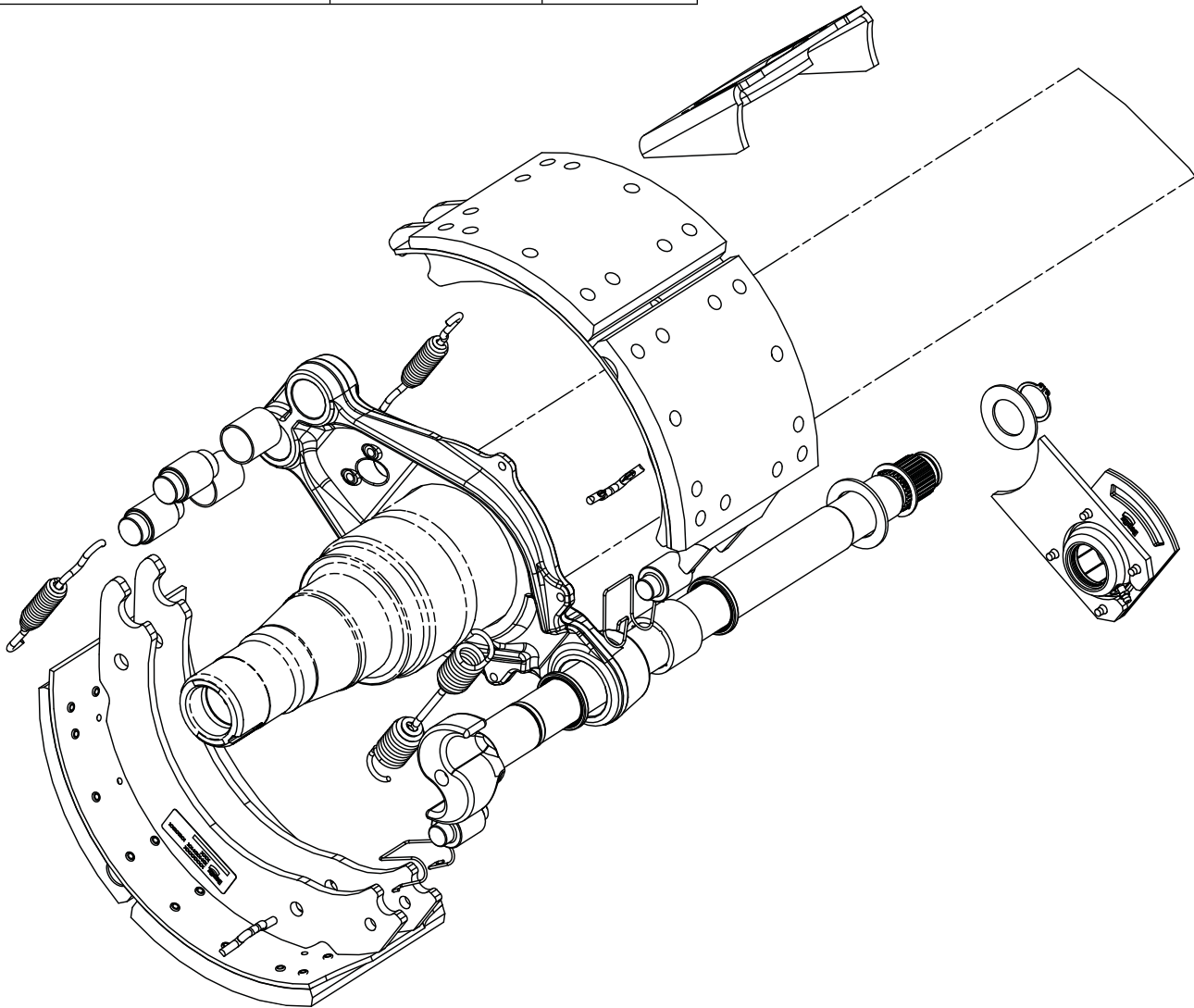
Application	Description	Piece Number
16.5" Dia. Bendix	Brake Hardware Kit	HK24XLSHM
16.5" Dia. Bendix Extended Service	Brake Hardware Kit	HK61XLS
16.5" Dia. Meritor	Brake Hardware Kit	HK29XLS
16.5" Dia. Meritor Q Plus	Brake Hardware Kit	HK29XLS
16.5" Dia. Bendix Extended Service	Camshaft Repair Kit	43-7069
16.5" Dia. Meritor Q Plus	Camshaft Repair Kit	43-7048



*This catalog contains the most common components and kits. Many other applications and variations are available in the Bendix® product offering. For a complete listing see Brake Shoe and Hardware catalog **BW7248**. For Bendix® OEM Certified Friction Material refer to **BW7224**.*

Trailer Axle Drum Brake

Application	Description	Piece Number
16.5" Dia. SAP Bendix	Brake Hardware Kit	HK24XLSHM
16.5" Dia. SAP Bendix Extended Service	Brake Hardware Kit	HK61XLS
16.5" Dia. DAP Bendix	Brake Hardware Kit	HK29XLS
16.5" Dia. DAP Bendix Extended Service	Brake Hardware Kit	HK29XLS
16.5" Dia. Meritor	Brake Hardware Kit	HK29XLS
16.5" Dia. Meritor Q Plus	Brake Hardware Kit	HK29XLS
16.5" Dia. ProPar	Brake Hardware Kit	HK34XLS
16.5" Dia. Bendix Extended Service	Camshaft Repair Kit	43-7118
16.5" Dia. Meritor Q Plus	Camshaft Repair Kit	43-7072
16.5" Dia. ProPar	Camshaft Repair Kit	43-7039



This catalog contains the most common components and kits. Many other applications and variations are available in the Bendix® product offering.

*For a complete listing see S-Cam Overhaul catalog **BW7249**.*

*For Bendix® OEM Certified Friction Material refer to **BW7224**.*



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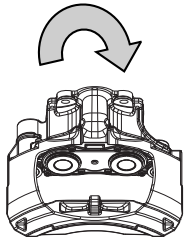
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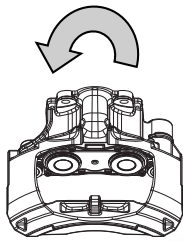
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4 for a list of Bendix Aftermarket Account Managers
5 for Ordering Product Literature
6 for bendix.biz Support Specialist
9 Repeat menu
0 for a Bendix Operator

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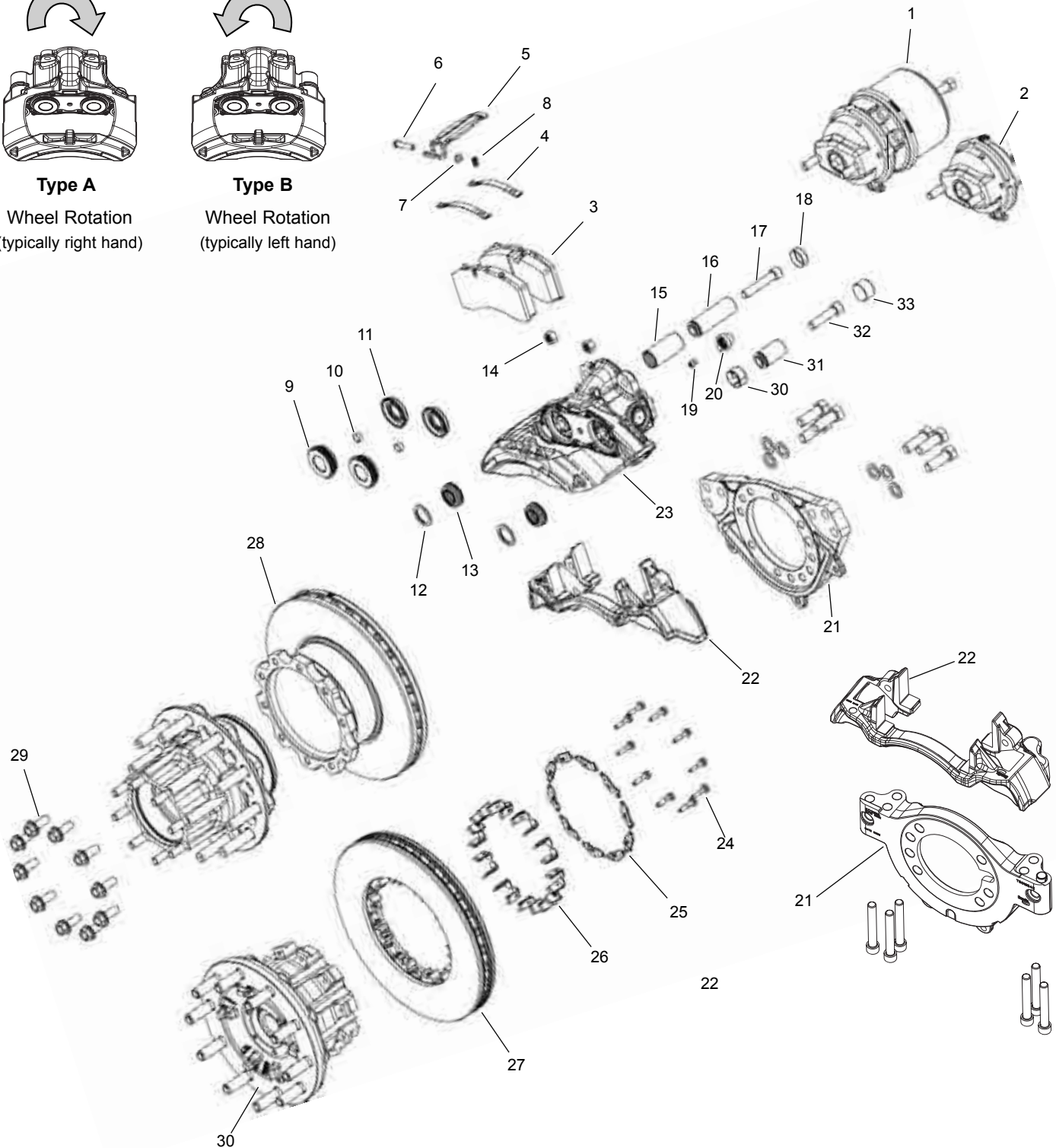
Type A

Wheel Rotation
(typically right hand)



Type B

Wheel Rotation
(typically left hand)



**Bendix® ADB22X™ Air Disc Brake
Shown**

This catalog contains the most common components and kits. Many other applications and variations are available in the Bendix® product offering. Visit the literature center on www.foundationbrakes.com for additional information.

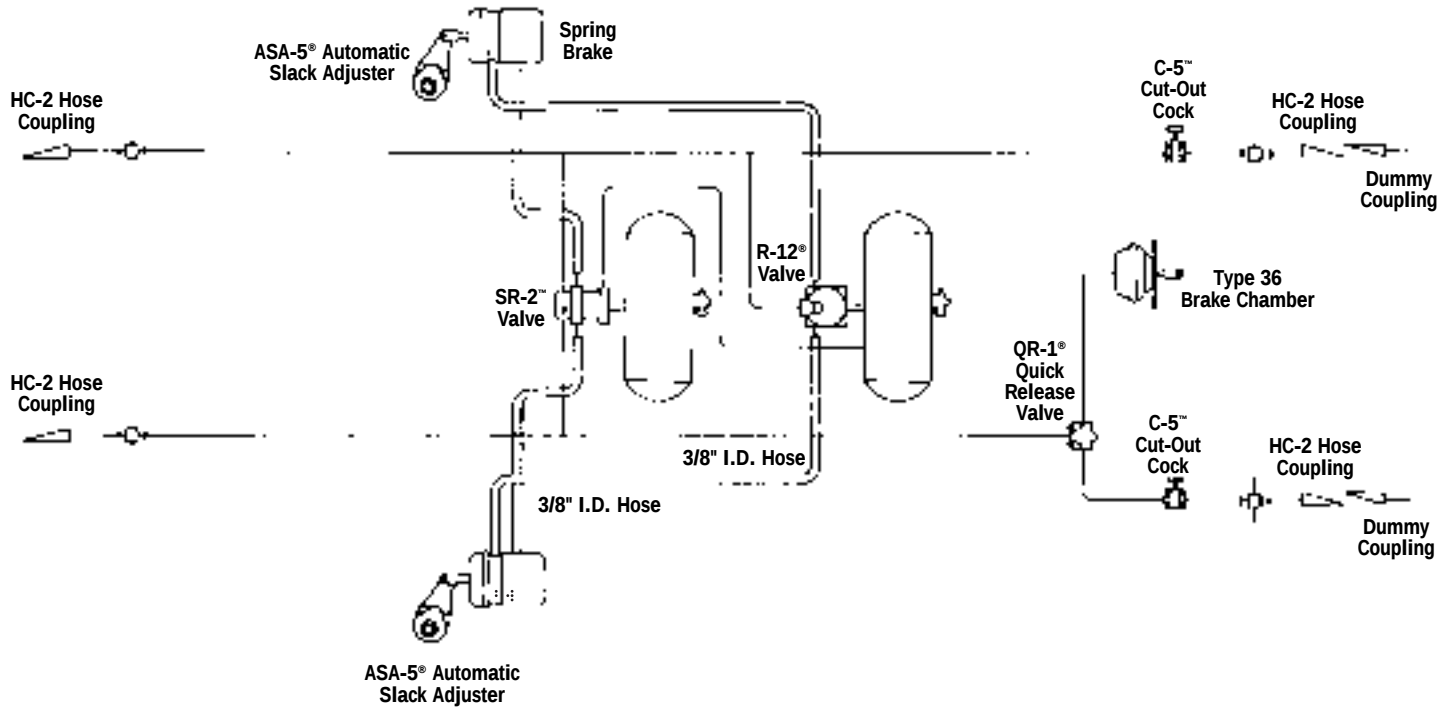
Kit	Piece Number	Air Disc Brake					Components Included in Kit
		ADB22X™	ADB225™	SB-7™	SN-7™	SK-7™	
Pad Kit (axle set)	802078	✓				✓	(3, 4, 5, 6, 7, 8, 19, 20)
	802593		✓				(3, 4, 5, 6, 7, 8, 19, 20)
	5013257			✓	✓		(3, 4, 5, 6, 7, 8, 19, 20)
Splint Kit (box of 25)	803151	✓	✓	✓	✓		(8)
Shear Adapter (box of 10)	802455	✓	✓		✓		(19)
Tappet/Boot Kit (wheel end kit)	802119	✓	✓		✓	✓	(9, 10, 11)
	K010604			✓			(9, 10, 11)
Adjuster Cover (non-wear sensing - box of 10)	802456	✓	✓				(20)
	K003902					✓	(20)
	K000945			✓	✓		
Guide Pin, Seal and Boot Kit (wheel end kit)	803114	✓					(12, 13, 15, 16, 17, 18, 30, 31, 32, 33)
	K000472		✓		✓		(12, 13, 15, 16, 17, 18, 30, 31, 32, 33) Rubber Bushing Retro. to Metallic Bushing
	K010766				✓		(12, 13, 15, 16, 17, 18, 30, 31, 32, 33) DU Bushing Kit
	K004100					✓	(12, 13, 15, 16, 17, 18, 30, 31, 32, 33)
	K001532			✓			
	K000375			✓			(12, 13, 15, 16, 17, 18, 30, 31, 32, 33)
	II328090062			✓			See Service Data Sheet SD-23-7550 (BW2000) for Guide Pin Identification
	II39769F0062			✓			
Guide Pin Grease	II368470064			✓			(12, 13, 15, 16, 17, 18, 30, 31, 32, 33) Rubber Bushing Kit
	II14525	✓	✓	✓	✓		White (5 grams)
	K021964	✓	✓	✓	✓		White (500 grams)
	K021963			✓			Green (8 grams)
Service Actuator	K021975			✓			Green (500 grams)
	K028039	✓					Bendix® Type 14 Universal (2, 14)
	K028226	✓					Bendix® Type 16 Universal (2, 14)
	K028022	✓	✓	✓	✓	✓	Bendix® Type 18 Universal (2, 14)
Spring Brake Actuator	K028225	✓	✓	✓	✓	✓	Bendix® Type 20 Universal (2, 14)
	K027557	✓					Bendix® Type 18/16 Piston Style Truck/Trailer Universal (1, 14)
	K025670	✓	✓	✓	✓	✓	Bendix® Type 18/24 Piston Style Truck/Trailer Universal (1, 14)
	K025669	✓	✓	✓	✓	✓	Bendix® 20/24 Piston Style Truck/Trailer Universal (1, 14)
Caliper Kit (rationalized) Includes 803114	K026451	✓					Bendix® 18/24 Double Diaphragm Style Trailer Universal (1, 14)
	K019174	✓					Steer and Drive Axle "A" (23)
	K019175	✓					Steer and Drive Axle "B" (23)
	K019180	✓					Trailer Axle "A" (23)
Hubs	K019181	✓					Trailer Axle "B" (23)
	K020505	✓					Splined Disc® Brake - Aluminum - FF Steer, LMS Bearing Package
	803134	✓					Splined Disc® Brake - Aluminum - FL Steer, LMS Bearing Package
	802850	✓					Splined Disc® Brake - Aluminum - R Drive, LMS Bearing Package
	K020514	✓					Splined Disc® Brake - Aluminum - FF Steer, Standard Bearing Package*
	803138	✓					Splined Disc® Brake - Aluminum - FL Steer, Standard Bearing Package*
	802859	✓					Splined Disc® Brake - Aluminum - R Drive, Standard Bearing Package*
	K045298	✓					"TN" Trailer* (30)
See hub supplier for these standard hub products	K045297	✓					"TP" Trailer* (30)
		✓	✓	✓	✓	✓	U-shaped - Iron/Aluminum, LMS/Standard Bearing Packages
		✓	✓	✓	✓	✓	Flat - Iron/Aluminum, LMS/Standard Bearing Packages
Splined Disc® Rotor Attaching Kit	K037766	✓					All Splined Disc® Rotor Applications (24, 25, 26)
Rotor	802081	✓	✓				138mm U-shaped (28, 29)
	802082	✓	✓				150mm U-shaped (28, 29)
	802083	✓					Severe Duty Splined Disc Kit (24, 25, 26, 27)
	802569	✓					Heavy Duty Splined Disc Kit (24, 25, 26, 27)
	K034497				✓		104.7mm Offset (28)
	802669			✓	✓		114.7mm Rotor U-shaped (28)
	K021958			✓	✓		131mm Rotor U-shaped (28)
	II37415N			✓	✓		136mm Rotor U-shaped (28)
Shields	K021959			✓	✓		179.7mm Rotor U-shaped (28)
	803129	✓					Trailer Axle Pad & Rotor Shield Kit
	803130	✓					Drive Axle Pad & Rotor Shield Kit
	802948	✓					Steer Axle Pad Shield Kit

* Universal Replacement with standard bearing configuration and long studs. Contact 1-800-AIR-BRAKE if identification assistance is required.

Form	Description	Format
Audio Visual Programs		
BW2441	Air Brake System Training Program - Interactive	CD
BW2538	ABS/ATC/ESP® Repair Diagnostics	DVD
BW7356	ADB22X™ Air Disc Brake Service Training	DVD
BW7416	Formula Blue® Hydraulic Parts Catalog	CD
BW7325	Foundation Brake Inspection & Pad Change	DVD
BW1673-CD	Four-part Video System Training with Workbooks	CD/Book
BW1673-DVD	Four-part Video System Training with Workbooks	DVD/Book
BW1957-CD	Four-part Video only	CD
BW1957-DVD	Four-part Video only	DVD
BW1678	Workbook for BW1673	Book
Catalogs		
BW9100	Air Parts Catalog Only	Catalog
BW7224	Brake Linings - OEM Stopping Power	Brochure
BW7248	Brake Shoe Hardware Kits Catalog	Catalog
BW7348	Formula Blue® Hydraulic Parts Catalog	Catalog
BW1419	FMSI Book	Catalog
BW9200	Hydraulic Parts Catalog Only	Catalog
8-2200	Illustrated Identification Guide	Catalog
8-1350	Medium Duty 1992 to Present	Catalog
BW1114	Quick Reference	Catalog
BW1115	Quick Reference - Spanish	Catalog
BW1116	Quick Reference - French	Catalog
BW7249	S-Cam Overhaul Kits	Catalog
BW7250	S-Cam Quick Identification Guide	Catalog
Service Information		
BW5057	Air Brake Handbook	Handbook
BW9600	Service Data Manual Complete	Manual
BW2031	Service Data Manual Complete on CD	CD
Troubleshooting Cards & Wall Charts		
Systems		
BW1555	Air Pressure Balance Test	Card
BW902	Bus System Wall Chart	Wall Chart
BW1396	Dual Systems Troubleshooting	Card
BW2786	Troubleshooting Bendix ESP® Stability System	Card
Cores		
BW1299	Core Group	Wall Chart
BW1330	Mini Core Chart	Wall Chart

For complete product and literature information,
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<http://www.Bendix.com> or <http://www.foundationbrakes.com>

TWO WHEEL TOWING TRAILER



SIX WHEEL TRUCK

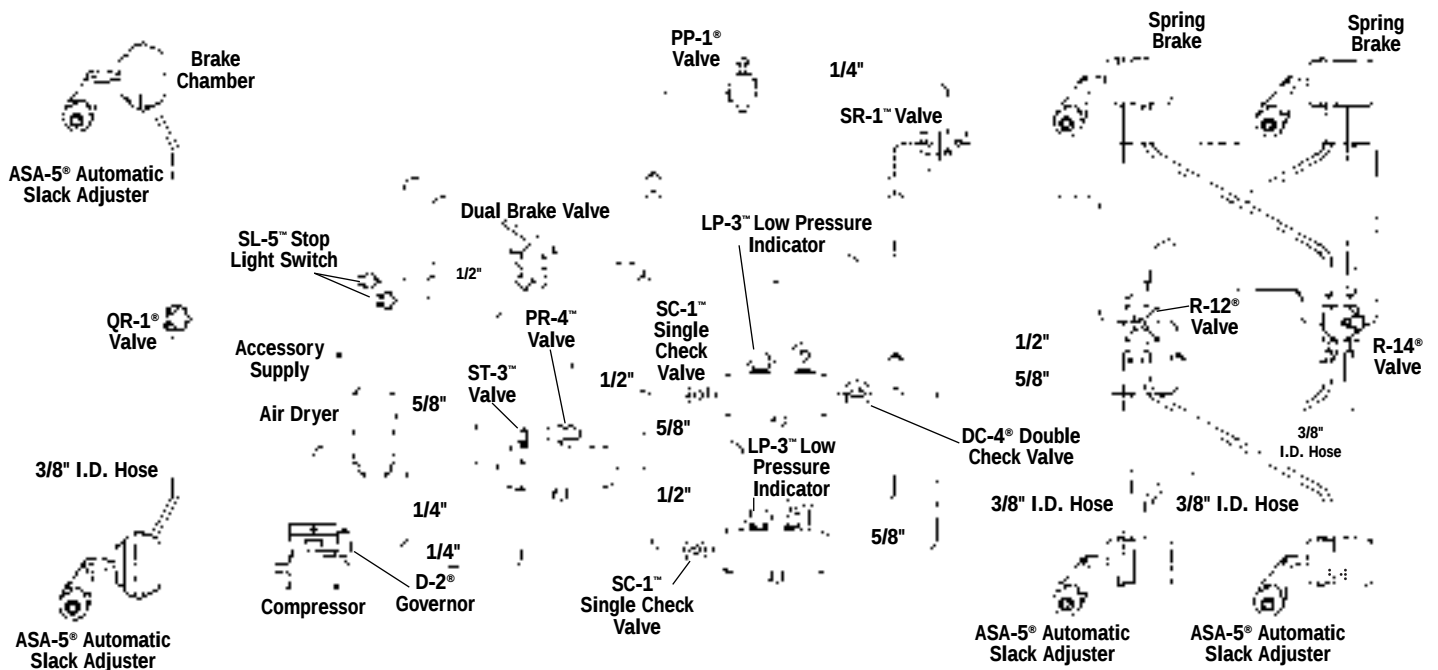


Diagram illustrating the components and connections of a truck's air brake system, including:

- Brake Chamber
- PP-1[®] Valve
- 1/4"
- SR-1[™] Valve
- ASA-5[®] Automatic Slack Adjuster
- 5/8"
- Dual Brake Valve
- SL-5[™] Stop Light Switch
- R-12[®] Valve
- DC-4[®] Double Check Valve
- 1/2"
- 5/8"
- LP-3[™] Low Pressure Indicator
- ST-3[™] Valve
- Accessory Supply
- Air Dryer
- 3/4"
- R-14[®] Valve
- R-12[®] Valve
- 3/8" I.D. Hose
- 5/8"
- LP-3[™] Low Pressure Indicator
- PR-4[™] Valve
- 1/2"
- SC-1[™] Single Check Valve
- SC-1[™] Single Check Valve
- 1/4"
- D-2[®] Governor
- Compressor
- 3/8" I.D. Hose
- 3/8" I.D. Hose
- ASA-5[®] Automatic Slack Adjuster
- Spring Brake
- ASA-5[®] Automatic Slack Adjuster

112

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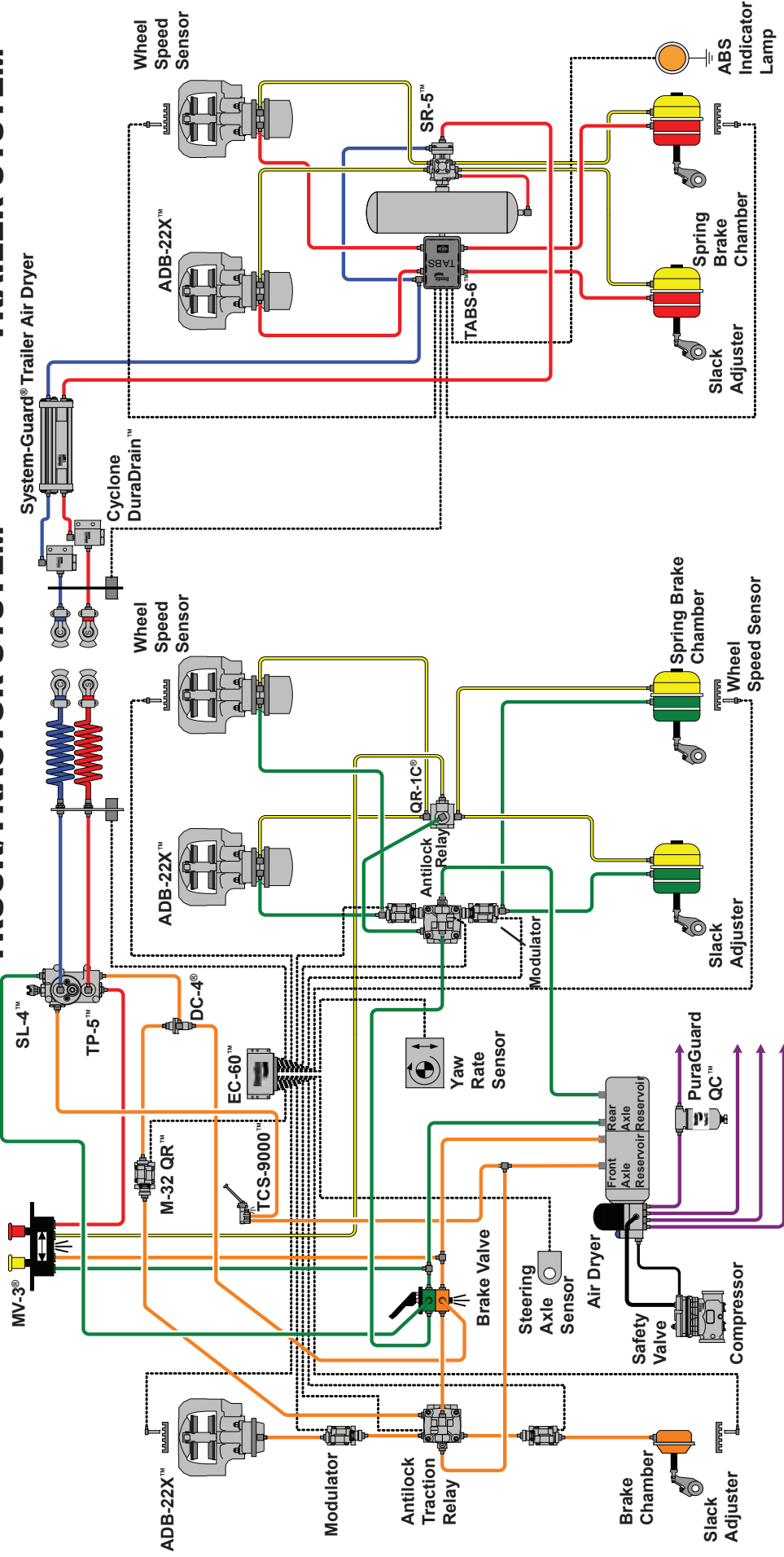
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Notes

[illegible]

TRUCK/TRACTOR SYSTEM

TRAILER SYSTEM



Air disc & drum brakes combined on a single axle are shown for pictorial purposes only.

--- Indicates electrical connection

TRUCKS AND TRUCK TRACTORS:

- Charging
- Primary
- Secondary
- Park (Supply)
- Parking (Control)

TRAILERS:

- Trailer (Supply)
- Trailer (Control)
- Trailer (Park)



1-800-AIR-BRAKE

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Huntington, IN 46750
260.356.9720

Bowling Green

346 Central Avenue
Bowling Green, KY 42101
270.783.5000

Acuña

21 Finegan Drive
Del Rio, TX 78840
(01152877) 773-05-04

Vancouver

Suite 150
13151 Vanier Place
Richmond, British Columbia
Canada V6V 2J1
604.276.9884

Distribution Centers

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260.356.9720

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